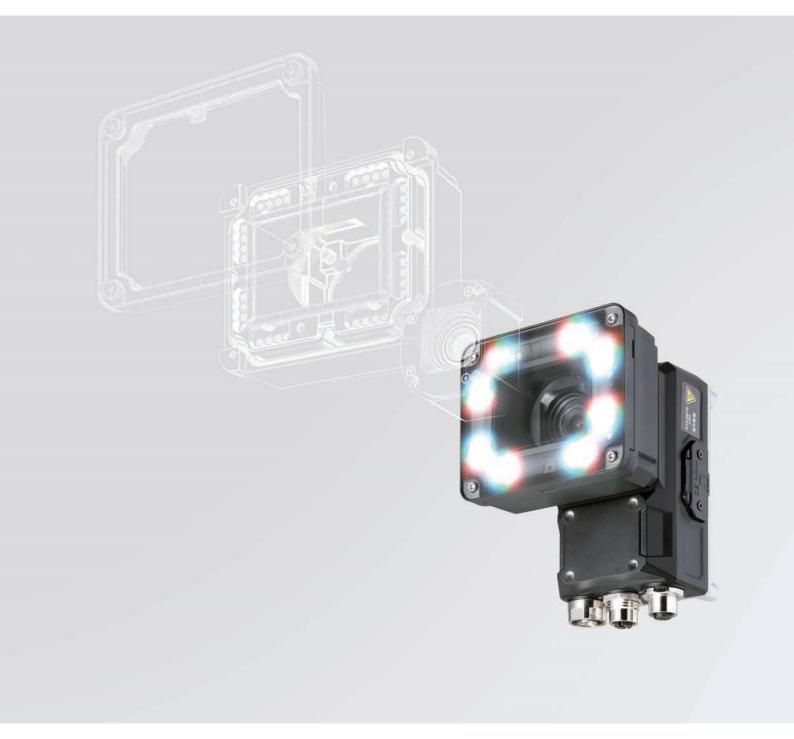


The flexibility meets ever-changing needs











Ultimate flexibility to fit ever-changing production scene

Nearly-infinite combination to fit any production scenes

Modular structure

The FHV7 Smart Camera allows you to flexibly combine a lens, light and image element, which are the important modules that determine the performance of a smart camera. You can integrate multiple vision sensors installed at your production line into this FHV7 Smart Camera, which can be customized to meet your inspection and measurement needs. By managing inventory of cameras based on modules, you can significantly reduce costs.



Single camera for inspecting various products

P.6

Multi-color Light, Autofocus Lens, 12 Mpix

Like human eyes, the FHV7 Smart Camera with the multi-color light, autofocus lens and 12 mega pixels for wider areas stably measures objects in different colors and sizes on the same production line. The illuminating colors and lens focuses can be adjusted by parameters, so the mechanism for replacing lights and moving cameras is no longer necessary. This feature greatly reduces the time required for design and adjustment and the number of machine components.







Raising production quality without sacrificing cycle time

Best-in-class speed *1

The inspection time can be reduced to 1/4 *2 of that required for existing models. This FHV7 Smart Camera enables you to keep the same cycle time even after you upgrade resolution or add inspection points.

^{*1.} Based on Omron investigation in October 2018.

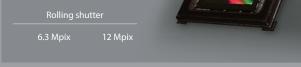
^{*2.} Sample comparison to inspection time using vision sensors installed in customer's machine. Based on Omron investigation in October 2018.

Nearly-infinite combination to fit any production

Smart Camera













IP67 structure

Maintains IP67 waterproof structure even after module replacement, allowing use in wet conditions.



Captive screws

Captive screws are used in the modules. The screws do not drop on products.



scenes











Easy addition of external lights

By connecting the lighting controller, you can, from FHV7's setting window, easily adjust the light emission intensity and set light emissions to synchronize with the release of the shutter.



Easy filter replacement

The light cover and optical filter are replaceable, so you don't need to prepare a protection cover against dirt.



Dirty cover filters can be removed separately for replacement

Single camera for inspecting various products



Multi-color Light

Accommodates color variations

Multi-color light provides a guick solution to the issue of measuring different colors. For example, objects with variously colored packages on a production line are properly measured with the light that changes its illumination color to fit each object. When the product design is changed or a new models is added, you can simply change a parameter instead of replacing or fine-tuning lights. The production line is always ready for a wider variety of product.

Autofocus Lens

Accommodates size variations

The autofocus lens covers a focal length range from 59 mm to 2,000 mm*1. Even when products in different sizes are produced, the focus range can be changed easily by parameters. *2 This feature eliminates mechanical operation for changeover during product replacement, leading to a simpler system with higher productivity.

*1. Differs depending on the lens type. See the optical chart on page 49 for details. *2. Set focuses for different product heights in advance



Best-in-class resolution*3: 12 megapixels Location variation

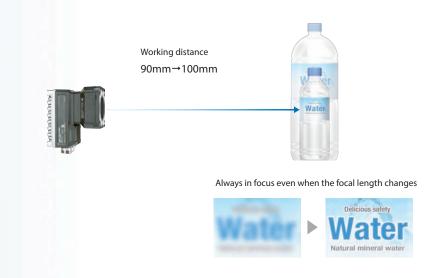
When inspecting products of different colors

As a product has more color options, some of the colors may cause low contrast under a single color illumination. The multi-color illumination allows switching colors for different product color options, ensuring stable inspections.



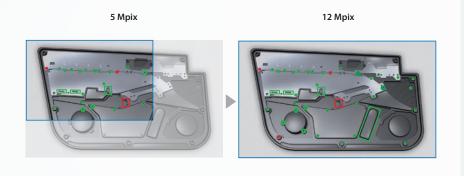
When inspecting products of different sizes

When inspecting products such as plastic bottles that come in different sizes, you can perform a changeover only by switching the setting of the autofocus lens. The autofocus lens does not need the mechanism for moving the camera.



Expanding the range of parts inspection

Accurate and extensive inspection of parts mounting points on different automobile models is enabled without moving cameras.



Raising production quality without sacrificing cycle time

Inspection time reduced to 1/4 *1

Time required for external inspection of cans *1

12 ms

The inspection time can be reduced to 1/4 *1 of that required for existing sensors. You can carry out more precise, detailed quality inspection while keeping the same cycle time.



Clear images facilitate inspection

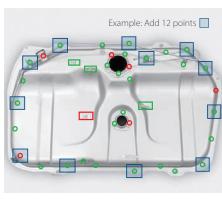
Precise inspection with high-resolution images is possible while keeping the same cycle time as before. The FHV7 Smart Camera raises production quality with its ability to detect tiny tears or scratches on labels, which could not be previously detected.

0.4 Mpix Natural minera 1.6 Mpix

24 ms

Shorter inspection time even when the number of pixels is increased

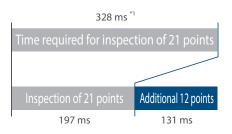
More inspection points



Green: Inspection passed, Red: Inspection failed



The FHV7 Smart Camera provides an optimal solution for a problem of longer cycle times caused by inspection points added to raise production quality. You don't need to divide the field of view into several parts and assign them to multiple cameras or install a high-speed vision system.



Settings can be adjusted with zero downtime

Measured values may change gradually due to workpiece variation or changes in external circumstance. Even in such cases, distributed processing across 2 cores allows you to perform cause analysis and setting adjustments as you make measurements. You can eliminate downtime and visual inspection of uninspected items.



^{*1.} Sample comparison to inspection time using vision sensors installed in customer's machine. Based on Omron investigation in October 2018

^{*2.} Based on Omron investigation in October 2018.

Application Examples

Traceability and serial number management

The FHV7 Smart Camera is suitable for applications in which inspection results and images are managed by product serial numbers.

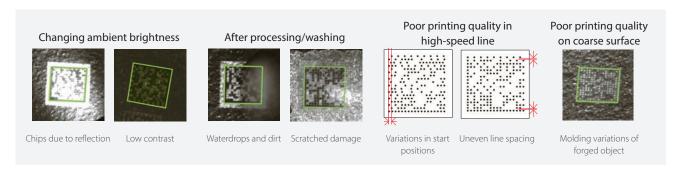
Stable reading regardless of printing quality

2D Code II delivers powerful code reading

The dedicated algorithm for stable 2D code reading under adverse conditions is implemented. Data based on the print quality specifications can be output, which contributes to stable printing.

Print Quality Grading Function

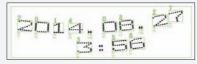
- · ISO/IEC 15415
- · ISO/IEC TR29158



Stable reading of difficult-to-read characters (OCR)

Printed characters can be too close to each other, and characters can be printed on curved surfaces. Even in these cases, stable reading is possible. Also plus signs can be read.







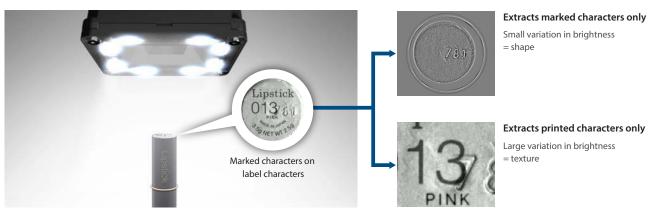
Touching characters

Curved character strings

Plus signs

Photometric stereo light extracts marked characters NEW

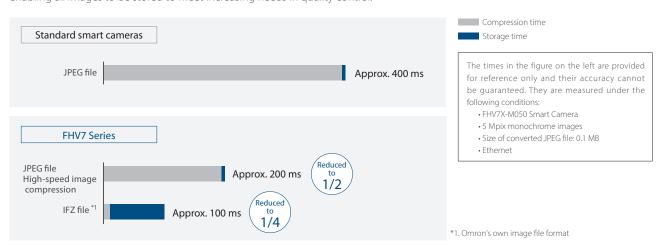
Our unique lighting algorithm separates an image into shapes and textures. Marked characters can be reliably read from the image containing only shapes which are separated from printed characters and patterns. This function is available when the FHV-LTM-W/R/IR Lighting Module (single color) or FL-PS Photometric Stereo Light is connected.



Evidence management

High-speed image storage and image compression

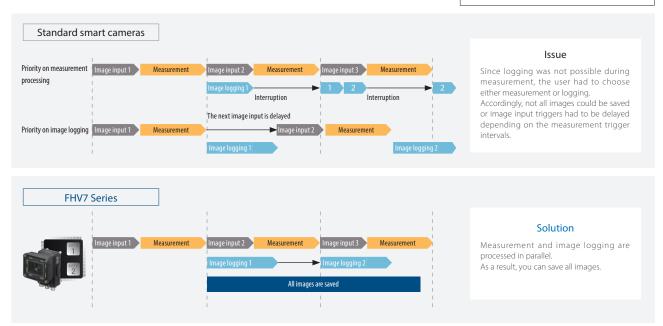
Image data is so large that conventional controllers could not store all images due to limited storage time and storage capacity. The FHV7 Smart Camera has algorithms and hardware that can save images in Omron formats and compress image data at high speed, enabling all images to be stored to meet increasing needs in quality control.



Images are saved even during measurements

Distributed processing across 2 cores allows the CPU to perform parallel processing of measurements and image logging. With connection to a high-speed, large-capacity NAS, all images on the high-speed line can be saved, which was previously difficult. *2 Trend analysis of all saved images quickly isolates errors and facilitates countermeasures.

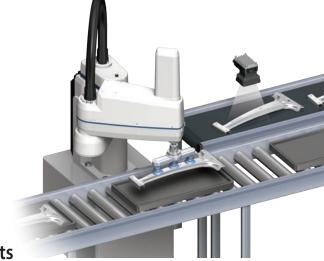
- *2. All images can be saved under the following conditions:
 - One 0.4 Mpix camera
- Measurement time of 30 ms
- JPEG file
- Images can be saved continuously for approx. 380 days when a 3 TB NAS is used (based on 8 hours of operation a day)



Application Examples

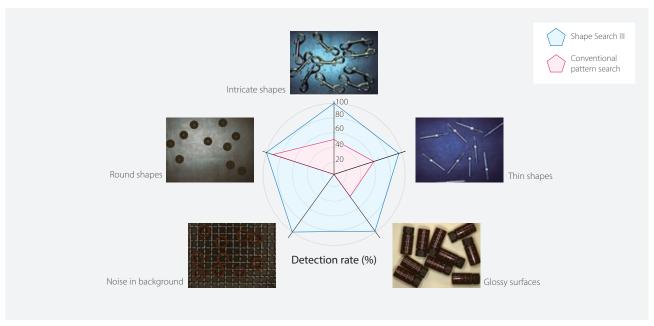
Pick and place

The FHV7 Smart Camera can be combined with robots for picking and assembling applications.



Shape Search III stably detects all types of objects

Stable position detection is performed regardless of shape, material, or background.



Sorting mixed models

Different types of the searched objects can be sorted.



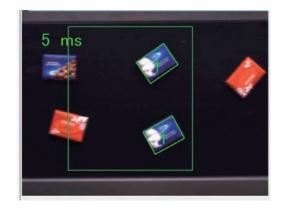












Think & See, the core technology of Shape Search III

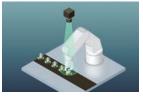


"Think & See" is Omron's powerful core technology for image sensing. Omron is continuously developing technologies to measure, detect, or identify the positions, orientations, shapes, materials, colors, status, or attributes of things, people, vehicles, or other objects faster, more precisely, and more easily than the human eye under various conditions.



Easy output to major robot manufacturers' devices

The dialog boxes for the FHV7 Smart Camera and the programs for various vendors' robots greatly reduce the set-up time for robot applications. Refer to the system configuration diagram (P. 21) for connection details.







Offset compensation

Place

3-step easy setting

Verified robot communication programs and flowcharts required for robot applications are provided. You don't need to design communications and create a flowchart to set up a robot application.

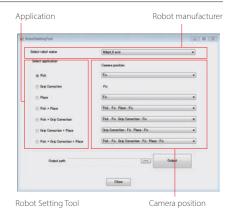
STEP 1

Obtain robot program and flowchart

Just a few clicks in Robot Setting Tool

Select 3 items to obtain the communication program and flowchart you need.

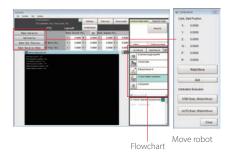
You can download the Robot Setting Tool from the following URL: http://www.ia.omron.com/fhv



STEP 2 Calibrate

Move robot for calibration from the FHV7 Series

The obtained flowchart can be used to move the robot for calibration from the FHV7 Smart Camera. There is no need to create a program for robot calibration.



STEP 3

Check operations

Set up and check application from the FHV7 Series

Set the coordinates of the robot and check robot operations using the dialog boxes.

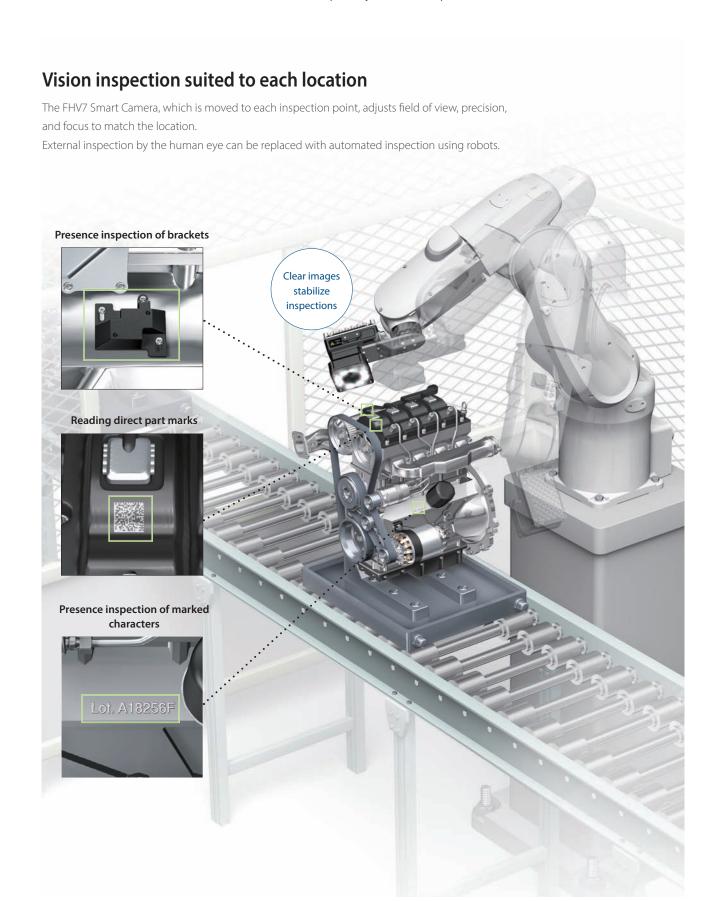


Set the coordinates of the robot

Application Examples

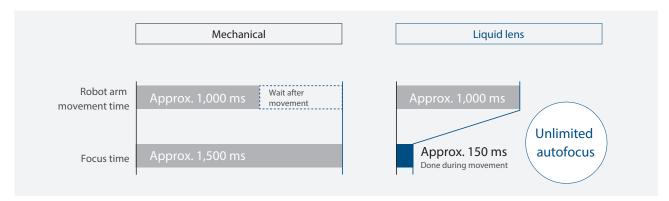
Flexible multipoint inspection using robots

The FHV7 Smart Camera can be installed on robot arms to inspect objects from multiple directions.



Ultra-high-speed, long-life lens module PATENT PENDING *1

New high-speed lens modules using a liquid lens have been added to the lineup. Advanced control of the liquid lens enables the lens to focus about 10 times faster than a mechanical focus lens, allowing settings to be changed during movement of the robot arm.*2 General mechanical focus mechanisms break due to deterioration of the drive mechanism or motor when they perform autofocus tens of thousands of times. The liquid lens provides unlimited autofocus and long life.



Note: The above times are when the focus value is changed from minimum to maximum. These times are provided for reference only and are not guaranteed.

Much less maintenance Super-flexible cable

The new cable offers approximately 10 times the bending resistance of conventional FHV7 flexible cables. High bending resistance significantly reduces the frequency of replacing the cables on robot arms.



Reduces halation from metallic or glossy surfaces

The High Dynamic Range (HDR) function minimizes the influence of changes in lighting conditions and light reflection. This enables stable inspections even for materials that are difficult to light evenly, such as metal parts or glossy films, or in locations subject to external light interference.



Halation-reduced image



Stable detection for metallic surfaces subject to gloss and inconsistent lighting

^{*1. &}quot;Patent pending" means that we applied for a patent in Japan, and "Patented" means that we obtained a patent in Japan. (As of April 2019)

^{*2.} Set focuses for different product heights in advance and switch between them.

Filtering to emphasize difficult-to-find defects

Image input & filtering



Stripe Removal Filter II



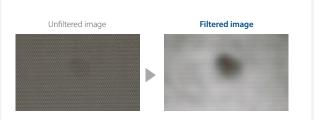
The stripped pattern is filtered out so that only required aspects are shown clearly. Vertical, horizontal, and diagonal stripes can be removed.



Even Emphasis Unevenness



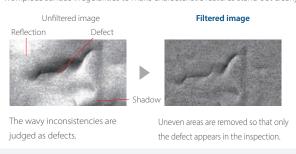
This filter removes background pattern and enhances low-contrast unevenness.



Brightness Correct Filter



This filter cuts out uneven lighting and changes in brightness caused by workpiece surface irregularities to make characteristic features stand out clearly.



Anti Color Shading PATENTED

Specific shades that hide defects are removed so that tiny scratches and dirt can be precisely detected. This advanced filtering was achieved through the Real Color Sensing technology.



Emphasis Line Defect/Emphasis Circle Defect

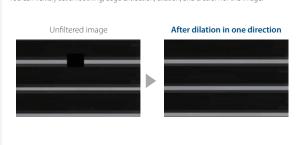


These filters enhance defects in high background noise or scratches on embossed surfaces.



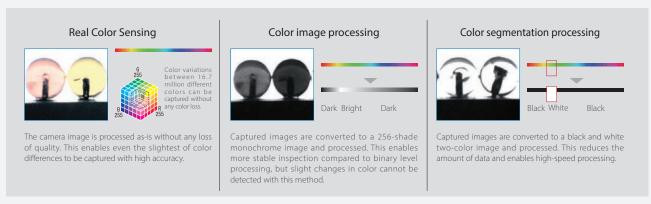
Custom Filter





Real Color Sensing PATENTED

Real-color processing is an image processing technology that performs high-speed processing of full-color images with a total of 16.7 million colors (256 tones per RGB channel). This means that image processing can be performed with the same color information that is visible to the human eye, and stable measurements can be performed under lighting that closely resembles natural light.



Processing items for various types of inspections

Inspection & measurement



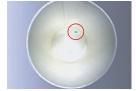
Precise Defect 🔉



Detection of dirt on paper cups

This processing item is used to detect scratches and dirt on paper cups and molded plastics, as well as oil stains on metal surfaces. Real Color Sensing makes it possible to detect dirt in various colors.





Search II



2 times faster and higher detection*

Cable arrangement inspection

Just register a model, and the cable arrangement inspection is completed in one go. Repeating color detection is not necessary.





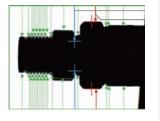
* Compared with Search under our test conditions in April 2019

Scan Edge Position and Scan Edge Width



Inspection of groove depth of metal shafts

The maximum and minimum widths within the region are measured simultaneously. This processing item is very useful especially for the measurement of groove depths of metal shafts.



Fine Matching



Inspection for label rips

The registered reference image is compared against the input image and tiny differences are detected at high speed. Scratches on the intricate patterns and unexpected dirt in the color are precisely detected.



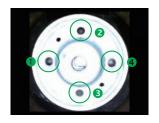


Labeling 🌆



Hole counting

The number of labels with the specified color and size is counted. Also, the area and center of gravity of the specified labels are measured.

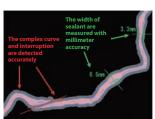


Glue Bead Inspection



Path and width inspection

Just define the start and end points of the object to evaluate sealing numerically. This minimizes inconsistencies in inspection. This method enables accurate inspection of complex curves and interruptions



Character Inspection



Label printing inspection

Characters are recognized by pattern search, and this enables special fonts and non-alphanumeric characters to be inspected. Automatically extracting a model and selecting an index from the list help you easily set up your dictionary. Using the user dictionary, the Character Inspection performs pattern search to recognize characters.

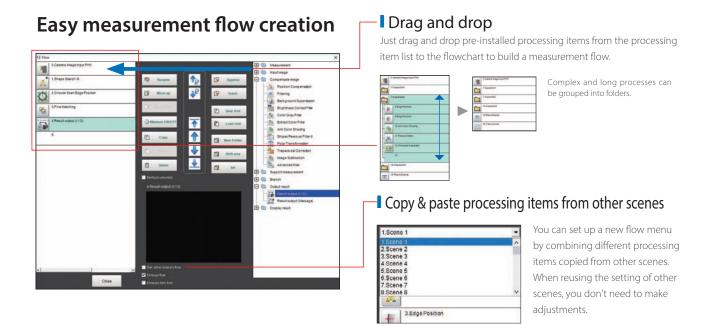
Auto model extraction



Index selection from list



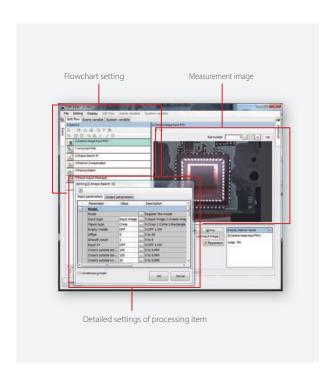
Easy-to-use system with high functionality



Simple setting with menus

Total Design Management Editor

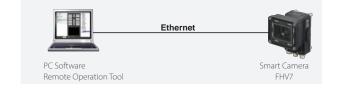
The design interface allows you to design complex measurement processes while managing variables. This simple GUI manages complicated branching processes and data sharing across measurement scenes and eliminates the need to switch screens.



Setting and operating from a computer

Use a dedicated software to create measurement flows and measurement conditions. The software can also be used for remote monitoring and control via a network.

You can download the software for free after purchasing the product and signing up online. For details, see the member registration sheet attached to the FHV7 Smart Camera.



Operation via touch panel monitor

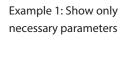
The Advantech-made touch panel monitor with pre-installed software for the FHV7 Smart Camera can be used as an easy-to-install operator interface.



Ask Advantech about the warranty period and coverage of this product. https://www.advantech.com/contact/offices/

Customizable user interface prevents incorrect operation

The processing item setting window includes parameters for initial setting and for daily adjustments. To prevent incorrect operation, you can customize the adjustment window to show only parameters that are required for your daily operation.





Example 2: Show a wizard





Easy machine control design

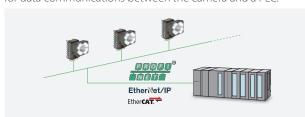
Connecting Sysmac devices via EtherCAT and using the integrated development environment Sysmac Studio allow you to design machine operation as you want.



Easy connection to field networks

EtherCAT *, EtherNet/IP, PROFINET

The FHV7 Smart Camera includes communication interfaces for compatibility with a wide range of network protocols used at production sites. This helps reduce the design work required for data communications between the camera and a PLC.



Easy setting of output items

Just select variables to output measurement results.



^{*} The FHV-SDU30 EtherCAT Interface is required for EtherCAT connection.

Product lineup

The product lineup includes general-use Smart Cameras and high-speed, high-accuracy vision systems. You can choose the right one according to your requirements for speed and accuracy of each process. Both FH Series and FHV7 Series have the common user interface and operating procedures, so it is possible to share the same image inspection method across the production line. This reduces the time for operator training. The compatibility of setting data enables you to upgrade hardware easily when speed and accuracy enhancement is needed.



^{*1. ★:} The more starts, the higher the performance.

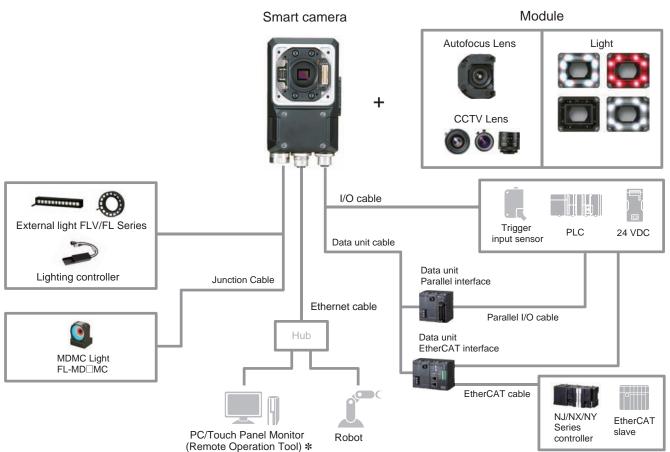
^{*2.} Settings for the common functions can be shared between series.

Ultimate flexibility to fit ever-changing production scene

- Modular structure for a wide range of applications
- Responding to changes of objects like human eyes
- Raising quality standard without sacrificing cycle time



System Configuration



* After purchasing the product, you can register as a member to download this for free. For details, see the member registration sheet included with the FHV7 Smart Camera.

Model Selection

To select a model of Smart Camera, use the WEB Selector. http://www.ia.omron.com/fhv_select_e

Note: With certain module types, the operation of some combinations cannot be guaranteed.

Use the Web Selector to select the correct combination of image sensor, lens, resolution, and light



Model Number Structure

FHV7 Series Model Number Legend

Use this legend when determining the product specifications from the model number. When ordering, use a model number from the table in *Ordering Information*.



No.	Classification	Code	Meaning
1	Controller specification	Х	64-bit OS model
2	Imaga aanaara	М	Monochrome
2	Image sensors	С	Color
		004	0.4 million pixels
		016	1.6 million pixels
3	Resolution	032	3.2 million pixels
3	Resolution	050	5 million pixels
		063	6.3 million pixels
		120	12 million pixels
4	Chuttartuna	-	Global shutter
4	Shutter type	R	Rolling shutter
		С	C mount
5	Lens	Н	High-speed lens module (autofocus)
		S	Standard lens module (autofocus)

No.	Classification	Code	Meaning
		06	6 mm
		09	9 mm
6	Focal length	12	12 mm
O	Focal length	16	16 mm
		19	19 mm
		25	25 mm
		R	Red
7	Light color	W	White
		IR	IR
		MC	Multi color

Configuration

For the Smart Camera FHV7 series, there are five configurations below by module combinations.

Smart	t camera	Lens	Internal lighting	Protective structure	Integrated model	Appearance	Configuration
1.6 million pixels	FHV7X-\(\bigcup 004-\) FHV7X-\(\bigcup 016-\) FHV7X-\(\bigcup 032-\)	C mount lens 3Z4SLE		IP40	FHV7X-0000-C		C mount lens/IP40
5 million pixels 6.3 million pixels 12 million pixels	million pixels FHV7X-_050-_ 3Z4SLE FHV7X-_063R-_ SV______\		N/A	IP67 Waterproof Hoods required FHV-XHD-S FHV-XHD-L	N/A		C mount lens/IP67
			N/A	IP40	FHV7X-0000-H00 FHV7X-00000-S00		Lens module/IP40
0.4 million pixels 1.6 million pixels 3.2 million pixels 6.3 million pixels	FHV7X-_004-_ FHV7X-_016-_ FHV7X-_032-_ FHV7X-_063R-_	FHV lens module FHV-LEM-H		IP67 Waterproof Hoods required FHV-XHD-LEM	N/A		Lens module/IP67
			FHV-LTM-	IP67	FHV7X		Lens module /Internal lighing - IP67

Ordering Information

Smart Cameras C Mount Models

ltem	Resolution	Мо	del
item	Resolution	Color	Monochrome
	0.4 million pixels	FHV7X-C004-C	FHV7X-M004-C
	1.6 million pixels	FHV7X-C016-C	FHV7X-M016-C
	3.2 million pixels	FHV7X-C032-C	FHV7X-M032-C
	5 million pixels	FHV7X-C050-C	FHV7X-M050-C
	6.3 million pixels	FHV7X-C063R-C	FHV7X-M063R-C
	12 million pixels	FHV7X-C120R-C	FHV7X-M120R-C

Lens Modules

li	tem	Focal length	Model
	High-speed lens	6 mm	FHV-LEM-H06
	(Autofocus)	19 mm	FHV-LEM-H19
	Standard lens module (Autofocus)	6 mm	FHV-LEM-S06
		9 mm	FHV-LEM-S09
		12 mm	FHV-LEM-S12
		16 mm	FHV-LEM-S16
		25 mm	FHV-LEM-S25

 For the focal length and horizontal field of view, refer to specifications (P.33) and optical charts of the lens module (P.50).
 Note: Refer to the Vision Accessory Catalog (Cat No. Q198) for details on C-mount lenses.

Lighting Modules

Item	Light color	Model
	Multi color	FHV-LTM-MC
	Red	FHV-LTM-R
	White	FHV-LTM-W
	IR	FHV-LTM-IR

All-in-one Models with Lens Module

Item	Resolution	Lens	Facel laweth		Model
item	Resolution	Lens	Focal length	Color	Monochrome
		High-speed lens module	6 mm	FHV7X-C004-H06	FHV7X-M004-H06
		(autofocus)	19 mm	FHV7X-C004-H19	FHV7X-M004-H19
			6 mm	FHV7X-C004-S06	FHV7X-M004-S06
	0.4 million pixels		9 mm	FHV7X-C004-S09	FHV7X-M004-S09
		Standard lens module (autofocus)	12 mm	FHV7X-C004-S12	FHV7X-M004-S12
		(ddiolocus)	16 mm	FHV7X-C004-S16	FHV7X-M004-S16
			25 mm	FHV7X-C004-S25	FHV7X-M004-S25
		High-speed lens module	6 mm	FHV7X-C016-H06	FHV7X-M016-H06
		(autofocus)	19 mm	FHV7X-C016-H19	FHV7X-M016-H19
			6 mm	FHV7X-C016-S06	FHV7X-M016-S06
	1.6 million pixels	Standard lens module (autofocus)	9 mm	FHV7X-C016-S09	FHV7X-M016-S09
			12 mm	FHV7X-C016-S12	FHV7X-M016-S12
			16 mm	FHV7X-C016-S16	FHV7X-M016-S16
			25 mm	FHV7X-C016-S25	FHV7X-M016-S25
		High-speed lens module (autofocus)	6 mm	FHV7X-C032-H06	FHV7X-M032-H06
			19 mm	FHV7X-C032-H19	FHV7X-M032-H19
The state of			6 mm	FHV7X-C032-S06	FHV7X-M032-S06
	3.2 million pixels		9 mm	FHV7X-C032-S09	FHV7X-M032-S09
		Standard lens module (autofocus)	12 mm	FHV7X-C032-S12	FHV7X-M032-S12
		(autorous)	16 mm	FHV7X-C032-S16	FHV7X-M032-S16
			25 mm	FHV7X-C032-S25	FHV7X-M032-S25
		High-speed lens module	6 mm	FHV7X-C063R-H06	FHV7X-M063R-H06
		(autofocus)	19 mm	FHV7X-C063R-H19	FHV7X-M063R-H19
			6 mm	FHV7X-C063R-S06	FHV7X-M063R-S06
	6.3 million pixels		9 mm	FHV7X-C063R-S09	FHV7X-M063R-S09
		Standard lens module (autofocus)	12 mm	FHV7X-C063R-S12	FHV7X-M063R-S12
		(aatoloods)	16 mm	FHV7X-C063R-S16	FHV7X-M063R-S16
			25 mm	FHV7X-C063R-S25	FHV7X-M063R-S25

^{*} For the focal length and horizontal field of view, refer to specifications (P.33) and optical charts of the lens module (P.50).

All-in-one Models with Lens and Lighting Modules

Item	Resolution	Lens	Focal length	Light color		odel
		Long	. Cour length	Light color	Color	Monochrome
				Multi color	FHV7X-C004-H06-MC	FHV7X-M004-H06-M
			6 mm	Red		FHV7X-M004-H06-R
			O IIIIII	White	FHV7X-C004-H06-W	FHV7X-M004-H06-W
		High-speed lens module		IR		FHV7X-M004-H06-IR
		(autofocus)		Multi color	FHV7X-C004-H19-MC	FHV7X-M004-H19-M
		,	19 mm	Red		FHV7X-M004-H19-R
			19 111111	White	FHV7X-C004-H19-W	FHV7X-M004-H19-W
				IR		FHV7X-M004-H19-IR
				Multi color	FHV7X-C004-S06-MC	FHV7X-M004-S06-M
			_	Red		FHV7X-M004-S06-R
			6 mm	White	FHV7X-C004-S06-W	FHV7X-M004-S06-W
				IR		FHV7X-M004-S06-IR
				Multi color	FHV7X-C004-S09-MC	FHV7X-M004-S09-M
				Red		FHV7X-M004-S09-R
0.4	I million pixels		9 mm	White	FHV7X-C004-S09-W	FHV7X-M004-S09-W
				IR		FHV7X-M004-S09-IR
				Multi color	FHV7X-C004-S12-MC	FHV7X-M004-S03-IK
		Standard		Red		FHV7X-M004-S12-M
		lens module	12 mm	White	EHV7Y, C004 840 W	FHV7X-M004-S12-R FHV7X-M004-S12-W
		(autofocus)			FHV7X-C004-S12-W	
				IR		FHV7X-M004-S12-IR
				Multi color	FHV7X-C004-S16-MC	FHV7X-M004-S16-M
			16 mm	Red		FHV7X-M004-S16-R
				White	FHV7X-C004-S16-W	FHV7X-M004-S16-W
				IR		FHV7X-M004-S16-IR
				Multi color	FHV7X-C004-S25-MC	FHV7X-M004-S25-M
			25 mm	Red		FHV7X-M004-S25-R
No.				White	FHV7X-C004-S25-W	FHV7X-M004-S25-W
				IR		FHV7X-M004-S25-IR
100				Multi color	FHV7X-C016-H06-MC	FHV7X-M016-H06-M
			6 mm	Red		FHV7X-M016-H06-R
1			0 111111	White	FHV7X-C016-H06-W	FHV7X-M016-H06-W
		High-speed lens module		IR		FHV7X-M016-H06-IR
		(autofocus)		Multi color	FHV7X-C016-H19-MC	FHV7X-M016-H19-M
			19 mm	Red		FHV7X-M016-H19-R
			1911111	White	FHV7X-C016-H19-W	FHV7X-M016-H19-W
				IR		FHV7X-M016-H19-IR
				Multi color	FHV7X-C016-S06-MC	FHV7X-M016-S06-M
				Red		FHV7X-M016-S06-R
			6 mm	White	FHV7X-C016-S06-W	FHV7X-M016-S06-W
				IR		FHV7X-M016-S06-IR
				Multi color	FHV7X-C016-S09-MC	FHV7X-M016-S09-M
				Red		FHV7X-M016-S09-R
1.6	million pixels		9 mm	White	FHV7X-C016-S09-W	FHV7X-M016-S09-W
				IR		FHV7X-M016-S09-IR
				Multi color	FHV7X-C016-S12-MC	FHV7X-M016-S12-M
		Standard		Red		FHV7X-M016-S12-R
		lens module	12 mm	White	FHV7X-C016-S12-W	FHV7X-M016-S12-W
		(autofocus)		IR		FHV7X-M016-S12-IR
				Multi color	FHV7X-C016-S16-MC	FHV7X-M016-S16-M
				Red		FHV7X-M016-S16-M
			16 mm	White	EHV7Y-C016-S16 W	
					FHV7X-C016-S16-W	FHV7X-M016-S16-W
				IR		FHV7X-M016-S16-IR
				Multi color	FHV7X-C016-S25-MC	FHV7X-M016-S25-M
			25 mm	Red		FHV7X-M016-S25-R
				White	FHV7X-C016-S25-W	FHV7X-M016-S25-W
				IR	1	FHV7X-M016-S25-IR

					Me	odel
Item	Resolution	Lens	Focal length	Light color	Color	Monochrome
				Multi color	FHV7X-C032-H06-MC	FHV7X-M032-H06-MC
				Red		FHV7X-M032-H06-R
			6 mm	White	FHV7X-C032-H06-W	FHV7X-M032-H06-W
		High-speed		IR		FHV7X-M032-H06-IR
		lens module (autofocus)		Multi color	FHV7X-C032-H19-MC	FHV7X-M032-H19-MC
		(autorocus)		Red		FHV7X-M032-H19-R
			19 mm	White	FHV7X-C032-H19-W	FHV7X-M032-H19-W
				IR		FHV7X-M032-H19-IR
				Multi color	FHV7X-C032-S06-MC	FHV7X-M032-S06-MC
				Red		FHV7X-M032-S06-R
			6 mm	White	FHV7X-C032-S06-W	FHV7X-M032-S06-W
				IR		FHV7X-M032-S06-IR
				Multi color	FHV7X-C032-S09-MC	FHV7X-M032-S09-MC
	3.2 million pixels		9 mm	Red	 FHV7X-C032-S09-W	FHV7X-M032-S09-R
				White	FHV/A-C032-S09-W	FHV7X-M032-S09-W
				IR		FHV7X-M032-S09-IR
		Standard		Multi color	FHV7X-C032-S12-MC	FHV7X-M032-S12-MC
		lens module	12 mm	Red		FHV7X-M032-S12-R
		(autofocus)		White	FHV7X-C032-S12-W	FHV7X-M032-S12-W
				IR		FHV7X-M032-S12-IR
				Multi color	FHV7X-C032-S16-MC	FHV7X-M032-S16-MC
			16 mm	Red		FHV7X-M032-S16-R
				White	FHV7X-C032-S16-W	FHV7X-M032-S16-W
				IR		FHV7X-M032-S16-IR
			25 mm	Multi color	FHV7X-C032-S25-MC	FHV7X-M032-S25-MC
				Red		FHV7X-M032-S25-R
				White	FHV7X-C032-S25-W	FHV7X-M032-S25-W
				IR		FHV7X-M032-S25-IR
0 00			6 mm	Multi color	FHV7X-C063R-H06-MC	FHV7X-M063R-H06-MC
				Red		FHV7X-M063R-H06-R
			0 111111	White	FHV7X-C063R-H06-W	FHV7X-M063R-H06-W
		High-speed lens module		IR		FHV7X-M063R-H06-IR
		(autofocus)	19 mm	Multi color	FHV7X-C063R-H19-MC	FHV7X-M063R-H19-MC
				Red		FHV7X-M063R-H19-R
				White	FHV7X-C063R-H19-W	FHV7X-M063R-H19-W
				IR		FHV7X-M063R-H19-IR
				Multi color	FHV7X-C063R-S06-MC	FHV7X-M063R-S06-MC
				Red		FHV7X-M063R-S06-R
			6 mm	White	FHV7X-C063R-S06-W	FHV7X-M063R-S06-W
				IR		FHV7X-M063R-S06-IR
				Multi color	FHV7X-C063R-S09-MC	FHV7X-M063R-S09-MC
				Red		FHV7X-M063R-S09-R
	6.3 million pixels		9 mm	White	FHV7X-C063R-S09-W	FHV7X-M063R-S09-W
				IR		FHV7X-M063R-S09-IR
				Multi color	FHV7X-C063R-S12-MC	FHV7X-M063R-S12-MC
		Standard		Red		FHV7X-M063R-S12-R
		lens module	12 mm	White	FHV7X-C063R-S12-W	FHV7X-M063R-S12-W
		(autofocus)		IR		FHV7X-M063R-S12-IR
				Multi color	 FHV7X-C063R-S16-MC	FHV7X-M063R-S12-IR FHV7X-M063R-S16-MC
			16 mm	Red		FHV7X-M063R-S16-R
				White	FHV7X-C063R-S16-W	FHV7X-M063R-S16-W
				IR		FHV7X-M063R-S16-IR
				Multi color	FHV7X-C063R-S25-MC	FHV7X-M063R-S25-MC
			25 mm	Red		FHV7X-M063R-S25-R
				White	FHV7X-C063R-S25-W	FHV7X-M063R-S25-W
				IR		FHV7X-M063R-S25-IR

 $[\]textcolor{red}{*} \textit{For the focal length and horizontal field of view, refer to specifications (P.33) and optical charts of the lens module (P.50)}$

Optical Filters

tem		Model
Polarization Filter	For visible light	FHV-XPL
Polarization Filter	For both infrared light and visible light	FHV-XPL-IR
Diffusion Filter		FHV-XDF

Waterproof Hoods
Required to ensure IP67 protection without using a lighting module.

ltem					
Waterproof Hood for Lens Modules	FHV-XHD-LEM				
Waterproof Hood for C-mount Lens (Short) *1	FHV-XHD-S				
Waterproof Hood for C-mount Lens (Long) *2	FHV-XHD-L				

*1. Can be used with the following lenses.
3Z4S-LE SV-0614V, 3Z4S-LE SV-0813V, 3Z4S-LE SV-1214V, 3Z4S-LE SV-1614V, 3Z4S-LE SV-2514V

*2. Can be used with the following lenses.
3Z4S-LE SV-0614H, 3Z4S-LE SV-0814H, 3Z4S-LE SV-1214H, 3Z4S-LE SV-1614H,
3Z4S-LE SV-2514H, 3Z4S-LE SV-3514H, 3Z4S-LE SV-5014H

Cables

	Item	Cable length	Model
		2m	FHV-VDB2 2M
		3m	FHV-VDB2 3M
	I/O Cable (Bend Resistant) *1	5m	FHV-VDB2 5M
		10m	FHV-VDB2 10M
1		20m	FHV-VDB2 20M
		2m	FHV-VDLB2 2M
		3m	FHV-VDLB2 3M
	I/O Cable (Bend Resistant, Right-angle) *1	5m	FHV-VDLB2 5M
		10m	FHV-VDLB2 10M
1		20m	FHV-VDLB2 20M
	I/O Cable (Super Bend Resistant) *1	5m	FHV-VDBX2 5M
		10m	FHV-VDBX2 10M
	I/O Cable (Super Bend Resistant, Right-angle) *1	5m	FHV-VDLBX2 5M
· •	To Cable (Super Benu Resistant, Night-angle) #1	10m	FHV-VDLBX2 10M
	Ethernet Cable (Bend Resistant)	2m	FHV-VNB2 2M
		3m	FHV-VNB2 3M
		5m	FHV-VNB2 5M
		10m	FHV-VNB2 10M
		20m	FHV-VNB2 20M
		2m	FHV-VNLB2 2M
		3m	FHV-VNLB2 3M
< ()	Ethernet Cable (Bend Resistant, Right-angle)	5m	FHV-VNLB2 5M
		10m	FHV-VNLB2 10M
		20m	FHV-VNLB2 20M
	Ethernet Cable (Super Bend resistant)	5m	FHV-VNBX2 5M
	Ethornot capic (caps. Bona recording	10m	FHV-VNBX2 10M
	Themat Cable (Corner Daniel assistant Dicks		FHV-VNLBX2 5M
	Ethernet Cable (Super Bend resistant, Right-angle)	10m	FHV-VNLBX2 10M
	External Light Conversion Cable for MDMC Light/ Photometric Stereo Light	0.1m	FHV-VFLX-GD

^{*1.} The FHV-VDB2/VDLB2/VDBX2/VDLBX2 I/O Cable cannot be connected when the smart camera data unit is used. Use the FHV-VUB2/VULB2/VULBX2 Smart Camera Data Unit Cable.

Smart Camera Data Unit

	Item	Model
To T	Paralle linterface	FHV-SDU10
	EtherCAT interface	FHV-SDU30

Smart Camera Data Unit Cable

	Item		Cable length	Model
			2m	FHV-VUB2 2M
			3m	FHV-VUB2 3M
	Smart Camera data unit cable(Ben	d resistant) * 1	5m	FHV-VUB2 5M
			10m	FHV-VUB2 10M
•			20m	FHV-VUB2 20M
			2m	FHV-VULB2 2M
			3m	FHV-VULB2 3M
	Smart Camera data unit cable(Ben	d resistant, Right-angle) * 1	5m	FHV-VULB2 5M
			10m	FHV-VULB2 10M
			20m	FHV-VULB2 20M
	Smart Camera data unit cable(Sup	or Pand registent) w1	5m	FHV-VUBX2 5M
	Smart Camera data unit Cable(Sup	er benu resistant) 🛧 i	10m	FHV-VUBX2 10M
	Smart Camera data unit cable(Sup	er Bend resistant, Right-angle)	5m	FHV-VULBX2 5M
	*1		10m	FHV-VULBX2 10M
			2m	XW2Z-S013-2
7	Parallel I/O Cable		5m	XW2Z-S013-5
			0.5m	XW2Z-050EE
			1m	XW2Z-100EE
	Parallel I/O Cable for Connector-te		1.5m	XW2Z-150EE
	Connector-Terminal Block Convers (Terminal Blocks Recommended P		2m	XW2Z-200EE
*	,	,	3m	XW2Z-300EE
			5m	XW2Z-500EE
	Connector-Terminal Block	Phillips screw		XW2R-J34GD-T
	Conversion Units, General-	Slotted screw (rise up)		XW2R-E34GD-T
-	purpose devices *2	Push-in spring		XW2R-P34GD-T

^{*1.} The FHV-VDB2/VDLB2/VDBX2/VDLBX2 I/O Cable cannot be connected when this cable is used.

^{*2.} Refer to the XW2R datasheet for details.

Accessories

	ltem		Model			
	Base Mount for Smart Cameras and Lighti	Base Mount for Smart Cameras and Lighting Controllers				
	Base Mount for Lighting Controllers		FHV-XMT-7-TCC			
Q	Light Cover (for replacement) *1		FHV-XCV			
		for Ethernet Connecter	FHV-XWC-ECN			
	Waterproof Cap (for replacement)	for Light Connecter	FHV-XWC-LCN			
		for Camera	FHV-XWP-CAM			
	Waterproof Packing *2 (for replacement, 5 pcs)	for Lighting Module	FHV-XWP-LTM			
\bigcirc		for Waterproof Hood	FHV-XWP-HD-SL			
	Light-shielding for Lighting Module (for rep	placement, 3 pcs) *3	FHV-XLS-LTM			
	Cover for High-speed Lens Module (for replacement, cover 1pcs, screws 5 pcs	Cover for High-speed Lens Module (for replacement, cover 1pcs, screws 5 pcs (including one spare piece))				
D	Cover for Standard Lens Module (for replacement, cover 1pcs, screws 5 pcs	Cover for Standard Lens Module (for replacement, cover 1pcs, screws 5 pcs (including one spare piece))				
Q	Cover for C-mount Lens (for replacement, cover 1pcs, screws 5 pcs	Cover for C-mount Lens (for replacement, cover 1pcs, screws 5 pcs (including one spare piece))				
*1 Adapted lighting modu		Screw for microSD card cover (for replacement, 10 pcs)				

*1. Adapted lighting module
FHV-LTM-W, FHV-LTM-R, FHV-LTM-IR, FHV-LTM-MC
*2. Always replace when a module is removed.

Accessories

Item		Descriptions		Model
			LED	FLV Series
			High-brightness LED	FL-BR/DR Series
_	External Lights		Photometric Stereo Light	FL-PS Series
			MDMC Light (Built-in lighting controller)	FL-MD Series
			LED	FLV-TCC/ATC
_	Lighting controller		High-brightness LED	FL-TCC/STC
			For photometric Stereo Light	FL-TCC1PS
ara.	Industrial Switching Hubs for EtherNet/IP and Ethernet	5 port	Current consumption: 0.07 A	W4S1-05D

^{*3.} It is considered a consumable item that will deteriorate. Please replace as needed.

Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

				Recommended lens				
Resolution	Camera Model	Size of image element Standard Lens		Telecentric Lens	Vibrations and Shocks Resistant Lens			
0.4 million-pixel	FHV7X-□004	1/2.9" equivalent	SV-V Series					
1.6 million-pixel	FHV7X-□016	1/2.9" equivalent	3v-v Selles		1			
3.2 million-pixel	FHV7X-□032	1/1.8" equivalent		VS-TCH Series	VS-MCA Series Non-telecentric Macro			
5 million-pixel	FHV7X-□060	2/3" equivalent	CV II Carina	V3-10H Selles	VS-MC Series			
6.3 million-pixel	FHV7X-□063R	1/1.8" equivalent	SV-H Series					
12 million-pixel	FHV7X-□120R	1/1.7" equivalent						

Recommended EtherCAT Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT.

Cable with Connectors

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
			0.3	XS6W-6LSZH8SS30CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
Standard RJ45 plugs type *1 Wire Gauge and Number of Pairs: AWG26, 4-pair Cable		OMRON	1	XS6W-6LSZH8SS100CM-Y
Cable Sheath material: LSZH *2		OWRON	2	XS6W-6LSZH8SS200CM-Y
Cable color: Yellow *3	47		3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS5W-T421-BMD-K
Rugged RJ45 plugs type *1		OMRON	1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable	()		2	XS5W-T421-DMD-K
Cable color: Light blue			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
			0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)			1	XS5W-T421-CM2-SS
Shield Strengthening Connector cable *4		OMRON	2	XS5W-T421-DM2-SS
M12/Smartclick Connectors		OWRON	3	XS5W-T421-EM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *4			1	XS5W-T421-CMC-SS
M12/Smartclick Connectors	100	OMRON	2	XS5W-T421-DMC-SS
Rugged RJ45 plugs type		OWKON	3	XS5W-T421-EMC-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

^{*1} Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).
*2 The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is

single shielded, its communications and noise characteristics meet the standards.

^{*3} Cables colors are available in yellow, green, and blue.
*4 For details, contact your OMRON representative.

Cables / Connectors

It	em	Recommended manufacturer	Model
Products for EtherCAT	Cable	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 x 4P CP *1
(1000BASE-T/100BASE-TX) Wire gauge and number of pairs:	Cable	Kuramo Electric Co.	KETH-SB *1
AWG24, 4-pair cable	RJ45 Connector	Panduit Corporation	MPS588-C *1
	Cable	Kuramo Electric Co.	KETH-PSB-OMR *2
Products for EtherCAT (100BASE-TX/10BASE-T)	Cable	JMACS Japan Co., Ltd.	PNET/B *2
Wire gauge and number of pairs: AWG22, 2-pair cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

^{*1} We recommend you to use the above Cable and RJ45 Connector together.

Touch Panel Monitor

Ask Advantech about the warranty period and coverage of this product.

Item	Model	Recommended manufacturer
Touch Panel Monitor	PPC-310-OMR	
ARM VESA Standard (A-CLEVER) for PPC Series	PPC-ARM-A03	
Wall mount kit for PPC Series	PPC-174T-WL-MTE	
Stand for PPC Series	PPC-Stand-A1E	Advantech Find your local office on the Advantech
ADP A/D 100-240V 90W 19V W/PFC	96PSA-A90W19OT-3	website
Power cord 3P UL 10 A 125 V 1.8 m	1700001524	https://www.advantech.com/contact/ offices/
Power cord 3P Europe (WS-010+083) 1.83 m	170203183C	Unices/
Power cord 3P/3P PSE 1.8 m	1700008921-11	
Power cord 3P CCC (China) 1.8 m	96CB-POWER-B-1.8M	

Recommended Industrial Touch Panel IPC/ Monitor

If you require a more industrial solution or larger screensizes, our FHV7 smart camera's work perfect with Omron's Industrial PC systems (e.g. NYP-series)

Find your preferred Industrial PC systems at: http://www.ia.omron.com/products/family/3633/

Automation Software Sysmac Studio

Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

Item	Specifications	Model		
item	ореспісаціоня	Number of licenses	Media	Woder
	The Sysmac Studio is the software that provides an integrated envi-	(Media only)	Sysmac Studio (32bit) DVD *1	SYSMAC-SE200D
Sysmac Studio Standard Edition Ver.1.□□	ronment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCat Slave, and the HMI. This software provides functions of the Vision Edition. Refer to your local OMRON website for details such as supported	(Media only)	Sysmac Studio (64bit) DVD *1	SYSMAC-SE200D-64
	models and functions.	1 license *2	_	SYSMAC-SE201L
Sysmac Studio Vision Edition Ver.1. = *3	Sysmac Studio Vision Edition is a limited license that provides selected functions required for Vision Sensor FH-series/Smart Camera FHV7-series/FQ-M-series settings.	1 license	_	SYSMAC-VE001L

^{*1.} The same media is used for both the Standard Edition and the Vision Edition.

^{*2} We recommend you to use the above Cable and RJ45 Assembly Connector together.

^{*2.} Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

^{*3.} This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.

Ratings and Specifications

Smart Camera

Item		Model	FHV7X- M004-C	FHV7X- C004-C	FHV7X- M016-C	FHV7X- C016-C	FHV7X- M032-C	FHV7X- C032-C	FHV7X- M050-C	FHV7X- C050-C	FHV7X- M063R-C	FHV7X- C063R-C	FHV7X- M120R-C	FHV7X- C120R-C
		Standard	Yes											
	Operation Mode	Double speed multi-input	Yes	Yes										
		Non-stop adjustment mode	Yes											
	Parallel pr	ocessing	Yes											
Specifica tions	Possible N captured in	mages	256		64		36		25		19		10	
	Possible N logging im Smart Can	ages to	645		161		79		50		39		19	
	Possible N	lo. of scenes	128 *1											
	UI operation	on	Remote 0	Operation '	ГооІ									
	Setup		Create th	e processi	ng flow usi	ng Flow ed	diting.							
	Language		Japanese	e, English,	Simplified	Chinese, T	raditional (Chinese, G	German, Fre	ench, Italia	n, Spanish	, Korean, \	/ietnamese	, Polish
	CMOS Ima	ge elements	1/2.9-inch equivaler		1/2.9-incl equivaler		1/1.8-incl equivaler	-		equivalent	1/1.8-inch equivaler		1/1.7-inch equivaler	
	Color/Mon		Monoch rome	Color	Monoch rome	Color	Monoch rome	Color	Monoch rome	Color	Monoch rome	Color	Monoch rome	Color
	•	ixels (H x V)	720 × 540		1440 × 1		2048 × 1		2448 × 20		3072 × 20		4000 × 30	
	Pixel size Imaging ar (opposing		6.9×6.9 5.0×3.8	μm (6.3 mm)	3.45×3.6 5.0×3.8	45 μm (6.3 mm)	3.45 × 3. 7.1 × 5.3	45 μm (8.9 mm)	3.45 × 3.4 8.5 × 7.1	45 μm (11.1 mm)	2.4×2.4 7.4×5.0		1.85 × 1.8 7.4 × 5.6	35 μm (9.3 mm)
	Shutter sy	stem	Global St	Global Shutter Rolling shutter (Global reset mode compatib							compatible	e)		
Imaging	Shutter fu	Electronic	Electronic shutter: Shutter speed can be set from 1 µs to 100 ms. Sh be						Shutter s be set fro	Electronic shutter: Shutter speed can be set from 55 μs to 100 ms.		shutter: peed can m 84 µs		
	Partial fun	ction	4 to 540 l (4-line inc	lines crements)	4 to 1080 (4-line inc	lines crements)	4 to 1536 (4-line in	lines crements)	4 to 2048 (4-line inc	lines crements)	4 to 2048 (4-line inc	lines crements)	4 to 3000 (4-line inc	lines crements)
	Frame rate acquisition	n time)	. `								19 fps (25	5.0 ms)		
	Lens mou		C mount											
	Field of vie		Selecting a lens according to the field of view and installation distance											
	Serial		RS-232C x 1											
	Ethernet		Protocol: Non-procedure (TCP/UDP) I/F: 1000BASE-T x 1											
	EtherNet/II		· ` `	get/Ethern	• •									
	PROFINET		<u> </u>		t port), Cor	nformance	class A							
	Parallel I/C)		o common										
External		Input signals		(Measurer	nent trigge and input s									
Interface	Parallel I/O	Output signals	5 signals • ERROR (ON when there is an error) • OR (Overall Judgement Result) • BUSY (Processing in progress) • READY (ON when Image input is allowed) • STGOUT/SHTOUT (Strobe trigger signal/Shutter output signal)											
	Encoder I/	F	N/A			<u>_</u>								
	Monitor I/F		N/A											
	USB I/F		N/A											
	SD Card I/I	F	microSD	card: SDH	C × 1									
la di con		Main	PWR: Gr	een, RUN:	Green, LII	NK: Yellow	, BUSY: G	reen, OR:	Yellow, ER	R: Red				
Indicator L	Lamps	SD	SD ACCE	ESS: Yello	w									
Supply Vo	ltage	•	21.6 VDC	to 26.4 V	DC (When	an I/O cab	le with 20	m is conne	ected, it is 2	24.0 VDC t	o 26.4 VD0	C.)		
Current Consumption			With lighting modules: 4.2 A or less Without lighting modules: 0.60 A											

^{*1.} The number of scenes can be increased up to 1,024 with the Conversion scene group data tool.

Item Model FHV7X- M004-C FHV7X- C004-C FHV7X- M016-C FHV7X- C016-C FHV7X- M032-C								FHV7X- M050-C	FHV7X- C050-C	FHV7X- M063R-C	FHV7X- C063R-C	FHV7X- M120R-C	FHV7X- C120R-C
	Ambient temperature range	Operating	g: 0 to +40	°C, Storage	e: -25 to +6	65°C (with	no icing or	condensa	tion)	•	1		
	Ambient humidity range	Operating	g & Storag	e: 35 to 85	%RH (With	no conde	nsation)						
	Ambient atmosphere	No corros	sive gases										
Usage	Vibration tolerance	Sweep tir	ne: 8 minu	te/count, S	weep cou	amplitude: nt: 10 time: S: Half amp	·			Y/Z, same as a	above.)		
Environ ment	Shock resistance	Impact fo	rce: 150 m	/s², Test d	irection: 6	directions,	three time	each (up/o	lown, front	/behind, let	ft/right)		
	Noise immunity	DC por Direct Applica I/O line Direct	infusion: 2 ation time:	kV, Pulse r 1 min. kV, Pulse r	J	,	,				.75 ms, Pe		,
	Grounding	Class D g	grounding	100 Ω or l	ess ground	ling resista	nce) * 2						
	Dimensions	110 mm :	× 68.5 mm	× 55.5 mn	n (H × W ×	D)							
	Weight	Approx. 6	670 g										
External shape	Degree of protection	(except a	connector	es or water cap remove: IEC605	ved)	ls: IEC605	29 - IP67						
	Case material	Aluminun	n die-castii	ng (ADC12)								
Accessor	ies	ConneC mouC mouInstrucMembe	ctor cap for nt cap (mo nt cover (retion sheet: ership regi	r an extern ounted on to nounted or 1 stration: 1	nal lighting he body): n the body)		on the bod	y): 1					

*2. Existing the third class grounding

Lens Modules

High-speed Lens Modules (Autofocus)

Item		FHV-LEM-H06	FHV-LEM-H19				
System		Liquid lens auto focus					
Installation dista	ance	102 to 650 mm	202 to 1050 mm				
	0.4 million pixels	64 × 48 mm to 505 × 376 mm	50 x 37 mm to 266 x 200 mm				
Horizontal field	1.6 million pixels	1 04 × 46 mm to 505 × 376 mm	50 × 37 mm to 200 × 200 mm				
of view range *	3.2 million pixels	92 × 68 mm to 731 × 539 mm	71 × 53 mm to 378 × 284 mm				
	6.3 million pixels	97 × 63 mm to 766 × 499 mm	74 × 49 mm to 394 × 264 mm				
Focal length *		6 mm	19 mm				
	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no id	cing or condensation)				
	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)					
Usage	Ambient atmosphere	No corrosive gases					
environment	Vibration tolerance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times					
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, thre	e time each (up/down, front/behind, left/right)				
	Dimension	50 mm × 41.1 mm × 37.1 mm (H × W × D)	50 mm × 41.1 mm × 36.3 mm (H × W × D)				
External shape	Weight	Approx. 25 g					
	Case material	Polycarbonate					
Accessories		Special cover for FHV-LEM-H: 1 Screws: M3 × 8 mm: 5 (including one spare piece) Instruction sheet: 1 Compliance sheet: 1					

^{*}Refer to optical chart (P.50) for details.

Standard Lens Modules (Autofocus)

Item		FHV-LEM-S06	FHV-LEM-S09	FHV-LEM-S12	FHV-LEM-S16	FHV-LEM-S25	
System		Mechanical auto focus					
Focal length range *1		59 to 1,000 mm	60 to 1,000 mm	60 to 1,000 mm	110 to 2,000 mm	188 to 2,000 mm	
Horizontal field of view range *1	0.4 million pixels	39 x 29 to 845 x 624 mm	24 × 18 to 543 × 407 mm	17 × 13 to 407 × 305 mm	27 × 20 to 614 × 461 mm	30 × 23 to 391 × 293 mm	
	1.6 million pixels						
	3.2 million pixels	57 × 42 to 1,234 × 905 mm	34 × 25 to 772 × 579 mm	24 × 18 to 579 × 434 mm	38 × 29 to 874 × 655 mm	43 × 33 to 556 × 417 mm	
	6.3 million pixels	50 x 39 to 1,293 x 836 mm	35 × 23 to 807 × 538 mm	25 x 17 to 606 x 404 mm	40 x 27 to 913 x 608 mm	45 × 30 to 581 × 387 mm	
Focal length		6 mm	9 mm	12 mm	16 mm	25 mm	
Usage environment	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)					
	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)					
	Ambient atmosphere	No corrosive gases					
	Vibration tolerance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.15 mm *2, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times					
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)					
External shape	Dimension	50 mm × 41 mm × 31 mm (H × W × D)					
	Weight	Approx. 50 g					
	Case material	Polycarbonate					
Accessories		Special cover for FHV-LEM-S: 1 Screws: M3 × 8 mm: 5 (including one spare piece) Instruction sheet: 1 Compliance sheet: 1					

^{*1.} Refer to optical chart (P.50) for details.
*2. When the lens module is mounted to the product, the vibration tolerance is applied for the specifications of the smart camera.

Lighting Modules

Model		FHV-LTM-W	FHV-LTM-R	FHV-LTM-IR	FHV-LTM-MC	
Color		White	Red	Infrared light	Multi color	
Peak wave length		-	Typ. 630 nm	Typ. 850 nm	R: Typ. 630 nm G: Typ. 525 nm B: Typ. 465 nm IR: Typ. 850 nm	
Light source		LED	LED	LED	LED	
Risk group		Group 2	Group 1	Group 1	R: Group 1 G: Group 2 B: Group 2 IR: Group 1	
	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)				
	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)				
Usage environment	Ambient atmosphere	No corrosive gases				
	Vibration tolerance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times				
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)				
Dimensions		52 mm × 91 mm × 77 mm (H × W × D)				
Weight		270 g	270 g	270 g	270 g	
Material		Aluminum die-casting (ADC12), polycarbonate				
Accessories		Waterproof packing (small) FHV-XWP-CAM:1 Waterproof packing (large) FHV-XWP-LTM: 1 Light shielding sheet FHV-XLS-LTM: 1 Lighting cover FHV-XCV: 1 Hexagonal wrench (length: 60 mm): 1 Instruction sheet: 1 Compliance sheet: 1				

Optical Filters

Model		FHV-XDF	FHV-XPL	FHV-XPL-IR		
Filter type		Diffusion filter	Polarization filter	Polarization filter		
Wavelength		Visible to infrared	Visible	Visible to infrared		
Adapted lighting module		FHV-LTM-W FHV-LTM-R FHV-LTM-IR FHV-LTM-MC	FHV-LTM-W FHV-LTM-R FHV-LTM-MC (Infrared light is not used.)	FHV-LTM-W FHV-LTM-R FHV-LTM-IR FHV-LTM-MC		
Usage environment	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)				
	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)				
	Vibration tolerance	No corrosive gases				
	Shock resistance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times				
	Vibration tolerance	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)				
Material		Aluminum (A6061), polycarbonate				
Weight		Approx. 70 g	Approx. 70 g	Approx. 70 g		

Waterproof Hoods

Model		FHV-XHD-S	FHV-XHD-L	FHV-XHD-LEM		
Suitable lens		3Z4S-LE SV-V series SV-0614V SV-0813V SV-1214V SV-1614V SV-2514V	3Z4S-LE SV-H series SV-0614H *1 SV-0814H *2 SV-1214H SV-1614H SV-2514H SV-3514H SV-5014H	FHV-LEM-S series FHV-LEM-S06 FHV-LEM-S09 FHV-LEM-S12 FHV-LEM-S16 FHV-LEM-S25 FHV-LEM-H series FHV-LEM-H06 FHV-LEM-H09		
	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)				
Usage environment	Ambient humidity range	Operating & Storage: 35 to 85%RH (With no condensation)				
	Ambient atmosphere	No corrosive gases				
	Vibration tolerance	Oscillation frequency: 10 to 150Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times				
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)				
Material		Aluminum (A6061), polycarbonate				
Weight		Approx. 220 g	Approx. 220 g	Approx. 220 g		

^{*1.} This is not available in FHV7X-□050, FHV7X-□063R, FHV7X-□120R. ***2.** This is not available in FHV7X-□050.

Smart Camera Data Unit

Item		Parallel interface	EtherCAT interface			
Model		FHV-SDU10	FHV-SDU30			
Input/output specifications	Parallel I/O	Input: 12 Output: 24 (NPN/PNP combined use)	Input: 1 Output: 2 (NPN/PNP combined use)			
	EtherCAT communications	None	Yes (slave)			
Smart Camera Interface		Special cable to connect No. of connectable cameras: 1				
	Main	POWER: Green, ERROR: Red, RUN: Green,	BUSY: Green, CAMERA: Yellow, OR: Yellow			
Indicator	EtherCAT	None	ECAT RUN: Green, LINK/ACT IN: Green, LINK/ACT OUT: Green, ECAT ERROR: Red			
Power supply voltage		21.6 to 26.4 VDC (Note: 24.0 to 26.4 VDC when a data unit cal	ole with 20 m is connected.)			
Insulation resistance		Between DC terminal block and FG terminal:	0.5 MΩ (250V Megger)			
Current consumption		4.5 A or less				
	Ambient temperature range	Operating: 0 to +50°C, Storage: -25 to +65°C (with no icing or condensation)				
	Ambient humidity range	Operating and storage: 35 to 85%RH (with no condensation)				
	Ambient atmosphere	No corrosive gases				
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.1 mm, Vibration direction: X/Y/Z, Sweep time: 8 minutes, Sweep count: 10 times				
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, Three times each (up/down, front/behindeft/right)				
Usage environment	Noise immunity	Fast transient burst • DC power Direct infusion: 2 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms / 0.75 ms, Period: 300 ms, Application time: 1 minu • I/O line Coupling clamp: 1 kV, Pulse rising: 5 ns, Pulse width: 50 ns, Burst continuation time: 15 ms / 0.75 ms, Period: 300 ms, Application time: 1 minu				
	Grounding	Class D grounding (100 Ω or less grounding * Existing the third class grounding	resistance)			
	Dimensions	H (90 mm) × W (93 mm) × D (65 mm)	H (90 mm) × W (124 mm) × D (65 mm)			
F. 6	Weight	Approx. 250 g	Approx. 325 g			
External shape	Degree of protection	IEC60529 - IP20				
	Case material	PC+ABS, PC				
Accessories		Instruction sheet: 1 Compliance sheet: 1				

I/O cables

Bending Resistance Cables

Item		FHV- VDB2 2M	FHV- VDLB2 2M	FHV- VDB2 3M	FHV- VDLB2 3M	FHV- VDB2 5M	FHV- VDLB2 5M	FHV- VDB2 10M	FHV- VDLB2 10M	FHV- VDB2 20M	FHV- VDLB2 20M
Cable length		2 m 3 m 5 m 10 m 20 m					20 m				
Connector typ	oe e	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector
Cable type		Bending res	sistance cabl	е	•				•		
Size	Power line	AWG21									
Size	Others	AWG26									
Outer diameter	er	8.8±0.3 mm	dia.								
Min. bending	radius	Fixed use:	40 mm, Slidir	ng use: 70 m	m						
	Input signals	4 signals: STEP, DI 0 to 2									
Input/Output signals	Output signals	5 signals: E	RROR, OR,	BUSY, REA	DY, STGOUT	T/SHTOUT					
0.g0	RS-232C	2 signals: T	ransmission	data, Recep	tion data						
	Ambient temperature range	Operating:	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)								
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)									
Usage environment	Ambient atmosphere	No corrosiv	e gases								
	Vibration tolerance	Oscillation to Sweep cour		to 150 Hz,	Half amplitud	e: 0.35 mm,	Vibration dire	ection: X/Y/Z	, Sweep time	: 8 minute/co	ount,
	Shock resistance	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)									
Material		Mold part: N	lylon, PVC, S	Sheath part:	PVC						
Weight		Approx. 250) g	Approx. 370	O g	Approx. 590) g	Approx. 1,1	70 g	Approx. 2,3	10 g

Super Bending Resistance Cables

Item		FHV-VDBX2 5M	FHV-VDLBX2 5M	FHV-VDBX2 10M	FHV-VDLBX2 10M				
Cable length		5 m		10 m					
Connector typ	ре	Straight connector	Right angle connector	Straight connector Right angle connector					
Cable type Super bending resistance cable									
0:	Power line	AWG19							
Size	Others	AWG26							
Outer diamete	er	7.2+0.7 mm dia.	7.2+0.7 mm dia.						
Min. bending	radius	44 mm							
Input/Output	Input signals	1 signal: STEP	signal: STEP						
signals	Output signals	3 signals: OR, READY, STGO	signals: OR, READY, STGOUT/SHTOUT						
	Ambient temperature range	Operating: -10 to +70°C, Stora	age: -25 to +85°C (with no icin	g or condensation)					
	Ambient humidity range	Operating & Storage: 0 to 93%	6RH (With no condensation)						
Usage environment	Ambient atmosphere	No corrosive gases							
	Vibration tolerance	Oscillation frequency: 10 to 15 Sweep count: 10 times	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times						
	Shock resistance	Impact force: 150 m/s2, Test d	irection: 6 directions, three tim	ne each (up/down, front/behind,	left/right)				
Material		Mold part: Nylon, PVC, Sheath	n part: PVC						
Weight		Approx. 420 g		Approx. 790 g					

Ethernet Cables

Bending Resistance Cables

Item		FHV- VNB2 2M	FHV- VNLB2 2M	FHV- VNB2 3M	FHV- VNLB2 3M	FHV- VNB2 5M	FHV- VNLB2 5M	FHV- VNB2 10M	FHV- VNLB2 10M	FHV- VNB2 20M	FHV- VNLB2 20M
Cable length		2 m		3 m		5 m		10 m		20 m	
Connector type	pe	Straight connector	Rightangle connector	Straight connector	Right angle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector	Straight connector	Rightangle connector
Cable type		Bending res	Bending resistance cable								
Outer diamete	er	6.7±0.3 mm	7.7±0.3 mm dia.								
Min. bending	radius	Fixed use: 3	35 mm, Slidir	ng use: 50 m	m						
	Ambient temperature range	Operating:	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)								
	Ambient humidity range	Operating &	Operating & Storage: 0 to 93%RH (With no condensation)								
Usage environment	Ambient atmosphere	No corrosiv	e gases								
	Vibration tolerance	Oscillation f Sweep cour) to 150 Hz, I	Half amplitud	e: 0.35 mm,	Vibration dire	ection: X/Y/Z	, Sweep time	: 8 minute/co	ount,
	Shock resistance	Impact force	Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)								
Material		Mold part: F	VC, Sheath	part: PVC							
Weight		Approx. 140) g	Approx. 200) g	Approx. 310	O g	Approx. 590	O g	Approx. 1,1	50 g

Super Bending Resistance Cables

Item		FHV-VNBX2 5M	FHV-VNLBX2 5M	FHV-VNBX2 10M	FHV-VNLBX2 10M				
Cable length	Cable length 5 m 10 m								
Connector type	ре	Straight connector Right angle connector Straight connector Right angle connector							
Cable type		Super bending resistance cable							
Outer diamete	er	6.6+0.7 mm dia.	6.6+0.7 mm dia.						
Min. bending	radius	40 mm							
	Ambient temperature range	Operating: -10 to +70°C, Stora	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)						
	Ambient humidity range	Operating & Storage: 0 to 93%	6RH (With no condensation)						
Usage environment	Ambient atmosphere	No corrosive gases							
	Vibration tolerance	Oscillation frequency: 10 to 15 Sweep count: 10 times	50 Hz, Half amplitude: 0.35 mm,	Vibration direction: X/Y/Z, Sw	reep time: 8 minute/count,				
	Shock resistance	Impact force: 150 m/s2, Test d	irection: 6 directions, three time	each (up/down, front/behind,	left/right)				
Material		Mold part: PVC, Sheath part: F	PVC						
Weight Approx. 390 g Approx. 730 g									

External Light Junction Cables for MDMC Light

Item		FHV-VFLX-GD					
Cable length		0.1 m					
Outer diameter	er	4.0±0.1 mm dia.					
Min. bending	radius	15 mm					
	Ambient temperature range	Operating: 0 to +40°C, Storage: -25 to +65°C (with no icing or condensation)					
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)					
Usage environment	Ambient atmosphere	No corrosive gases					
	Vibration tolerance	Oscillation frequency: 10 to 150 Hz, Half amplitude: 0.35 mm, Vibration direction: X/Y/Z, Sweep time: 8 minute/count, Sweep count: 10 times					
Shock resistance Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down, front/behind, left/right)							
Material Shell part:		hell part: Zinc alloy and Brass, Sheath part: Heat-resistant oilproof polyvinyl chloride					
Weight		Approx. 30 g					

Smart Camera Data Unit Cable

Bending Resistance Cables

Item		FHV- VUB2 2M	FHV- VULB2 2M	FHV- VUB2 3M	FHV- VULB2 3M	FHV- VUB2 5M	FHV- VULB2 5M	FHV- VUB2 10M	FHV- VULB2 10M	FHV- VUB2 20M	FHV- VULB2 20M
Cable length	2 m 3 m			5 m		10 m		20 m			
Connector type		Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector	Straight connector	Right angle connector
Cable type		Bending res	sistance cab	le	•	•		•	•	•	•
Outer diameter 7.8±0.3 mm dia.											
Min. bending	radius	Fixed use: 40 mm, Sliding use: 65 mm									
	Ambient temperature range	Operating:	-10 to +70°C	C, Storage: -	25 to +85°C	(with no icin	g or conden	sation)			
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)									
Usage environment	Ambient atmosphere	No corrosive gases									
CHVIIOIIIICII	Vibration tolerance		frequency: 1 nt: 10 times	0 to 150 Hz	Half amplitu	ıde: 0.35 mr	n, Vibration	direction: X/\	Y/Z, Sweep t	ime: 8 minut	e/count,
Shock resistance Impact force: 150 m/s², Test direction: 6 directions, three time each (up/down,					down, front/b	ehind, left/ri	ght)				
Material		Mold part: PVC, Sheath part: PVC									
Weight		Approx. 20	0 g	Approx. 29	0 g	Approx. 47	0 g	Approx. 90	0 g	Approx. 1,7	'80 g

Super Bending Resistance Cables

Item		FHV-VUBX2 5M	FHV-VUBX2 5M FHV-VULBX2 5M FHV-VUBX2 10M						
Cable length		5 m		10 m					
Connector typ	ре	Straight connector	Straight connector Right angle connector Straight connector						
Cable type Super bending resistance cable									
Outer diamete	r diameter 7.5+0.6 mm dia.								
Min. bending	radius	47 mm							
	Ambient temperature range	Operating: -10 to +70°C, Stor	Operating: -10 to +70°C, Storage: -25 to +85°C (with no icing or condensation)						
	Ambient humidity range	Operating & Storage: 0 to 93%RH (With no condensation)							
Usage environment	Ambient atmosphere	No corrosive gases							
	Vibration tolerance	Oscillation frequency: 10 to 1 Sweep count: 10 times	50 Hz, Half amplitude: 0.35 mr	m, Vibration direction: X/Y/Z, S	Sweep time: 8 minute/count,				
	Shock resistance	Impact force: 150 m/s ² , Test of	direction: 6 directions, three time	ne each (up/down, front/behind	d, left/right)				
Material		Mold part: PVC, Sheath part: PVC							
Weight		Approx. 490 g Approx. 920 g							

Touch panel monitor

•	Model	PPC-310-OMR (Advantech)
	Display Type	10.4" TFT LCD (LED backlight)
	Resolution	1,024 × 768
	Luminance	350 cd/m ²
LCD	Contrast Ratio	1,000
	Backlight Lifetime	30,000 hr (min.)
	Touch Type	Capacitive
External Interface	Ethernet	10/100/1,000/2,500 Mbps Ethernet × 2
External interrace	USB I/F	USB 2.0 × 2, USB 3.0 × 2, TypeC × 1
Power Consumption	Input Voltage	12 to 30 VDC
Power Consumption	Power Consumption	35 W
	Ambient Temperature Range	Operating: 0 to 50°C Storage: -20 to 60°C
	Ambient Humidity Range	10% to 95% at 40°C (With no condensation)
Environment	Vibration	Operating Random Vibration Test 5 to 500 Hz, 2 Grms, follow IEC 60068-2-64
	Shock	Operating 10 G peak acceleration (11 ms duration), follow IEC 60068-2-27
	EMC	CE, FCC Class B, BSMI, UKCA, VCCI
	Safety	CB, CCC, UL, UKCA
Dimensions		272 × 217 × 50 mm
Weight		3.1 kg
Front Panel Protection	n	IP66 compliant
Mounting		Panel mount, VESA mount, Wall mount
Accessories		Instruction sheet, Connector for power supply, Mounting screws and brackets for panel mount

EtherCAT Communications Specifications

Item		Specifications					
Communications standard		IEC61158 Type 12					
Physical layer		100 BASE-TX (IEEE802.3)					
Modulation		Base band					
Baud rate		100 Mbps					
Topology		Depends on the specifications of the EtherCAT master.					
Transmission Media		wisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)					
Transmission Distance		Distance between nodes: 100 m or less					
Node address setting		00 to 99					
External connection terminals	3	RJ45 × 2 (shielded) IN: EtherCAT input data, OUT: EtherCAT output data					
Send/receive PDO data sizes	Input	56 to 280 bytes/line (including input data, status, and unused areas) Up to 8 lines can be set. *					
Send/receive PDO data sizes	Output	28 bytes/line (including output data and unused areas) Up to 8 lines can be set. *					
Mailbay data aira	Input	512 bytes					
Mailbox data size Outpu		512 bytes					
Mailbox		Emergency messages, SDO requests, and SDO information					
Refreshing methods		I/O-synchronized refreshing (DC)					

^{*} This depends on the upper limit of the master.

Version Information

FHV7 Series and Programming Devices

Use the latest version of Sysmac Studio Standard Edition/Vision Edition.

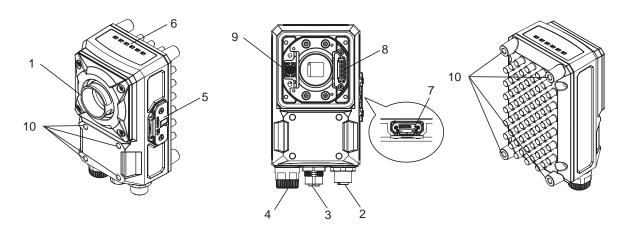
Version of FHV7 Series	Corresponding version of Sysmac Studio Standard Edition/Vision Edition
Version 6.51 or higher	Supported by version 1.53 or higher.
Version 6.41 or higher	Supported by version 1.44 or higher.
Version 6.30 or higher	Supported by version 1.29 or higher.

Recommended Operational Environment for Remote Operation Tool

Name	Description
CPU	Intel Pentium Processor (SSE2 or higher)
os	Windows 7 Professional (32/64-bit) or Enterprise (32/64-bit) or Ultimate (32/64-bit) • Windows 10 Pro (32/64-bit) or Enterprise (32/64-bit) • Windows 11 Pro (64bit) or Enterprise (64bit)
Memory	2GB (3GB or more recommended)
Hard disk space	2GB or more
Display	Resolution: 1280 x 1240 dots or more Color: True Color (32-bit)
Network	10BASE-T (100BASE-TX recommended)

Using the FH/FHV Launcher requires Microsoft .NET Framework 3.5 installed.

Parts and Names



No.	Name		Description
1	Imaging unit		Captures images.
2	Connector for I/O cab cable	le/Smart camera data unit	Use this connector when connecting the smart camera with its power supply or an external device using an I/O cable. Moreover, use this when connecting the smart camera with its data unit using its data unit cable. Dedicated I/O cable: FHV-VD Dedicated smart camera data unit cable: FHV-VU
3	Connector for Etherne	et cable	Use this connector when connecting the smart camera with a personal computer and so on using an Ethernet cable. Dedicated Ethernet cable: FHV-VN
4	Connector for externa	l lighting	Use this connector when connecting an external lighting and the external lighting controller. Connectable external lighting controller: FL-TCC□ and FLV-TCC□ Connectable external light: FL-MD□MC
5	Connector to attach microSD card		Use this connector to attach a microSD card. Do not extract/insert the microSD card during processing. Otherwise, measurement time may be influenced or data may be broken.
	Operation indicator	PWR (Green)	Lights while power is supplied.
		RUN (Green)	Lights when switching to the layout in which the RUN signal output is set ON.
6		LINK (Yellow)	Lights when connected with Ethernet equipment and blinks during communication.
		BUSY (Green)	Lights while processing is in progress.
		OR (Yellow)	Lights when the overall judgment output signal is ON.
		ERR (Red)	Lights when an error occurs.
7		SD ACCESS (Yellow)	Lights when accessing to the microSD card.
8	Connector for lighting module (White)		Use this connector when mounting the lighting module.
9	Connector for lens module (Black)		Use this connector when mounting the lens module.
10	Mounting screw holes		Recommended tightening torque: 2.3N·m

Processing Items

Group	Icon	Processing Item		
Group	icon	Frocessing item		
		Search	Used to identify the shapes and calculate the position of measurement objects.	
	å	Search II	Even if the Search processing item cannot detect a model, the Search II can stably detect it by creating the optimal model according to the size and rotation of the measurement object.	
	1000	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.	
	**	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.	
Measurement	44	Shape Search III	Robust detection of positions is possible at high-speed and with high precision incorporating environmental fluctuations, such as differences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.	
	a	Classification	Used when various kinds of products on the assembly line need to be sorted and identified.	
	+	Edge Position	Measure position of measurement objects according to the color change in measurement area.	
	UUU	Edge Pitch	Detect edges by color change in measurement area. Used for calculating number of pins of IC and connectors.	

	Group	lcon	Processing Item	
		#	Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.
			Scan Edge Width	Measure max/min/average width of workpieces according to the color change in separated measurement area.
		O	Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.
		0	Circular Scan Edge Width	Measure center axis, width and thickness of ring work-pieces.
Me	Measurement		Intersection	Calculate approximate lines from the edge information on two sides of a square workpiece to measure the angle formed at the intersection of the two lines.
		3	Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.
			Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.
		*	Labeling	Used to measure number, area and gravity of work- pieces by extracting registered color.
		M	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.

Group			
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images
	ABC	Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary].
	Date 00-02-1	Date Verification	Reading character string is verified with internal date
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].
Measurement -	ME.	2DCode II *1	Recognize 2D code and display where the code quality is poor.
		2DCode *2	Recognize 2D code and display where the code qual ity is poor.
	MIN	Barcode *3	Recognize barcode, verify and output decoded characters.
	OCB	OCR	Recognize and read characters in images as character information.
	OCR	OCR User Dictionary	Register dictionary data to use for OCR.
	-	Glue Bead Inspection	You can inspect coating of a specified color for gaps o runoffs along the coating path.
	D	Camera Image Input FHV	To input images from cameras. And set up the conditions to input images from cameras. (For FHV only)
	P. ST.	Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.
	DOM:	Photometric Stereo Image Input	Capture images under different illumination directions using a photometric stereo light.
nput Image		Measurement Image Switching	To switch the images used for measurement. Not inpu images from camera again.
	떚떚 먲먲	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multitrigger Imaging to the top of the flow.
	뗏 뗏 뗏	Multi-trigger Imaging Task	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.
	=	Position Compensation	Used when positions are differed. Correct measuremen is performed by correcting position of input images.
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.
		Background Suppression	To enhance contrast of images by extracting color in specified brightness.
	TIME TO SERVICE THE PROPERTY OF THE PROPERTY O	Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.
		Extract Color Filter	Convert color image to color extracted image or binary image.
Compensate mage	-	Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.
		Stripes Removal Filter II	Remove the background pattern of vertical, horizonta and diagonal stripes.
†	IABCI	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.
†	4	Trapezoidal Correction	Rectify the trapezoidal deformed image.
ļ		Image Subtraction	The registered model image and measurement image are compared and only the different pixels are extraced and converted to an image.
		Advanced filter	Process the images acquired from cameras in order to make them easier to measure. This processing item consolidates existing image conversion filtering item one processing item and adds extra functions.
	INSCI	Calculation	Used when using the judge results and measured values of ProcItem which are registered in processing units.
ļ	1	Line Regression	Used for calculating regression line from plural measurement coodinate.
†	O	Circle Regression	Used for calculating regression circle from plural measurement coordinate.
İ		Precise Calibration	Used for calibration corresponding to trapezoidal distortion and lens distortion.
Support neasurement		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.
ļ		Image Logging	Used for saving the measurement images to the mem ory and USB memory.
ļ		Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.
ļ	ರ್ಥಿ	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.
	X	Wait	Processing is stopped only at the set time. The stand by time is set by the unit of [ms].

Group	Icon		Processing Item
	0000	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.
	1000	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be performed in parallel between Parallelize and Parallelize End.
		Statistics	Used when you need to calculate an average of multiple measurement results.
		Reference Calib Data	Calibration data and distortion compensation data held under other processing items can be referenced.
		Position Data Calculation	The specified position angle is calculated from the measured positions.
	4	Stage Data	Sets and stores data related to stages.
Support	50	Robot Data	Sets and stores data related to robots.
measurement	4	Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equipment necessary for calibration.
	زا	Convert Position Data	The position angle after the specified axis movement is calculated.
	4/	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.
	14/	Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.
	\$ S	Camera Calibration	By setting the camera calibration, the measurement result can be converted and output as actual dimensions.
		Scene	The specified scene is copied to the current scene.
	@	System Information	Obtain system information (e.g., memory and disk space and I/O input signal status) of the Sensor Controller.
	60	End	This Procltem must be set up as the last processing unit of a branch.
	h	Conditional Execution (If)	The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.
	h	Conditional Execution (Else)	Insert between the Conditional Execution (If) processing item and End If processing item. The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.
Branch	C	Loop	The set processes are repeated until the loop count reaches the specified number, and then the next process starts.
	\$ 7	Loop Suspension	Insert between the Loop processing item and End Loop processing item. Used to stop the loop before the loop count reaches the specified number.
	4	Select Execution (Select)	Used to set conditions. The measurement flow is divided according to the comparison result obtained using the conditions given by expressions.
	A	Select Execution (Case)	Used to make a judgment. The measurement flow is divided according to the comparison result obtained using the conditions given by expressions.
	1000	Result Output (I/O)	Output data to the external devices such as a programmable controller or a PC via PLC Link, Fieldbus interface (EtherCAT *4, EtherNet/IP (other than message communication), PROFINET).
Output result		Result Output (Message)	Output data to the external devices such as a programmable controller or a PC with non-procedure mode via Ethernet or RS-232C. This processing item allows you to save the logging data as a ".csv" file into the Sensor Controller as well.
	1021 0100	Result output (Parallel I / O)	Output measurement results and/or judgment results to the external devices such as a programmable controller or a PC via Parallel interface \$5.
	OK	Result Display	Used for displaying the texts or the figures in the camera image.
Display result	NG	Display Last NG Image	Display the last NG images.
		Display Image Hold	Processing item to retain images, including measurement results.
*1 2D Codes that can be read : Data Matrix (ECC200)			

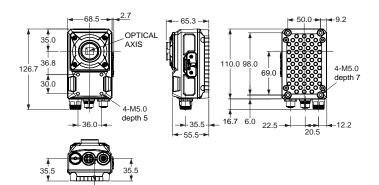
- *1 2D Codes that can be read: Data Matrix (ECC200)
 *2 2D Codes that can be read: Data Matrix (ECC200), QR Code
 *3 Bar Codes that can be read: JAN/EAN/UPC (including add-on codes),
 Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128,
 GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded),
 Pharmacode
 *4 The FHV-SDU30 EtherCAT Interface is required for EtherCAT connection.
 *5 The FHV-SDU10 Parallel Interface is required for Parallel I/O connection.

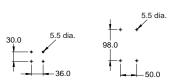
Dimensions (Unit: mm)

Smart Cameras

C Mount Models FHV7X-□□□□□-C



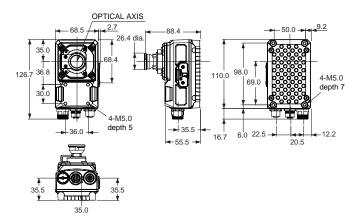


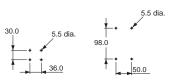


Mounting screw holes (The tolerance: ± 0.1 mm) Recommenden tightening torque: 2.3N-m

All-in-one Models with Lens Module High-speed Lens Modules FHV7X-□□□□□□-H06



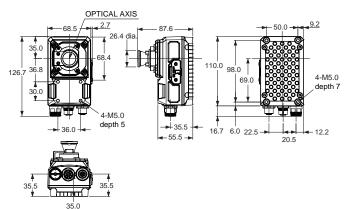


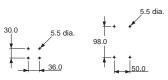


Mounting screw holes (The tolerance: ± 0.1 mm) Recommenden tightening torque: 2.3N·m

FHV7X-□□□□□-H19



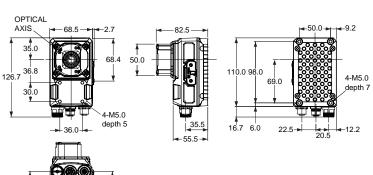


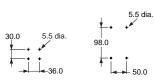


Mounting screw holes (The tolerance: ± 0.1 mm) Recommenden tightening torque: 2.3N·m

Standard Lens Modules FHV7X-□□□□□□-S□□







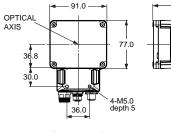
Mounting screw holes (The tolerance: ± 0.1 mm) Recommenden tightening torque: 2.3N-m

All-in-one Models with Lens and Lighting Modules

35.5 ¥

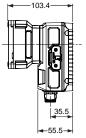
FHV7X-0000-H00-00/ FHV7X-0000-S00-00

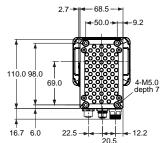


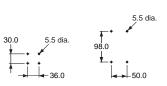


35.0

35.5



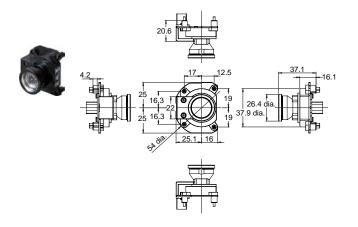




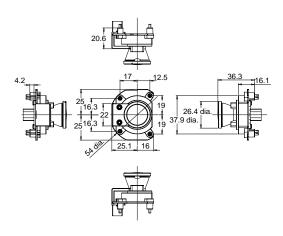
Mounting screw holes (The tolerance: ± 0.1 mm) Recommenden tightening torque: 2.3N·m

Lens Modules

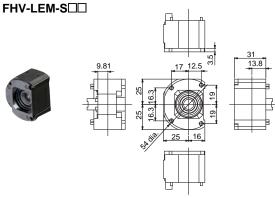
High-speed Lens Modules FHV-LEM-H06



FHV-LEM-H19



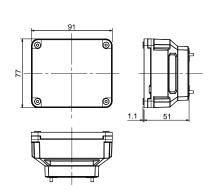
Standard Lens Modules



Lighting Modules

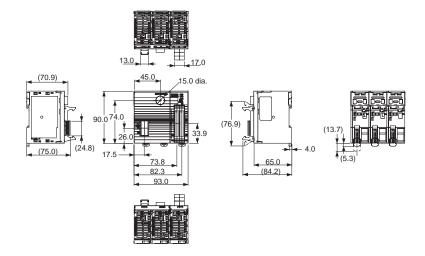
FHV-LTM-



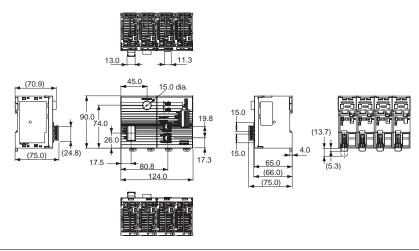


Smart Camera Data Unit

FHV-SDU10

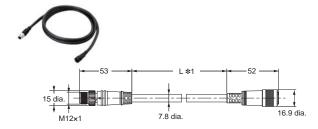


FHV-SDU30

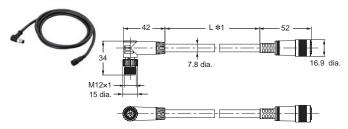


Smart Camera Data Unit Cables

Bending Resistance Cables (Straight) FHV-VUB2 □M

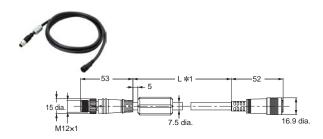


Bending Resistance Cables (Right angle) FHV-VULB2 $\square M$

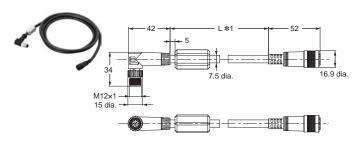


* Cable is available in 2m/3m/5m/10m/20m.

Super Bending Resistance Cables (Straight) FHV-VUBX2 □M



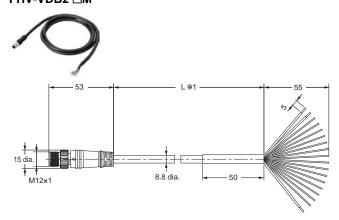
Super Bending Resistance Cables (Right angle) FHV-VULBX2 □M



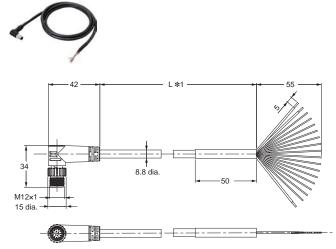
* Cable is available in 5m/10m.

Cables

I/O cable (Bend resistant, straight) FHV-VDB2 □M

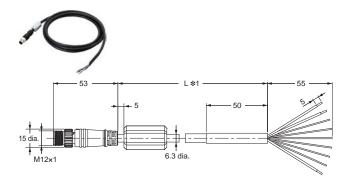


I/O cable (Bend resistant, right angle) FHV-VDLB2 □M

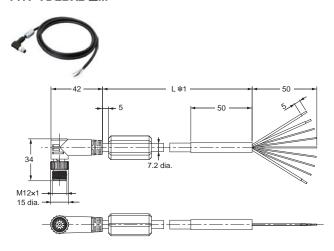


* Cable is available in 2m/3m/5m/10m/20m.

I/O cable (Super bend resistant, straight) FHV-VDBX2 \square M

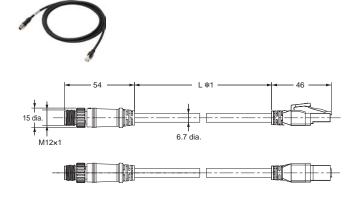


I/O cable (Super bend resistant, right angle) FHV-VDLBX2 \square M

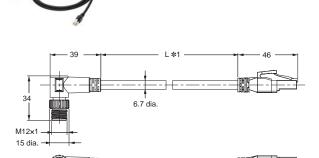


* Cable is available in 5m/10m.

Ethernet cable (Bend resistant, straight) FHV-VNB2 □M



Ethernet cable (Bend resistant, right angle) FHV-VNLB2 □M

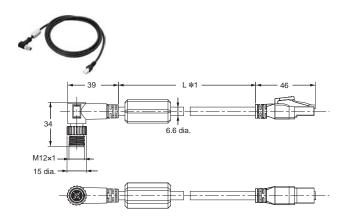


* Cable is available in 2m/3m/5m/10m/20m.

Ethernet cable (Super bend resistant, straight) FHV-VNBX2 \square M

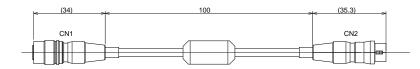
54 L*1 46 M12x1 6.6 dia.

Ethernet cable (Super bend resistant, right angle) FHV-VNLBX2 $\square M$



* Cable is available in 5m/10m.

External Light Junction Cables for MDMC Light FHV-VFLX-GD



Optical Filters

Polarization Filter, Diffusion Filter FHV-XDF/-XPL/-XPL-IR



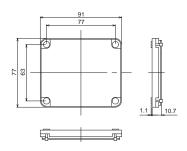




Light Cover

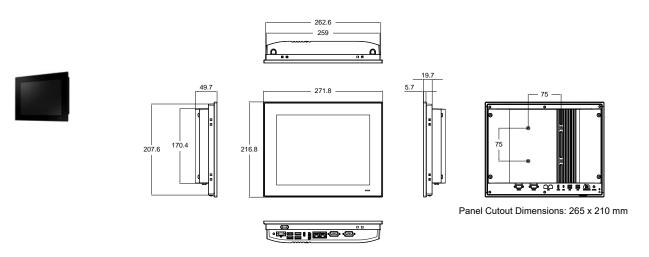
FHV-XCV





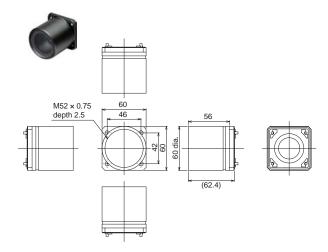
Touch Panel Monitor

Advantech PPC-310-OMR

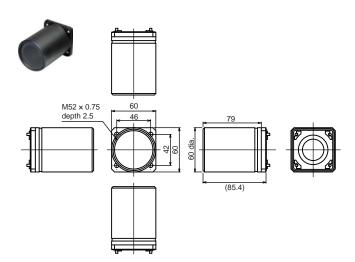


Waterproof Hoods

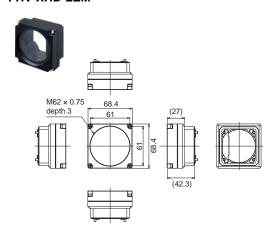
for C-mount Lens (Short) FHV-XHD-S



for C-mount Lens (Long) FHV-XHD-L



for Lens Modules FHV-XHD-LEM



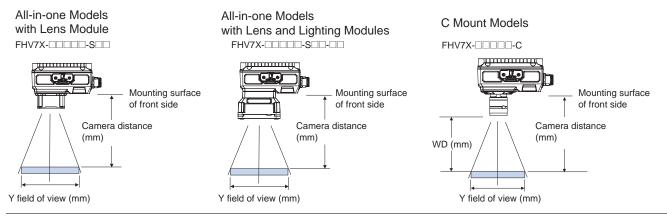
Meaning of Optical Chart

How-to View the Optical Chart

The X axis of the optical chart shows the field of vision (mm).

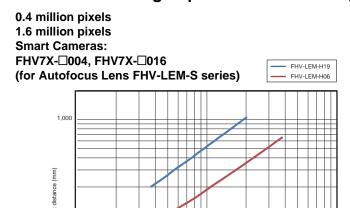
The Y axis of the optical chart shows the camera installation distance (mm).

The lengths of the fields of view given in the optical charts are the lengths of the Y axis.

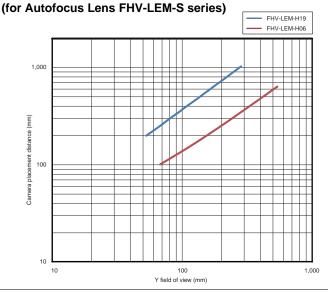


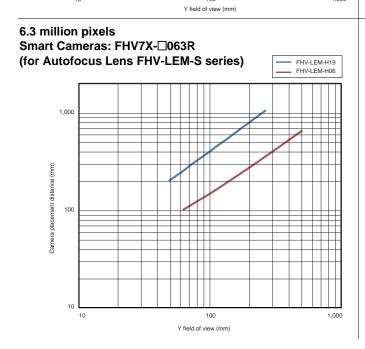
1.000

Lens Modules: High-speed Lens Modules (Autofocus)



3.2 million pixels Smart Cameras: FHV7X-□032





10

1,000

Lens Modules: Standard Lens Modules (Autofocus)

1,000

FHV-LEM-S16

FHV-LEM-S12

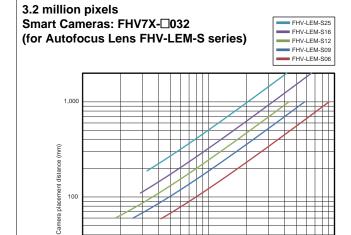
Smart Cameras:
FHV7X-□004, FHV7X-□016
(for Autofocus Lens FHV-LEM-S series)

1,000

1,000

1,000

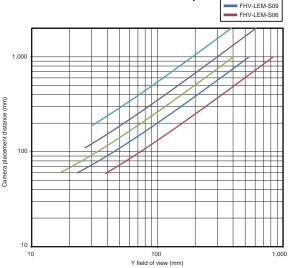
1,000



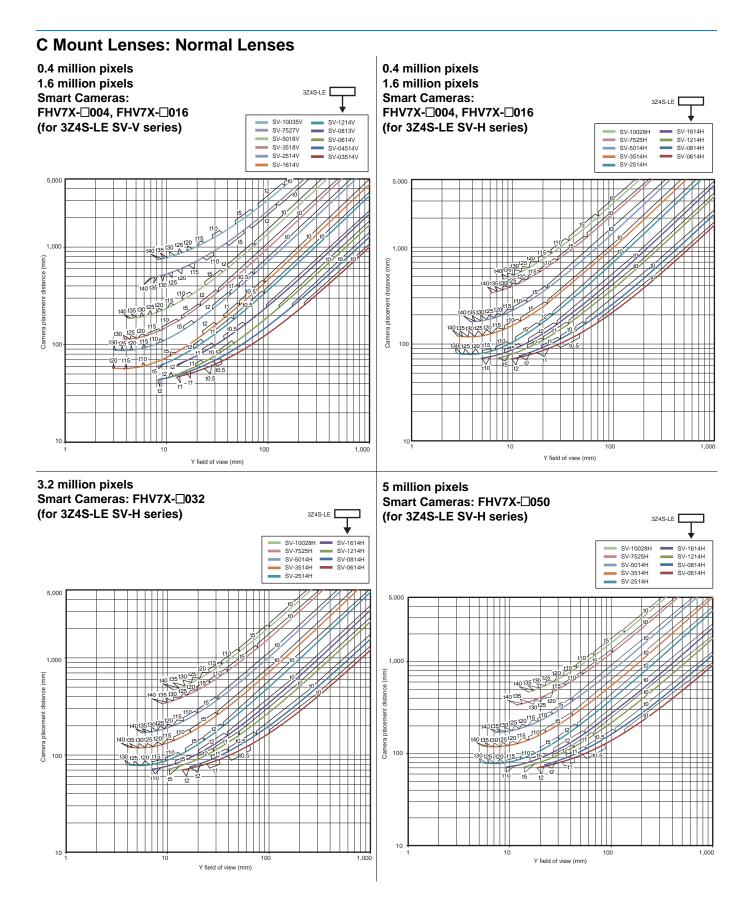
100 Y field of view (mm)

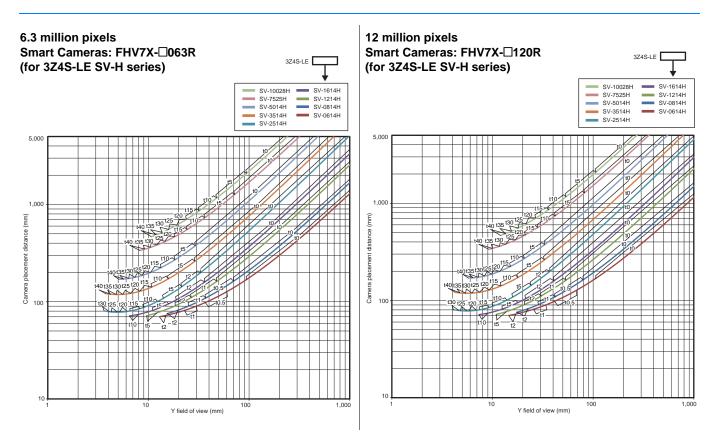


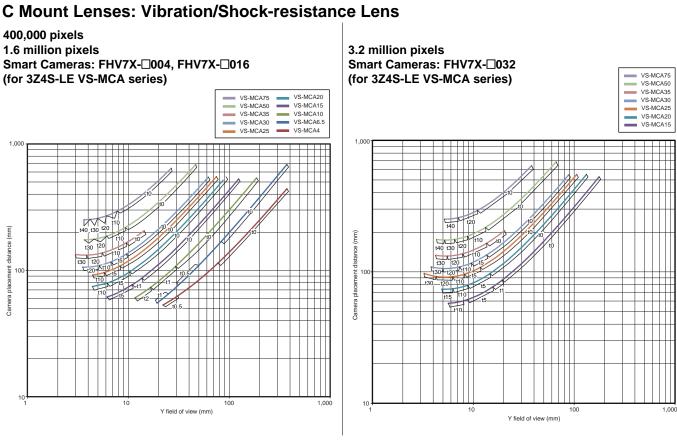
0.4 million pixels 1.6 million pixels

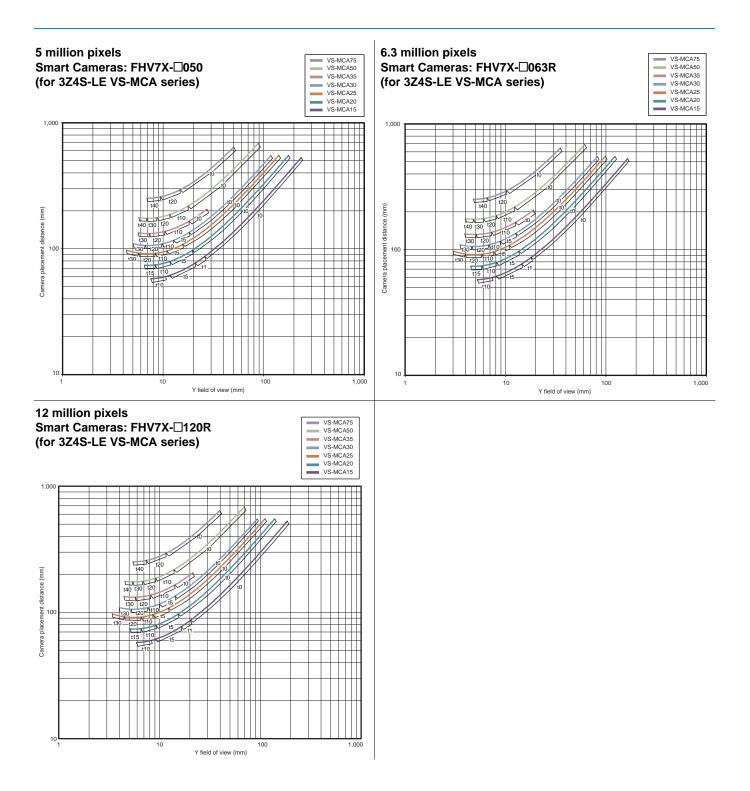


Y field of view (mm)









Related Manuals/Catalog

Cat. No.	Series	Manual
Cat. NO.	Series	Marida
Z365	FH/FHV7	Vision System FH/FHV Series User's Manual
Z341	FH/FHV7	Vision System FH/FHV Series Processing Item Function Reference Manual
Z342	FH/FHV7	Vision System FH/FHV Series User's Manual for Communications Settings
Z408	FHV7	Smart Camera FHV Series Setup Manual
Q198	FLV/FL	FLV/FL Vision Accessory CATALOG

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