

**Programmable Terminal** 

**NA-series** 

**Soft-NA** 

**User's Manual** 

NA-RTLD□□





### - NOTE -

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## Introduction

Thank you for purchasing a Soft-NA.

This manual contains information that is necessary to use the Soft-NA. Please read this manual and make sure you thoroughly understand the functionalities and performance of the NA-series Programmable Terminal before you attempt to use it for constructing the system.

Keep this manual in a safe place where it will be available for reference during operation.

This manual mainly describes the portions that are different from the NA5- $\square\square$ W $\square$  $\square$  $\square$  (-V $\square$ ).

#### **Intended Audience**

This manual is intended for the following personnel, who must also have knowledge of electrical systems (an electrical engineer or the equivalent).

- · Personnel in charge of introducing FA systems.
- · Personnel in charge of designing FA systems.
- Personnel in charge of installing and maintaining FA systems.
- · Personnel in charge of managing FA systems and facilities.

## **Applicable Products**

This manual is applicable to the following products.

Soft-NA

## **Relevant Manuals**

The basic information required to use an NA-series PT is provided in the following manuals.

- NA-series Programmable Terminal Hardware(-V1) User's Manual (Cat. No. V125)
- NA-series Programmable Terminal Software User's Manual (Cat. No. V118)
- NA-series Programmable Terminal Device Connection User's Manual (Cat. No. V119)
- NA-series Programmable Terminal Soft-NA User's Manual (Cat. No. V126)

Operations are performed from the Sysmac Studio Automation Software.

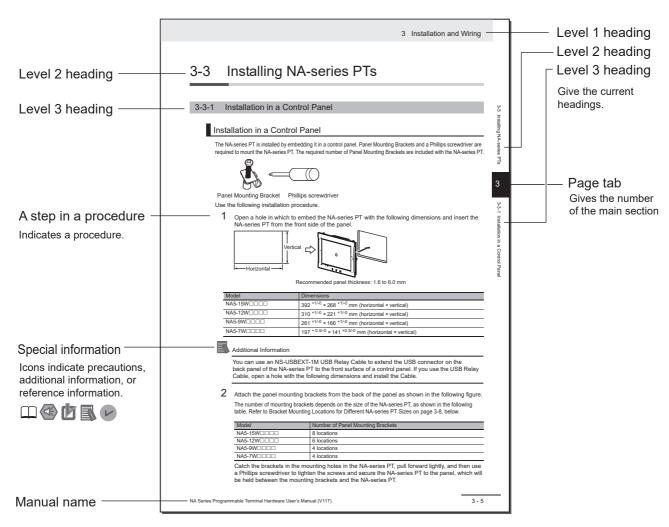
Refer to the *Sysmac Studio Operation Manual Version 1* (Cat. No. W504) for information on the Sysmac Studio.

Other manuals may be referenced for specific system configurations and applications.

## **Manual Structure**

## **Page Structure and Markings**

The following page structure is used in this manual.



Note This illustration is provided only as a sample. It may not literally appear in this manual.

## **Icons**

The icons used in this manual have the following meanings.



#### **Precautions for Safe Use**

Precautions on what to do and what not to do to ensure safe usage of the product.



#### **Precautions for Correct Use**

Indicates precautions on what to do and what not to do to ensure proper operation and performance.



#### **Additional Information**

Additional information to read as required.

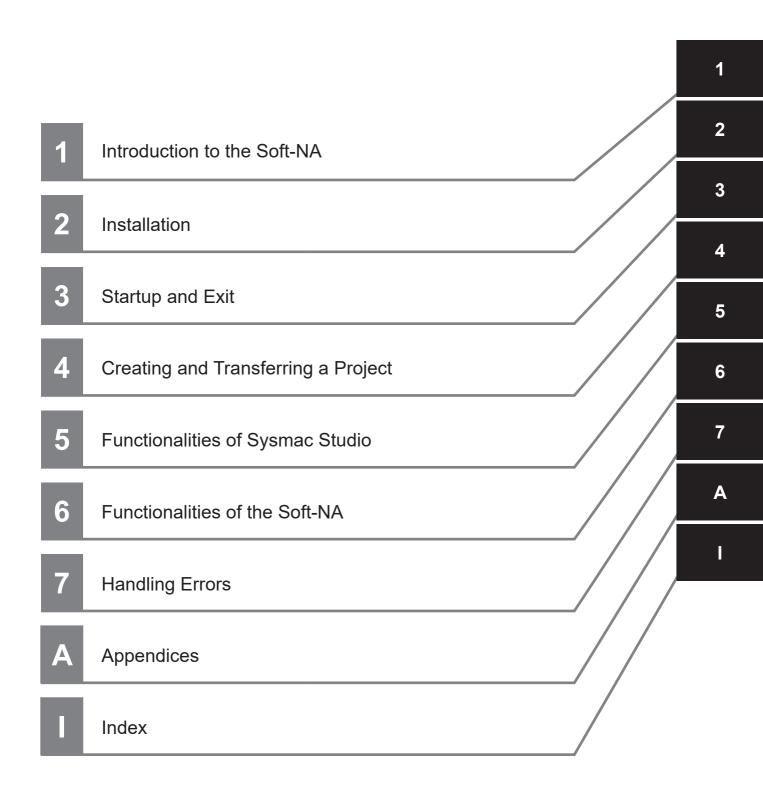
This information is provided to increase understanding or make operation easier.



#### **Version Information**

Information on differences in specifications and functionality with different versions is given.

## **Sections in this Manual**



Sections in this Manual

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# **Safety Precautions**

## **Definition of Precautionary Information**

The following notation is used in this manual to provide precautions required to ensure safe usage of the Soft-NA. The safety precautions that are provided are extremely important to safety. Always read and heed the information provided in all safety precautions.

The following notations are used.



Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or at the worst, serious injury or death. Additionally, there may be severe property damage.



# **Caution**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.



#### Precautions for Safe Use

Indicates precautions on what to do and what not to do to ensure safe usage of the product.



#### Precautions for Correct Use

Indicates precautions on what to do and what not to do to ensure proper operation and performance.

## **Symbols**



The circle and slash symbol indicates operations that you must not do.

The specific operation is shown in the circle and explained in text.

This example indicates prohibiting disassembly.



The triangle symbol indicates precautions (including warnings).

The specific operation is shown in the triangle and explained in text.

This example indicates a general precaution.



The filled circle symbol indicates operations that you must do.

The specific operation is shown in the circle and explained in text.

This example shows a general precaution for something that you must do.

switches.

### **WARNING**

# **⚠ WARNING**

Always ensure that the person in charge confirms that installation, inspection, and maintenance were properly performed for the Soft-NA.



"Person in charge" refers to individuals qualified and responsible for ensuring safety during machine design, installation, operation, maintenance, and disposal.

Ensure that installation and post-installation checks of the Soft-NA are performed by per-

sons in charge who possess a thorough understanding of the machinery to be installed.



Do not use input functions such as the touch panel or function keys of the Soft-NA in applications that involve human life or that may result in serious injury, or for emergency stop



When you use the touch panel as the input device of the Soft-NA, do not press two points or more on the touch panel at the same time. Touching two points or more interrupts normal touch panel operations.



## **Security Measures**

#### **Anti-virus protection**

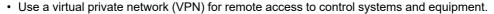
Install the latest commercial-quality antivirus software on the computer connected to the control system and maintain to keep the software up-to-date.



#### Security measures to prevent unauthorized access

Take the following measures to prevent unauthorized access to our products.

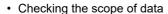
- Install physical controls so that only authorized personnel can access control systems and equipment.
- Reduce connections to control systems and equipment via networks to prevent access from untrusted devices.
- Install firewalls to shut down unused communications ports and limit communications hosts and isolate control systems and equipment from the IT network.

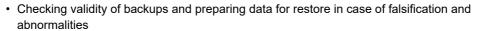


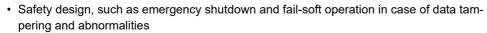
- Adopt multifactor authentication to devices with remote access to control systems and equipment.
- · Set strong passwords and change them frequently.
- Scan virus to ensure safety of USB drives or other external storages before connecting them to control systems and equipment.

#### Data input and output protection

Validate backups and ranges to cope with unintentional modification of input/output data to control systems and equipment.









#### **Data recovery**

Backup data and keep the data up-to-date periodically to prepare for data loss.



When using an intranet environment through a global address, connecting to an unauthorized terminal such as a SCADA, HMI or to an unauthorized server may result in network security issues such as spoofing and tampering. You must take sufficient measures such as restricting access to the terminal, using a terminal equipped with a secure function, and locking the installation area by yourself.



When constructing an intranet, communication failure may occur due to cable disconnection or the influence of unauthorized network equipment. Take adequate measures, such as restricting physical access to network devices, by means such as locking the installation area.



When using a device equipped with the SD Memory Card function, there is a security risk that a third party may acquire, alter, or replace the files and data in the removable media by removing the removable media or unmounting the removable media.



Please take sufficient measures, such as restricting physical access to the Controller or taking appropriate management measures for removable media, by means of locking the installation area, entrance management, etc., by yourself.



## **Precautions for Safe Use**

#### **Precaution**

- When connecting to devices, or setting up the PC on which the Soft-NA is to be installed, thoroughly read the related manuals as well.
- · Follow the general usage method of Windows.
- Do not install unnecessary applications on the PC on which the Soft-NA is to be installed.
- End all other applications that are not directly related to the use of the Soft-NA.
- If the hard disk or printer connected to the PC is being shared with another PC over the network, cancel the sharing.
- The whole system may stop depending on how the Soft-NA is started or exited. Start and exit the Soft-NA according to the specified procedure.
- To ensure the system's safety, before running the system, make sure to incorporate a program that periodically calls the operating signal at the host side and can confirm that the Soft-NA is operating normally.
- Do not perform any undesired operations on the input device when the backlight is not lit or when the display does not appear.
- When shutting down or restarting your PC, or switching the Windows user, be sure to first confirm the safety of the system.
- Initialize the project after confirming that the project being used is backed up at the Sysmac Studio side.
- Exit the Soft-NA according to the specified procedure. While the Soft-NA is running, do not forcibly exit it from the Task Manager or turn off the power supply of the PC without shutting down Windows. Information such as history and settings will not be saved correctly, which may result in an error when the Soft-NA is starting up next time and startup to become no longer possible.
- Configure the system so that Windows will shut down properly in the event of a power interruption occurring on the PC on which the Soft-NA is used.
- While uploading or downloading a project or a system program, do not perform the following operations. Such operations may corrupt the project or the system program.
  - · Forcibly exiting the Soft-NA
  - Removing the USB Memory or SD memory card
  - · Disconnecting the communication path between the support software and Soft-NA
- Start actual system application only after confirming normal operation of the system including storage medium such as USB memory and SD memory card.
- Do not perform the following operations when accessing USB devices or SD memory card.
  - · Exiting the Soft-NA
  - Pulling out the USB devices or SD memory card
- Start actual system application only after sufficiently checking project, subroutine and the operation of the program at the connected device side.
- If you use multithread execution of subroutines, start the actual system application only after sufficiently checking the operation of the program for multithread execution.
- To safely use the numeric input function, be sure to use the function for upper and lower limit settings.
- · Operate the objects on Soft-NA after confirming the safety of the system.
- If the objects on the Soft-NA are pressed consecutively at a high speed, the signals may not be entered. Make sure to go on the next input operation after confirming one input.
- · Do not attempt to disassemble, repair, or modify the product.
- The local authorities may lay down rules and regulations for the dispose of the product. Dispose of the product according to local ordinances as they apply.
- Continuous 24-hour operation of the product is not guaranteed. Do not use this product in a system for which high availability is required.

## **Precautions for Correct Use**

Observe the following precautions when using the USB dongle included with the product.

#### Do not install or store in any of the following locations:

Locations subject to severe changes in temperature

Locations subject to temperatures or humidity outside the range specified in the specifications

Locations subject to condensation as a result of high humidity

Locations subject to corrosive or flammable gases

Locations subject to strong shock or vibration

Locations that are outdoors and subject to direct wind and rain

Locations subject to strong ultraviolet light

Locations subject to dust

Locations subject to direct sunlight

Locations subject to splashing oil or chemicals

### Take appropriate and sufficient countermeasures when installing systems in the following locations:

Locations subject to static electricity or other forms of noise

Locations subject to strong electric field or magnetic field

Locations close to power supply lines

Locations subject to possible exposure to radioactivity

# **Regulations and Standards**

## **Overseas Usage**

As for the Soft-NA, when exporting (or supplying to non-residents) goods (or technologies) requiring an export license specified according to the Foreign Exchange and Foreign Trade Control Act, or an approval, it is necessary to obtain an export license based on the act, or an approval (or permission for service transactions).

# **Related Manuals**

The following manuals are related to the Soft-NA. Use these manuals for reference.

| Manual name                                                                                                             | Cat. No. | Model          | Application                                                                                                                                                                           | Description                                                                                                                                                                                                                                                                                                                                                                          |
|-------------------------------------------------------------------------------------------------------------------------|----------|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NA-series Programma-<br>ble Terminal Hard-<br>ware(-V1) User's<br>Manual  NA-series Programma-<br>ble Terminal Software | V125     | NA5-□□W□□□□-V1 | Learning the speci-<br>fications and set-<br>tings required to<br>install an NA-series<br>PT and connect<br>peripheral devices.<br>Learning about<br>NA-series PT                     | Information is provided on NA-series PT specifications, part names, installation procedures, and procedures to connect an NA Unit to peripheral devices.  Information is also provided on maintenance after operation and trouble-shooting.  NA-series PT pages and object functions are described.                                                                                  |
| User's Manual  NA-series Programma- ble Terminal Device                                                                 | V119     | NA5-00W0000    | pages and object functions.  Learning the specifications required.                                                                                                                    | Information is provided on connection proceedures and acting process                                                                                                                                                                                                                                                                                                                 |
| Connection User's Man-<br>ual                                                                                           |          | (-V□)          | fications required<br>to connect devices<br>to an NA-series<br>PT.                                                                                                                    | tion procedures and setting procedures to connect an NA-series PT to a Controller or other device.                                                                                                                                                                                                                                                                                   |
| NA-series Programma-<br>ble Terminal Startup<br>Guide                                                                   | V120     | NA5-00W0000    | Learning in concrete terms information required to install and start the operation of an NA-series PT.                                                                                | The part names and installation procedures are described followed by page creation and transfer procedures with the Sysmac Studio. Also operation, maintenance, and inspection procedures after the project is transferred are described. Sample screen captures are provided as examples.                                                                                           |
| NX-series CPU Unit<br>Hardware User's Man-<br>ual                                                                       | W535     | NX701-□□□□     | Learning the basic specifications of the NX-series CPU Units, including introductory information, designing, installation, and maintenance.  Mainly hardware information is provided. | An introduction to the entire NX-series system is provided along with the following information on the CPU Unit.  • Features and system configuration  • Introduction  • Part names and functions  • General specifications  • Installation and wiring  • Maintenance and inspection  Use this manual together with the NJ/NX-series CPU Unit Software User's Manual (Cat. No.W501). |

| Manual name                   | Cat. No. | Model         | Application                         | Description                                                               |
|-------------------------------|----------|---------------|-------------------------------------|---------------------------------------------------------------------------|
| NJ-series CPU Unit            | W500     | NJ501-□□□□    | Learning the basic                  | An introduction to the entire                                             |
| Hardware User's Man-<br>ual   |          | NJ301-□□□□    | specifications of the NJ-series CPU | NJ-series system is provided along with the following information on a    |
| uai                           |          | NJ101-□□□□    | Units, including                    | Controller built with a CPU Unit.                                         |
|                               |          |               | introductory infor-                 | Features and system configuration                                         |
|                               |          |               | mation, designing,                  | • Introduction                                                            |
|                               |          |               | installation, and                   | Part names and functions                                                  |
|                               |          |               | maintenance.                        | General specifications                                                    |
|                               |          |               | Mainly hardware                     | Installation and wiring                                                   |
|                               |          |               | information is pro-<br>vided.       | Inspection and maintenance                                                |
|                               |          |               | vidou.                              | Use this manual together with the                                         |
|                               |          |               |                                     | NJ-series CPU Unit Software User's Manual (Cat. No. W501).                |
| NJ/NX-series CPU Unit         | W506     | NX701-□□□□    | Using the built-in                  | Information on the built-in Ether-                                        |
| Built-in EtherNet/IP™         |          | NX502-□□□□    | EtherNet/IP port                    | Net/IP port is provided.                                                  |
| Port User's Manual            |          | NX102-□□□□    | on an NJ/NX-series CPU              | Information is provided on the basic                                      |
|                               |          | NX1P2-□□□□    | Unit.                               | setup, tag data links, and other features.                                |
|                               |          | NJ501-□□□□    |                                     | tures.                                                                    |
|                               |          | NJ301-□□□□    |                                     |                                                                           |
|                               |          | NJ101-□□□□    |                                     |                                                                           |
| NJ/NX-series CPU Unit         | W501     | NX701-□□□□    | Learning how to                     | Provides the following information on                                     |
| Software User's Manual        |          | NX502-□□□□    | program and set                     | a Controller built with an NJ/NX-series CPU Unit.                         |
|                               |          | NX102-□□□□    | up an<br>NJ/NX-series CPU           |                                                                           |
|                               |          | NX1P2-□□□□    | Unit.                               | CPU Unit operation     CPU Unit features                                  |
|                               |          | NJ501-□□□□    | Mainly software                     | Initial settings                                                          |
|                               |          | NJ301-□□□□    | information is pro-                 | Programming based on IEC                                                  |
|                               |          | NJ101-□□□□    | vided.                              | 61131-3 language specifications                                           |
| NJ/NX-series Instruc-         | W502     | NX701-□□□□    | Learning detailed                   | The instructions in the instruction set                                   |
| tions Reference Manual        |          | NX502-□□□□    | specifications on                   | (IEC 61131-3 specifications) are                                          |
|                               |          | NX102-□□□□    | the basic instruc-<br>tions of an   | described.                                                                |
|                               |          | NX1P2-□□□□    | NJ/NX-series CPU                    |                                                                           |
|                               |          | NJ501-□□□□    | Unit.                               |                                                                           |
|                               |          | NJ301-□□□□    |                                     |                                                                           |
|                               |          | NJ101-□□□□    |                                     |                                                                           |
| NJ/NX-series Trouble-         | W503     | NX701-□□□□    | Learning about the                  | Concepts on managing errors that                                          |
| shooting Manual               |          | NX502-□□□□    | errors that may be detected in an   | may be detected in an NJ/NX-series Controller and information on individ- |
|                               |          | NX102-□□□□    | NJ/NX-series Con-                   | ual errors are described.                                                 |
|                               |          | NX1P2-□□□□    | troller.                            |                                                                           |
|                               |          | NJ501-□□□□    |                                     |                                                                           |
|                               |          | NJ301-□□□□    |                                     |                                                                           |
|                               |          | NJ101-□□□□    |                                     |                                                                           |
| Sysmac Studio                 | W504     | SYSMAC-SE2□□□ | Learning about the                  | The operating procedures of the                                           |
| Version 1 Operation<br>Manual |          |               | operating proce-<br>dures and func- | Sysmac Studio are described.                                              |
| manuai                        |          |               | tions of the                        |                                                                           |
|                               |          |               | Sysmac Studio.                      |                                                                           |

| Manual name               | Cat. No. | Model             | Application                               | Description                           |
|---------------------------|----------|-------------------|-------------------------------------------|---------------------------------------|
| NY-Series Industrial Box  | W553     | NYB 🗆 - 🗆 1 🗆 🗆 🗆 | Learning the basic                        | An introduction to the entire         |
| PC User's Manual          |          |                   | specifications of                         | NY-series system is provided along    |
|                           |          |                   | the NY-series                             | with the following information on the |
|                           |          |                   | Industrial Box PCs,                       | Industrial Box PC.                    |
|                           |          |                   | including introduc-                       | Features and system configuration     |
|                           |          |                   | tory information, designing, installa-    | Introduction                          |
|                           |          |                   | tion, and mainte-                         | Part names and functions              |
|                           |          |                   | nance.                                    | General specifications                |
|                           |          |                   |                                           | Installation and wiring               |
|                           |          |                   |                                           | Maintenance and inspection            |
| NY-Series Industrial      | W555     | NYP 1             | Learning the basic                        | An introduction to the entire         |
| Panel PC User's Manual    |          | □WC100□           | specifications of                         | NY-series system is provided along    |
|                           |          |                   | the NY-series                             | with the following information on the |
|                           |          |                   | Industrial Panel                          | Industrial Panel PC.                  |
|                           |          |                   | PCs, including                            | Features and system configuration     |
|                           |          |                   | introductory infor-<br>mation, designing, | Introduction                          |
|                           |          |                   | installation, and                         | Part names and functions              |
|                           |          |                   | maintenance.                              | General specifications                |
|                           |          |                   |                                           | Installation and wiring               |
|                           |          |                   |                                           | Maintenance and inspection            |
| NY-Series IPC Machine     | W556     | NY512-□□□□        | Learning the basic                        | An introduction to the entire         |
| Controller Industrial Box |          |                   | specifications of                         | NY-series system is provided along    |
| PC Hardware User's        |          |                   | the NY-series                             | with the following information on the |
| Manual                    |          |                   | Industrial Box PCs,                       | Industrial Box PC.                    |
|                           |          |                   | including introductory information,       | Features and system configuration     |
|                           |          |                   | designing, installa-                      | Introduction                          |
|                           |          |                   | tion, and mainte-                         | Part names and functions              |
|                           |          |                   | nance.                                    | General specifications                |
|                           |          |                   | Mainly hardware                           | Installation and wiring               |
|                           |          |                   | information is pro-                       | Maintenance and inspection            |
|                           |          |                   | vided.                                    |                                       |
| NY-Series IPC Machine     | W557     | NY532-□□□□        | Learning the basic                        | An introduction to the entire         |
| Controller Industrial     |          |                   | specifications of                         | NY-series system is provided along    |
| Panel PC Hardware         |          |                   | the NY-series                             | with the following information on the |
| User's Manual             |          |                   | Industrial Panel                          | Industrial Panel PC.                  |
|                           |          |                   | PCs, including introductory infor-        | Features and system configuration     |
|                           |          |                   | mation, designing,                        | Introduction                          |
|                           |          |                   | installation, and                         | Part names and functions              |
|                           |          |                   | maintenance.                              | General specifications                |
|                           |          |                   | Mainly hardware                           | Installation and wiring               |
|                           |          |                   | information is pro-                       | Maintenance and inspection            |
|                           |          |                   | vided.                                    |                                       |
| NY-Series IPC Machine     | W558     | NY532-□□□□        | Learning how to                           | The following information is provided |
| Controller Industrial     |          | NY512-□□□□        | program and set                           | on the NY-series Controller func-     |
| Panel PC / Industrial     |          |                   | up the Controller                         | tions.                                |
| Box PC Software User's    |          |                   | functions of an                           | Controller operation                  |
| Manual                    |          |                   | NY-series Indus-<br>trial PC.             | Controller features                   |
|                           |          |                   | ulai i O.                                 | Controller settings                   |
|                           |          |                   |                                           | Programming based on IEC              |
| -                         |          |                   |                                           | 61131-3 language specifications       |

| Manual name                                                                   | Cat. No. | Model                                       | Application                                                                                                                                                                                 | Description                                                                                                                                                                                                                                                                                                                    |
|-------------------------------------------------------------------------------|----------|---------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NY-Series Instructions<br>Reference Manual                                    | W560     | NY532-□□□□ NY512-□□□□                       | Learning detailed<br>specifications on<br>the basic instruc-<br>tions of an<br>NY-series Indus-<br>trial PC.                                                                                | The instructions in the instruction set (IEC 61131-3 specifications) are described.                                                                                                                                                                                                                                            |
| NY-Series Trouble-<br>shooting Manual                                         | W564     | NY532-□□□□ NY512-□□□□                       | Learning about the errors that may be detected in an NY-series Industrial PC.                                                                                                               | Concepts on managing errors that may be detected in an NY-series Controller and information on individual errors are described.                                                                                                                                                                                                |
| NX-series NX1P2 CPU<br>Unit Hardware User's<br>Manual                         | W578     | NX1P2-□□□□                                  | Learning the basic specifications of the NX-series NX1P2 CPU Units, including introductory information, designing, installation, and maintenance.  Mainly hardware information is provided. | An introduction to the entire NX1P system is provided along with the following information on the NX1P2 CPU Unit.  Features and system configuration Introduction Part names and functions General specifications Installation and wiring Maintenance and inspection                                                           |
| NX-series NX1P2 CPU<br>Unit Built-in I/O and<br>Option Board User's<br>Manual | W579     | NX1P2-□□□□                                  | Learning about the details of functions only for an NX-series NX1P2 CPU Unit and an introduction of functions for an NJ/NX-series CPU Unit.                                                 | Of the functions for an NX1P2 CPU Unit, the following information is provided.  Built-in I/O Serial Option Boards Analog Option Boards An introduction of following functions for an NJ/NX-series CPU Unit is also provided.  Motion control functions EtherNet/IP communications functions  EtherCAT communications functions |
| NX-series NX102 CPU<br>Unit Hardware User's<br>Manual                         | W593     | NX102- □□□□                                 | Learning the basic specifications of NX102 CPU Units, including introductory information, design, installation, and maintenance. Mainly hardware information is provided.                   | An introduction to the entire NX102 system is provided along with the following information on the CPU Unit.  Features and system configuration Introduction Part names and functions General specifications Installation and wiring Maintenance and inspection                                                                |
| NX-series Safety Control Unit / Communication Control Unit User's Manual      | Z395     | NX-SL5 □□□  NX-SI□□□□  NX-SO□□□□  NX-CSG□□□ | Learning how to use the NX-series Safety Control Units and Communications Control Units.                                                                                                    | Describes the hardware, setup methods, and functions of the NX-series Safety Control Units and Communications Control Units.                                                                                                                                                                                                   |

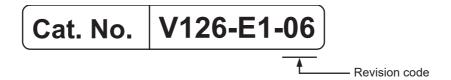
| Manual name                                 | Cat. No. | Model       | Application                         | Description                                                                   |
|---------------------------------------------|----------|-------------|-------------------------------------|-------------------------------------------------------------------------------|
| NX-series Communica-                        | Z396     | NX-CSG□□□   | Learning about the                  | Describes the software setup meth-                                            |
| tion Control Unit Built-in                  |          |             | built-in functions of               | ods and communicantions functions                                             |
| Function User's Manual                      |          |             | an NX-series Com-                   | of an NX-series Communications                                                |
|                                             |          |             | munications Con-                    | Control Unit.                                                                 |
| - NY - : NY                                 | 14/000   | NIV.500     | trol Unit.                          | A : 4   4   4   4   1   1   1   1   1   1                                     |
| NX-series NX502 CPU<br>Unit Hardware User's | W629     | NX502- □□□□ | Learning the basic                  | An introduction to the entire NX502                                           |
| Manual                                      |          |             | specifications of NX502 CPU Units,  | system is provided along with the fol-<br>lowing information on the CPU Unit. |
| Manuai                                      |          |             | including introduc-                 |                                                                               |
|                                             |          |             | tory information,                   | Features and system configuration                                             |
|                                             |          |             | design, installation,               | Introduction                                                                  |
|                                             |          |             | and maintenance.                    | Part names and functions                                                      |
|                                             |          |             | Mainly hardware                     | General specifications                                                        |
|                                             |          |             | information is pro-                 | Installation and wiring                                                       |
|                                             |          |             | vided.                              | Maintenance and inspection                                                    |
| NYE-series Industrial                       | W634     | NYEDD-DDDD- | Learning all basic                  | An introduction to the IPC is pro-                                            |
| Panel PC Hardware                           |          |             | information about                   | vided along with the following infor-                                         |
| User's Manual                               |          |             | the IPC.                            | mation:                                                                       |
|                                             |          |             | This includes                       | Overview                                                                      |
|                                             |          |             | introductory infor-                 | Hardware                                                                      |
|                                             |          |             | mation with fea-                    | Software                                                                      |
|                                             |          |             | tures, hardware                     | Specifications                                                                |
|                                             |          |             | overview, specifi-                  | Installation                                                                  |
|                                             |          |             | cations, mounting,                  | Operating Procedures                                                          |
|                                             |          |             | wiring, connect-                    |                                                                               |
|                                             |          |             | ing, operating and                  | Maintenance                                                                   |
|                                             |          |             | maintaining the Industrial Monitor. |                                                                               |
| NYE-series Industrial                       | W635     | NYE         | Learning all soft-                  | An introduction to the IPC is pro-                                            |
| PC Operating Systems                        | 11000    |             | ware related infor-                 | vided along with the following infor-                                         |
| and Software Utilities                      |          |             | mation about the                    | mation:                                                                       |
| Manual                                      |          |             | IPC.                                | Overview                                                                      |
|                                             |          |             | This includes intro-                | Software                                                                      |
|                                             |          |             | ductory informa-                    | Specifications                                                                |
|                                             |          |             | tion, installation,                 | Installation                                                                  |
|                                             |          |             | operating proce-                    | Operating Procedures                                                          |
|                                             |          |             | dures and mainte-                   | Maintenance                                                                   |
|                                             |          |             | nance.                              | - mannenance                                                                  |
|                                             |          |             | Mainly software                     |                                                                               |
|                                             |          |             | information is pro-                 |                                                                               |
|                                             |          |             | vided.                              |                                                                               |

# **Terminology**

| Term           | Description                                                                                 |
|----------------|---------------------------------------------------------------------------------------------|
| HMI            | A general term for interface devices that indicates both hardware and software elements. In |
|                | this manual, "HMI" refers to an OMRON Sysmac-brand product unless otherwise specified.      |
| PT             | The hardware elements of the HMI.                                                           |
| NA Series      | The NA Series of Programmable Terminals and peripheral devices.                             |
| NA5-series PT  | NA5-□□W□□□□ (-V□).                                                                          |
| NA Unit        | An NA-series Programmable Terminal.                                                         |
| HMI Project    | A Sysmac Studio project for an HMI.                                                         |
| Download       | Transferring data from the Sysmac Studio to an HMI.                                         |
| Upload         | Transferring the project from an HMI to the Sysmac Studio.                                  |
| IAG collection | When you provide IAGs, you provide them as IAG collections. IAGs are also imported as       |
|                | IAG collections. An IAG collection contains one or more IAGs.                               |

# **Revision History**

A manual revision code appears as a suffix to the catalog number on the front and back covers of the manual.



| Revision code | Date         | Revised content                                             |  |
|---------------|--------------|-------------------------------------------------------------|--|
| 01            | April 2020   | Original production                                         |  |
| 02            | April 2021   | Made revisions accompanying version upgrade.                |  |
| 03            | October 2022 | Revisions for adding safety precautions regarding security. |  |
| 04            | April 2023   | Made revisions accompanying version upgrade.                |  |
| 05            | April 2025   | Revisions accompanying changes in system requirements       |  |
| 06            | October 2025 | Error correction                                            |  |

**Revision History** 



# Introduction to the Soft-NA

This section describes the features, basic system configuration, specifications, and operating procedure of the Soft-NA.

| 1-1 |         | <b>A</b>                                             |     |
|-----|---------|------------------------------------------------------|-----|
| 1-2 | How S   | oft-NA Operates                                      | 1-3 |
|     | 1-2-1   | Software Configuration                               | 1-3 |
| 1-3 | Syster  | n Requirements                                       | 1-4 |
| 1-4 | Differe | nces from NA-series Programmable Terminals           | 1-6 |
|     | 1-4-1   | Differences Concerning System Specifications         | 1-6 |
|     | 1-4-2   | Differences Concerning the Overall Runtime Operation | 1-6 |
|     | 1-4-3   | Differences Concerning the Project System Menu       | 1-7 |
|     | 1-4-4   | Differences Concerning the Device System Menu        | 1-7 |
|     | 1-4-5   | Differences Concerning Objects                       | 1-7 |
|     | 1-4-6   | Differences Concerning Actions                       | 1-7 |
|     | 1-4-7   | Differences Concerning System Variables              | 1-8 |
|     | 1-4-8   | Differences Concerning Functions                     | 1-8 |

## Soft-NA

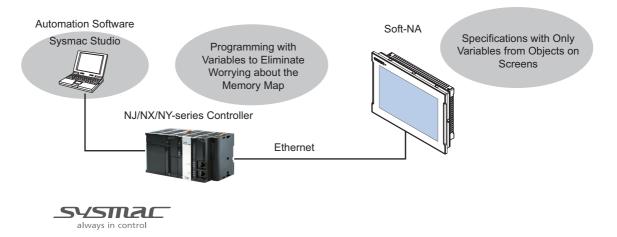
The Soft-NA is software that displays information on FA manufacturing sites while providing safety, reliability, and maintainability as an industrial display on which operations can be performed as necessary.

It includes the functionality of traditional programmable terminals, and provides a clearer, easy-to-use interface.

OMRON offers control devices designed with unified communications specifications and user interface specifications as Sysmac devices.

The Soft-NA is software designed to achieve optimum functionality and ease of operation through combination with the NJ/NX/NY-series Controllers and the Sysmac Studio Automation Software.

If you want to connect the Soft-NA to an NJ/NX/NY-series Controller, you can specify the Controller-side memory of the objects on the Program Terminal screens simply by variables. This allows you to create screens without being concerned with the memory map of the Controller.



#### 1-1-1 **Features**

## **Software Features**

#### Compatibility with NA-series Programmable Terminals

The projects of an NA-series Programmable Terminal can be used almost as is. It is possible to have flexible system configurations, such as simultaneous implementation with Windows applications, which cannot be achieved with the NA-series Programmable Terminals.

# 1-2 How Soft-NA Operates

This section describes how Soft-NA operates.

## 1-2-1 Software Configuration

Soft-NA consists of the following software.

• Soft-NA

Soft-NA is software required to execute the runtime on a Windows platform. Install the software on a PC or industrial PC to use it.

• Runtime

The runtime is the middleware that executes the project. The runtime is started by Soft-NA and it manages the execution of the project.

Project

You use the Sysmac Studio to create your applications. The applications are executed on the runtime.

# **System Requirements**

To be able to use the Soft-NA, it is necessary that the following requirements are satisfied.

#### When using a commercially-available PC

| System requirem                                 | ents | Details                                                                       |                                                                               |  |
|-------------------------------------------------|------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|--|
| os                                              |      | Windows 10 Pro Version 1903 or later 64 bit                                   | Windows 11 Pro Version 24H2 or later                                          |  |
| Processor                                       |      | Intel Atom <sup>®</sup> x5-E3940 equivalent or higher processor <sup>*1</sup> | Intel Celeron <sup>®</sup> N4000 equivalent or higher processor <sup>*1</sup> |  |
| RAM                                             |      | 4 GB or more                                                                  |                                                                               |  |
| Free space in the hard necessary for installati |      | 1 GB or more                                                                  |                                                                               |  |
| Optical disk drive                              |      | DVD-ROM drive*2                                                               |                                                                               |  |
| Communication port                              | USB  | USB2.0 Type-A *3                                                              |                                                                               |  |
| Communication port                              | LAN  | Ethernet *3                                                                   |                                                                               |  |

<sup>\*1.</sup> Arm base processors are not supported.

#### When using the industrial PC platform NY-series

The supported models are shown below.

- NYB = = = 3 = = \*1
- NYB = = 4 = = \*1
- NYPaa-aa3aa-aaaaaaa\*1
- NYPaa-aa4aa-aaaaaaa\*1
- NYPaa-aa5aa-aaaaaaa\*1
- NYEDD-DDNDD-DDDDDDDD
- NY500-1000-00440000\*1

• If Soft-NA is installed on NY5 = -1 = 00 - = 44 = = for use, check the task design method and the cautions regarding the actual task processing time in NY-Series IPC Machine Controller Industrial Panel PC / Industrial Box PC Software User's Manual (W558) before use. Note that in this environment, if the load on the controller side is increased, the operation on the Soft-NA side may be affected. Likewise, if the load on the Soft-NA side is increased, the operation on the controller side may be affected. Include margin in the system design, and perform sufficient verification with the actual device.

<sup>\*2.</sup> Required for installation using NA-RTSM.

<sup>\*3.</sup> At least one port is required. The number of required ports varies depending on the method of use.

<sup>\*1.</sup> Need to be supported only when used on the OS installed during factory dispatch.



#### **Additional Information**

- When viewing documents, it is necessary to install applications corresponding to the files to be viewed
- · To view movies, it is necessary to install the Windows Media Player.
- For communication between the controller and the HMI using the internal communication port of the NY5□□-1□00-□□□44□□□□, perform the HMI-side settings on Sysmac Studio as follows.

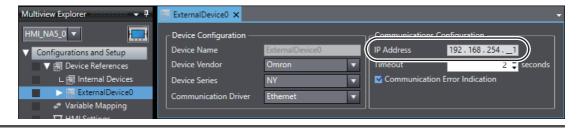
#### For an internal device

Open the device settings, clear the selection of the **Use the IP address configured on the internal device** check box, and set the IP address of the internal communication port within the controller in **IP Address**.



#### For an external device

Open the device settings, and set the IP address of the internal communication port within the controller in **IP Address**.



# Differences from NA-series Programmable Terminals

The Soft-NA and NA-series Programmable Terminals have the following differences:

#### 1-4-1 **Differences Concerning System Specifications**

| Item                    | NA5-series PT                                           | Soft-NA                                              |
|-------------------------|---------------------------------------------------------|------------------------------------------------------|
| Hardware                | Dedicated hardware                                      | Commercially-available PC                            |
| Resolution              | Fixed as either of the following depending on the model | The following settings can be made on Sysmac Studio  |
|                         | • 1280 x 800                                            | • 1920 x 1080                                        |
|                         | • 800 x 480                                             | • 1280 x 800                                         |
|                         |                                                         | • 800 x 480                                          |
| Connectible controllers | NX/NJ/NY-series Controllers                             | NX/NJ/NY-series Controllers                          |
|                         | • NX-CSG320                                             | NX-CSG320                                            |
|                         | CS/CJ/CP-series PLC                                     |                                                      |
|                         | CK3-series Programmable Multi-Axis                      |                                                      |
|                         | Motion Controllers                                      |                                                      |
| Project data transfer   | Media (USB memory, SD memory card)                      | Media (USB memory, SD memory card)                   |
| method                  | Ethernet                                                | Ethernet                                             |
|                         | • USB                                                   |                                                      |
| Supported Runtime       | 1.03 or later                                           | 1.11 or later                                        |
| NTP client              | Available                                               | None <sup>*1</sup>                                   |
| FINS communications     | Supported                                               | Not supported                                        |
| VNC functionality       | Available                                               | None <sup>*1</sup>                                   |
| Document viewing        | Supported by an internal application                    | A separate corresponding application is required     |
| Video playback          | Supported by an internal application                    | A separate corresponding application is required     |
| Japanese/Asian language | Japanese/Chinese (simplified, tradi-                    | To enter Japanese/Chinese (simplified,               |
| input                   | tional)/Korean are available for data                   | traditional)/Korean in data input objects,           |
|                         | input objects                                           | use an on-screen keyboard of Windows                 |
| External media          | USB memory, SD memory card                              | SSD, USB memory or SD memory card and                |
|                         |                                                         | other media that can be used with a PC <sup>*2</sup> |
| Graph objects           | One object per page                                     | Two objects per page <sup>*3</sup>                   |

<sup>\*1.</sup> Equivalent functionalities can be implemented by using the Windows functions.

#### **Differences Concerning the Overall Runtime Operation** 1-4-2

| Item    | NA5-series PT | Soft-NA                                                                                      |
|---------|---------------|----------------------------------------------------------------------------------------------|
| Startup | Power ON      | Run Soft-NA                                                                                  |
| Exit    | Power OFF     | <ul> <li>Exit by the X button on the title bar</li> <li>Exit from the System Menu</li> </ul> |

<sup>\*2.</sup> A setting needs to be made in the System Menu before using the media. For details, refer to 6-2-11 Storage Settings.

<sup>\*3.</sup> Supported in Runtime version 1.16 or later.

## 1-4-3 Differences Concerning the Project System Menu

| Item             | NA5-series PT                                           | Soft-NA            |
|------------------|---------------------------------------------------------|--------------------|
| Display Settings | Used to set the screen saver and the screen brightness. | None <sup>*1</sup> |
| Buzzer Settings  | Used to set the buzzer sound.                           | None               |

<sup>\*1.</sup> Equivalent functionalities can be implemented by using the Windows functions.

## 1-4-4 Differences Concerning the Device System Menu

| Item                   | NA5-series PT                                                                                   | Soft-NA                                                                  |
|------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
| Date & Time Settings   | Used to set the date and time, and also make settings for synchronization with the time server. | None. *1                                                                 |
| Interface Settings     | Used to make settings for the NA Unit interface.                                                | Used to make settings for the Soft-NA interface.                         |
| Screen Brightness      | Used to set the brightness of the screen.                                                       | None                                                                     |
| Transfer Operations    | Used to transfer the project and data.                                                          | Used to transfer the project.                                            |
| Hardware Diagnostics   | Used to calibrate the touch panel.                                                              | None                                                                     |
| Production Information | Displays the lot number of the NA Unit and other information.                                   | None                                                                     |
| Display Settings       | None                                                                                            | Used to set the display mode and make the operation panel settings.      |
| Storage Settings       | None                                                                                            | Used to make mapping settings such as the USB memory and SD card memory. |
| PC Shutdown            | None                                                                                            | Used to exit the Soft-NA and shut down Windows.                          |

<sup>\*1.</sup> Equivalent functionalities can be implemented by using the Windows functions.

## 1-4-5 Differences Concerning Objects

| Object       | NA5-series PT                                                                                                                        | Soft-NA                                                                                                     |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| Data Display | When escape characters are used in a custom format, the display will be the same as when the custom display format is not specified. | When escape characters are used in a custom format, the display will be according to the content specified. |

## 1-4-6 Differences Concerning Actions

The following actions cannot be used in the Soft-NA.

- BuzzerOff
- BuzzerOn
- · BuzzerOn (One shot only)
- EjectSDMemory
- SetIMEType

#### 1-4-7 **Differences Concerning System Variables**

The following system variables cannot be used in the Soft-NA.

- \_HMI\_Brightness
- \_HMI\_CanEjectSDCard
- \_HMI\_ConnectedVNCClientCount
- \_HMI\_IsBatteryLow
- \_HMI\_IsScreenSaverActive

#### 1-4-8 **Differences Concerning Functions**

The following functions cannot be used in the Soft-NA.

| Functionality           | Function                      |
|-------------------------|-------------------------------|
| IME                     | GetIMEType                    |
|                         | SetIMEType                    |
| VNC                     | GetConnectedVNCClients        |
|                         | GetServiceState               |
|                         | IsVNCClientRestrictionEnabled |
|                         | StartService                  |
|                         | StopService                   |
| External storage device | GetConnectedUSBDevices        |
|                         | EjectSDMemory                 |
|                         | EjectUSBDevice                |
| Date and time           | SetDateTime                   |
| Buzzer                  | BuzzerOff                     |
|                         | BuzzerOn                      |
|                         | BuzzerOneShot                 |



# Installation

This section describes how to install the Soft-NA.

| 2-1 | Installation Method   | 2-2 |
|-----|-----------------------|-----|
| 2-2 | Uninstallation Method | 2-5 |

## **Installation Method**

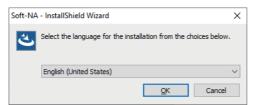
The method of installing the Soft-NA is described below. If Soft-NA is already installed, it will be upgraded.

Perform the following before starting installation.

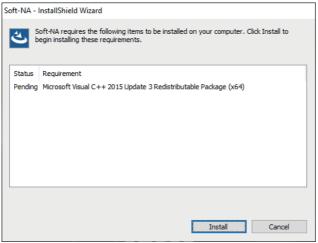
- · Log in as a user having administrator rights.
- · Exit all applications.
- Remove the devices that are not required for installation.
- Remove the USB dongle dedicated to the Soft-NA.

Observe the following precautions when performing an upgrade.

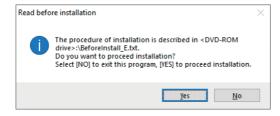
- · Back up the project data and logs. All data will be deleted.
- · Settings will be initialized. Configure again after the installation is complete.
  - 1 Set the installation media of the Soft-NA in the DVD-ROM drive. The setup program starts automatically.
  - Specify the language used for installation and click **OK**.



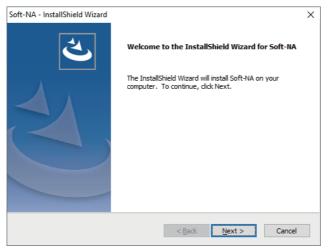
Depending on the environment, the following dialog box appears. Click Install.



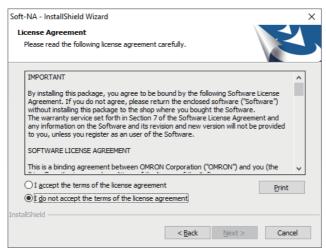
Click Yes.



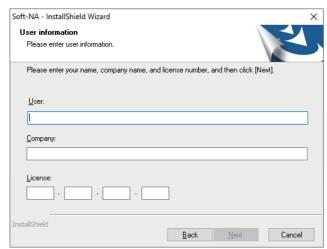
# 5 Click Next.



6 After carefully reading the license agreement, select I accept the term of the license agreement and click Next.



7 Enter User, Company, and License, and click Next.

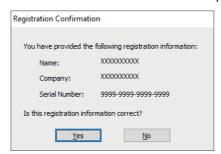




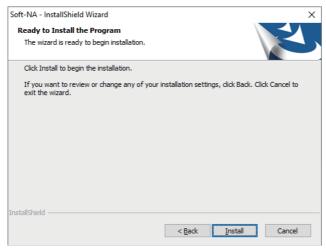
#### **Additional Information**

The license number is specified as the License Code on the software license supplied with the NA-RTLD $\Box$ .

The entered user information is displayed. Click Yes.

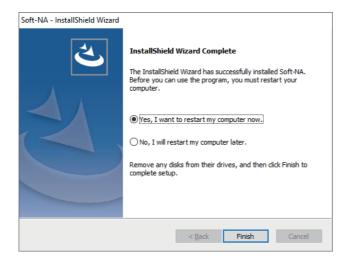


Click Install.



 ${f 10}$  When installation is complete, the following dialog box appears. Select whether you want to immediately restart your PC, and then click Finish to complete installation.

Be sure to restart the PC before using the Soft-NA.



# 2-2 Uninstallation Method

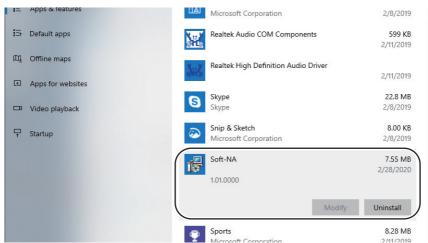
The method of uninstalling the Soft-NA is described below.

Perform the following before starting uninstallation.

- · Log in as a user having administrator rights.
- · Exit all applications.
- · Remove the devices that are not required for uninstallation.
- Remove the USB dongle dedicated to the Soft-NA.
- Back up the project data and logs. All data will be deleted.
- Settings will be initialized. Take a note of the settings as needed.
  - 1 From the Windows Settings, click Apps.



2 From the list, click Soft-NA, and then click Uninstall.

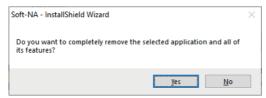


3 Click Uninstall.

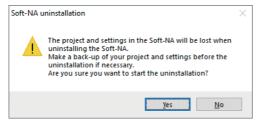
This app and its related info will be uninstalled.

Uninstall

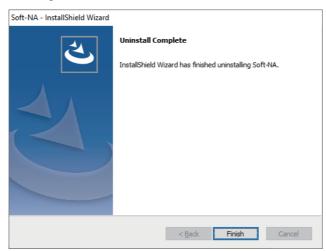
Click Yes.



5 Click Yes.



When the uninstallation of the Soft-NA is complete, the following dialog box appears. Check the message and then click Finish.





# Startup and Exit

This section describes how to start and exit the Soft-NA.

| <b>3-1</b> | Starting the Soft-NA | 3-2 |
|------------|----------------------|-----|
| 3-2        | Exiting the Soft-NA  | 3-5 |

# Starting the Soft-NA

The method of starting the Soft-NA is described below.

The Soft-NA can be started by the following two methods.

- Double-click the Soft-NA icon on the desktop.
- Select OMRON Soft-NA from the Start menu, and then click the Soft-NA icon.



#### **Additional Information**

If settings have been made to automatically execute the Soft-NA when Windows is started, the Soft-NA may be executed before the startup of the service necessary for executing the Soft-NA, or before the completion of authentication of the USB dongle. In such a case, the Soft-NA startup results in a failure.

If you want to make the settings to automatically execute the Soft-NA when Windows is started, take measures such as delaying startup.

# Starting the Soft-NA

If a project is being transferred, the Soft-NA will start after the project being transferred has been loaded. Therefore, use the Soft-NA as is.

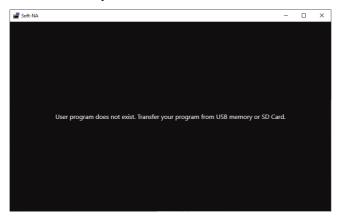


#### **Additional Information**

For the project transfer method, refer to 4-2 Transferring the Project on page 4-7.

The procedure of starting the Soft-NA when a project is not being transferred is described below.

- Double-click the Soft-NA icon.
- Double-click any of the four corners of the window.





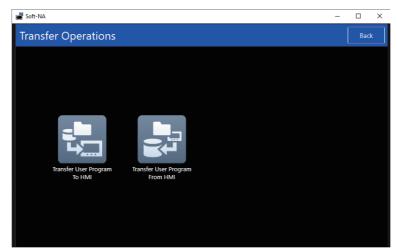
#### **Additional Information**

The number of instances of Soft-NA that can run at the same time is one only. Starting multiple instances is not supported.

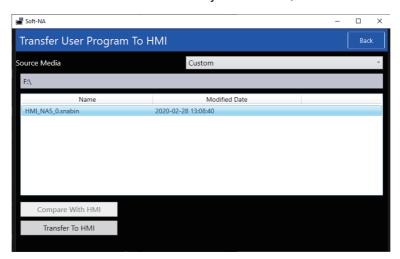
**3** Click **Transfer Operations** Button.



4 Click Transfer User Program To HMI Button.



**5** Select the snabin file created in Sysmac Studio, and then click **Transfer To HMI**.

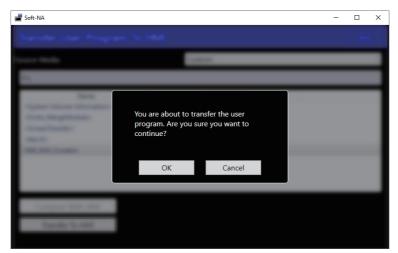




### **Additional Information**

For the snabin file creation method, refer to 4-2 Transferring the Project on page 4-7.

Click **OK** Button.



The project is loaded and the Soft-NA is restarted.

# 3-2 Exiting the Soft-NA

The method of exiting the Soft-NA is described below.

The Soft-NA can be exit by the following two methods.

- Click the X button at the top right of the window.
- Click Shut down PC button on the Device System Menu.



### **Precautions for Correct Use**

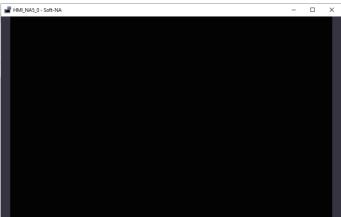
Exit the Soft-NA by the correct procedure.

If you forcibly exit the Soft-NA from the Task Manager, or shut down Windows without exiting the Soft-NA, information such as history, etc. may not be saved correctly.

# When exiting with the $\times$ button at the top right of the window

When you exit the Soft-NA with the X button at the top right of the window, you will exit only the Soft-NA.

**1** Click the  $\times$  button at the top right of the window.



You will exit the Soft-NA.

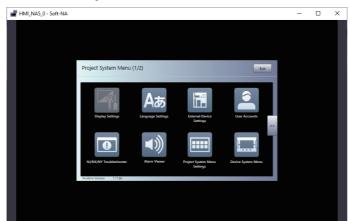
# When exiting from the System Menu

When you exit the Soft-NA from the system menu, shut down Windows after exiting the Soft-NA.

Double-click any of the four corners of the window.



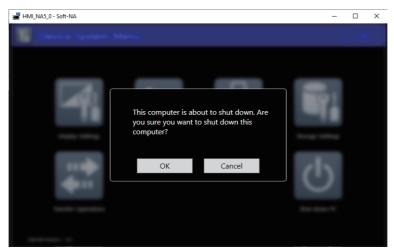
Click Device System Menu.



Click Shut down PC Button.



**4** Click **OK** Button.



**5** You will exit the Soft-NA, and Windows will be shut down.



# **Creating and Transferring a Project**

This section describes how to create and transfer a project for the Soft-NA.

| 4-1 | Creating a Project       | 4-2 |
|-----|--------------------------|-----|
| 4-2 | Transferring the Project | 4-7 |

# **Creating a Project**

The method of creating a project for the Soft-NA is described below.

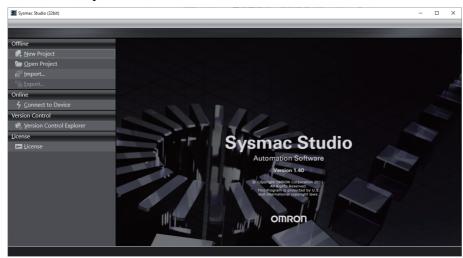
The project for the Soft-NA can be created by the following two methods.

- · Create a new project for the Soft-NA.
- · Convert the project created for the NA5-series PT.

# When creating a new project for the Soft-NA

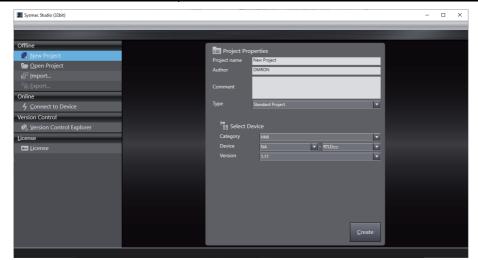
The procedure for creating a new project is same as that for the NA5-series PT except that the model is different.

- Start Sysmac Studio.
- Click New Project.

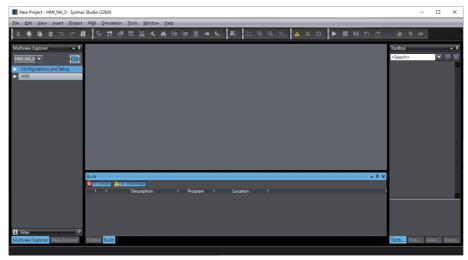


**3** Make the settings as shown below, and then click **Create** Button.

| Setting Item | Value            |
|--------------|------------------|
| Project name | Set as required  |
| Author       | Set as required  |
| Comment      | Set as required  |
| Туре         | Standard project |
| Category     | HMI              |
| Device       | NA-RTLD□□        |
| Version      | 1.11 or later    |



**4** Hereafter, create the project according to the same procedure as the NA5-series PT.



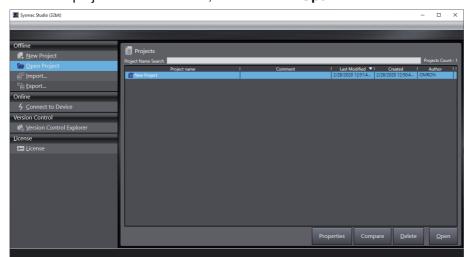
# When converting a project created for the NA5-series PT

The procedure for converting a project created for the NA5-series PT is described below.

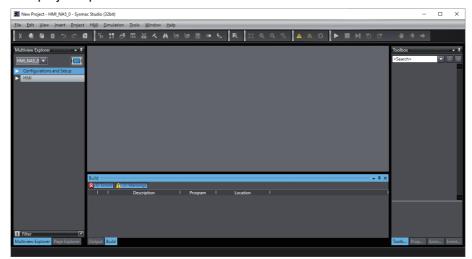
- Start Sysmac Studio.
- Click Open Project.



Select the project to be converted, and then click **Open** Button.



**4** The project opens.



From the menu displayed by right-clicking **HMI** at the top left of the window, select **Change Device**.

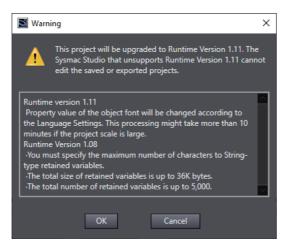


**6** Make the settings as shown below, and then click **OK** Button.

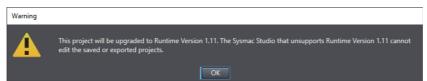
| Setting Item | Value                             |
|--------------|-----------------------------------|
| Device       | NA-RTLD□□                         |
| Version      | Any version that can be specified |



7 A caution is displayed. Check and then click **OK**.



8 A caution is displayed. Check and then click **OK**.





### **Additional Information**

Depending on the size of the project, it may take 10 minutes or more for conversion.

The project is converted for use with the Soft-NA.
If you are using a function that is not supported by the Soft-NA, a validation error will be displayed. Correct the corresponding locations according to the specifications of the Soft-NA.

# 4-2 Transferring the Project

The method for transferring a project for the Soft-NA is described below.

The project for the Soft-NA can be transferred by the following two methods.

- · Transferring via Ethernet.
- · Transferring using media.

Note that the basic operation method is same as that for the NA5-series PT. For details, refer to Section 8 Transfer in the NA-series Programmable Terminal Software User's Manual (Cat. No. V118).



### **Additional Information**

The Soft-NA does not support transfer via the USB.

# **Differences Concerning System Programs**

With the NA5 series, if the version of the system program at the transfer destination HMI and the version of the project to be transferred are not appropriate, Sysmac Studio can select the most suitable system program and transfer it.

With Soft-NA, if the combination of the Soft-NA version at the transfer destination and the version of the project to be transferred is not appropriate, transfer from Sysmac Studio is not possible. Transfer after updating the Soft-NA version.

The table below shows the combination of the project version and the supported Soft-NA version.

| Project version | Supported Soft-NA version |  |
|-----------------|---------------------------|--|
| 1.11            | 1.00 or later             |  |
| 1.12 to 1.17    | 1.02 or later             |  |
| 1.18            | 1.04 or later             |  |

# **Differences Concerning Transfer via Ethernet**

The cautions to be taken during transfer via Ethernet are described below.

- The PC on which the Soft-NA is installed must be started beforehand. Since the transfer process is implemented in the background, the project can be transferred even without logging in to the system.
- · Different projects cannot be transferred from each account. Use the same project from all accounts.
- If a project is transferred when the Soft-NA is not running, the Soft-NA needs to be manually started. If a project is transferred when the Soft-NA is not running, manually start the Soft-NA.
- · The port number can be changed. The port number can be changed to avoid conflict with other applications running on the PC.



#### Additional Information

When a project is transferred via Ethernet, it may not be possible to perform communication normally because of the security function of the PC. In such a case, change the settings, such as opening the required port.

Also, with regard to installation, discuss beforehand with the system administrator that there is a possibility of occurrence of a security-related exception, such as opening of a required port for the PC on which the Soft-NA is to be installed.

# **Differences Concerning Transfer Using Media**

The precautions to take during transfer using media are as described below.

- · When transferring using media, the name of the file to transfer is different. The creation method of the file to transfer is the same, but the extension of the created file name is snabin.
- Transfer can be performed from any folder in the PC.

When performing the transfer operation from the System Menu, it is possible to transfer the project from any folder by selecting "Custom" at the time of specifying the Destination Media or Source Media.



# **Functionalities of Sysmac Studio**

This section describes the functionalities of Sysmac Studio related to the Soft-NA.

| 5-1 | Functi | ionalities of Sysmac Studio | -2  |
|-----|--------|-----------------------------|-----|
|     | 5-1-1  | HMI Settings                | 5-2 |
|     | 5-1-2  | Communication Settings      | 5-4 |
|     | 5-1-3  | HMI Clock                   | 5-5 |
|     | 5-1-4  | Reset HMI Device            | 5-5 |
|     | 5-1-5  | IAGs 5                      | 5-5 |

# **Functionalities of Sysmac Studio**

The functionalities of Sysmac Studio that have been changed for use with the Soft-NA are described

#### 5-1-1 **HMI Settings**

Functionalities that are not supported by the Soft-NA have been deleted. Also, the settings for functionalities specific to the Soft-NA have been added.

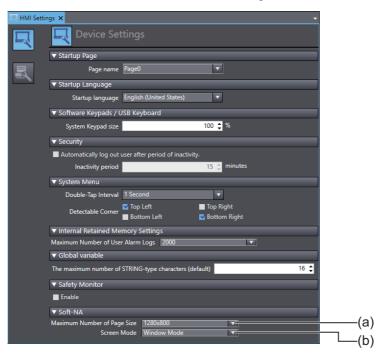
| Functionality name   | Change      | Description                                                         |
|----------------------|-------------|---------------------------------------------------------------------|
| Device Settings      | Changed     | Changed according to the functionalities of the Soft-NA.            |
| TCP/IP Settings      | Deleted     | In the case of the Soft-NA, the settings of the PC on which the     |
|                      |             | Soft-NA is installed are used as network settings.                  |
|                      |             | Make the settings from Network and Internet under Windows           |
|                      |             | Settings.                                                           |
| FTP Settings         | Deleted     | Not provided as a functionality of the Soft-NA because various      |
|                      |             | FTP servers have been provided on Windows.                          |
|                      |             | The customer is requested to make arrangements for other appli-     |
|                      |             | cations such as IIS, etc.                                           |
| NTP Settings         | Deleted     | Because the settings of the PC itself are used, make the settings   |
|                      |             | from <b>Date Time</b> under <b>Windows Settings</b> .               |
| FINS Settings        | Deleted     | Not supported because the Soft-NA does not support the connec-      |
|                      |             | tion with the CS/CJ/CP-series. If it is necessary to connect to the |
|                      |             | CS/CJ/CP-series, use the NA5 series PT.                             |
| VNC Settings         | Deleted     | Not provided as a functionality of the Soft-NA because functional-  |
|                      |             | ities such as VNC have been provided on Windows.                    |
|                      |             | Either use a Windows standard remote desktop, or a VNC server       |
| _                    |             | manufactured by a third party.                                      |
| Print Settings       | Not changed | There are no changes in the print settings.                         |
| Serial Port Settings | Deleted     | The Soft-NA does not support the serial port connection.            |

# **Device Settings**

The following functionalities have been deleted from the device settings.

| Functionality name    | Settings     | Description                                                        |  |
|-----------------------|--------------|--------------------------------------------------------------------|--|
| Software Keypad/      | USB keyboard | Because the settings of the PC itself are used, make the settings  |  |
| USB Keyboard          | layout       | from Device under Windows Settings.                                |  |
| Screen Saver          | All          | Because the settings of the PC itself are used, make the settir    |  |
|                       |              | from Screen saver settings in Windows.                             |  |
| Screen Brightness All |              | Because the settings of the PC itself are used, adjust the bright- |  |
|                       |              | ness of the display to the required amount.                        |  |
| Sound                 | All          | Not supported.                                                     |  |

Also, two items have been added as settings for the Soft-NA.



| No. | Item                           | Description                                                                                                 |  |
|-----|--------------------------------|-------------------------------------------------------------------------------------------------------------|--|
| (a) | Maximum Number of<br>Page Size | The page type specifies the size of the main page. The default value is 1280x800.                           |  |
|     |                                | When the settings are changed, all pages in the device are expanded contracted according to the settings.*1 |  |
| (b) | Screen Mode                    | Specifies the screen mode when the Soft-NA is started. The default value is the Window Mode.                |  |

<sup>\*1.</sup> When the Maximum Number of Page Size is changed, depending on the project size, it may take 10 minutes or more to execute the conversion process.

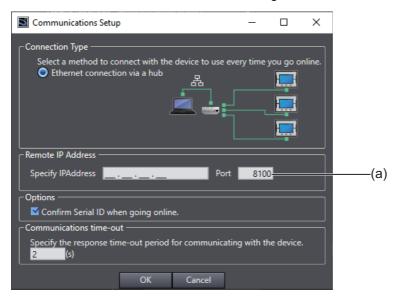
#### 5-1-2 **Communication Settings**

Functionalities that are not supported by the Soft-NA have been deleted. Also, the settings for functionalities specific to the Soft-NA have been added.

In the case of the Soft-NA, the following communication paths are not supported.

- · Direct connection via USB
- · Direct connection via Ethernet

Also, one item has been added as the setting for the Soft-NA.



| No. | Item | Description                                        |  |
|-----|------|----------------------------------------------------|--|
| (a) | Port | Specifies the port number used in synchronization. |  |



#### **Additional Information**

The Soft-NA does not support the communication test. To check if communication has been established with the PC, change the settings of the Windows Firewall, and use a Ping to confirm.

# 5-1-3 HMI Clock

Not supported by the Soft-NA. Change the settings of the PC on which the Soft-NA is installed.

### 5-1-4 Reset HMI Device

Not supported by the Soft-NA.

### 5-1-5 IAGs

There are the following restrictions during the use of an IAG.

If an action, system variable, or function that cannot be used in the Soft-NA is used, an error occurs, but if it is used in an IAG, an error does not occur in Sysmac Studio. These functions result in an error when executed in the Soft-NA.

Before using an IAG in the Soft-NA, make sure the functionalities not supported in the Soft-NA are not used.

# **Functionalities of the Soft-NA**

This section describes the functionalities of the Soft-NA.

| 6-1 | Functi | onalities of the Soft-NA                       | 6-2  |
|-----|--------|------------------------------------------------|------|
|     | 6-1-1  | Function Keys                                  | 6-2  |
|     | 6-1-2  | Media Player Object                            | 6-2  |
|     | 6-1-3  | Document Viewer                                | 6-2  |
|     | 6-1-4  | Fonts                                          | 6-2  |
|     | 6-1-5  | Operation Log                                  | 6-2  |
| 6-2 | Syster | m Menu                                         | 6-3  |
|     | 6-2-1  | System Menu Display Methods                    | 6-3  |
|     | 6-2-2  | System Menu Configuration                      | 6-4  |
|     | 6-2-3  | Language Settings (Project System Menu)        | 6-7  |
|     | 6-2-4  | External Device Settings (Project System Menu) | 6-7  |
|     | 6-2-5  | User Accounts (Project System Menu)            | 6-8  |
|     | 6-2-6  | System Menu Settings (Project System Menu)     | 6-9  |
|     | 6-2-7  | Print Settings (Project System Menu)           | 6-9  |
|     | 6-2-8  | Display Settings (Device System Menu)          | 6-10 |
|     | 6-2-9  | Language Settings (Device System Menu)         | 6-10 |
|     | 6-2-10 | Interface Settings (Device System Menu)        | 6-11 |
|     | 6-2-11 | Storage Settings (Device System Menu)          | 6-11 |
|     | 6-2-12 | Transfer Operations (Device System Menu)       | 6-12 |

#### Functionalities of the Soft-NA 6-1

The functional differences between the Soft-NA and the NA5-series PT are described below.

#### 6-1-1 **Function Keys**

The function keys are displayed at the bottom of the window. It is not possible to assign physical buttons.

Whether to display them can be set in the System Menu.

#### 6-1-2 Media Player Object

It is necessary to install the Windows Media Player to be able to use the Media Player Object. Media Player Object is not processed in an environment in which the Windows Media Player is not installed.

#### 6-1-3 **Document Viewer**

The document viewer built into the Soft-NA supports the display of only Adobe Acrobat Documents. To view any other file, it is necessary to install an application that supports the file. If an attempt is made to view a document when the supported application is not installed, an error will occur.

Also, even if the Soft-NA is exited, the other applications are maintained in the state prior to the exit of the Soft-NA.

The operation has been confirmed with the following applications.

| Format name                     | Extension | Application          |
|---------------------------------|-----------|----------------------|
| Microsoft Excel Book            | xlsx      | Microsoft Excel 2016 |
| Microsoft Excel 97-2003 Book    | xls       | Microsoft Excel 2016 |
| Microsoft Word Document         | docx      | Microsoft Word 2016  |
| Microsoft Word 97-2003 Document | doc       | Microsoft Word 2016  |

#### 6-1-4 **Fonts**

The displayed fonts are effected by the environment in which the Soft-NA is installed. If the characters to be displayed do not exist in the specified font, a different font may be displayed depending on the Windows environment. Be sure to check the display in the operating environment.

#### 6-1-5 **Operation Log**

The following differences exist in the operation log due to functional differences between Soft-NA and the NA5 series.

| Operation to be logged | Description                                                                       |  |
|------------------------|-----------------------------------------------------------------------------------|--|
| Synchronization        | When the project set as the target of the operation log is downloaded to Soft-NA, |  |
|                        | Synchronization is recorded in the log even if Soft-NA is not running.            |  |
| IME change             | Not applicable                                                                    |  |
| Screen saver           | Not applicable                                                                    |  |
| VNC                    | Not applicable                                                                    |  |
| FTP Server             | Not applicable                                                                    |  |

# 6-2 System Menu

The functional differences between the Soft-NA and the NA5-series PT are described below. For items undescribed in this manual, refer to 4-3 System Menu Overview and 4-4 System Menu Details in the NA-series Programmable Terminal Hardware (-V1) User's Manual (Cat. No. V125).

### 6-2-1 System Menu Display Methods

The System Menu can be started by the following three methods.

- · Double-clicking one of the four corners of the window
- Executing the ShowSystemMenu action
- Executing the ShowSystemMenu function in a subroutine

The method of executing the action and subroutine is same as that in the NA5-series PT. For details, refer to 4-3-2 *Using the System Menu* in the *NA-series Programmable Terminal Hardware (-V1) User's Manual* (Cat. No. V125).

#### Double-clicking one of the four corners of the window

Double-click one of the four corners (orange portions in the figure below) on the Soft-NA window.





### **Additional Information**

If you click a corner where an object is displayed, the function of the object is executed. You can also choose the active locations from the four corners.

#### 6-2-2 **System Menu Configuration**

Same as the NA5-series PT, the System Menu consists of the Project System Menu and the Device System Menu.

The following items and functions are displayed on each System Menu.

• Project System Menu (1/2)



| Item                     | Introduction                                  | Reference                        |
|--------------------------|-----------------------------------------------|----------------------------------|
| Display Settings         | For future expansion.                         | -                                |
| Language Settings        | Used to set the user language and the sys-    | 6-2-3 Language Settings (Project |
|                          | tem language.                                 | System Menu) on page 6-7         |
| External Device Settings | Used to make the external device settings for | 6-2-4 External Device Settings   |
|                          | connected devices.                            | (Project System Menu) on page    |
|                          |                                               | 6-7                              |
| User Accounts            | Used to make the user account settings.       | 6-2-5 User Accounts (Project     |
|                          |                                               | System Menu) on page 6-8         |
| NJ/NX/NY Troubleshooter  | Displays the NJ/NX/NY Troubleshooter.         | 4-4-5 NJ/NX/NY Troubleshooter    |
|                          |                                               | (Project System Menu) in the     |
|                          |                                               | NA-series Programmable Termi-    |
|                          |                                               | nal Hardware (-V1) User's Man-   |
|                          |                                               | ual (Cat. No. V125)              |
| Alarm Viewer             | Displays user alarms.                         | 4-4-6 Alarm Viewer (Project Sys- |
|                          |                                               | tem Menu) in the NA-series Pro-  |
|                          |                                               | grammable Terminal Hardware      |
|                          |                                               | (-V1) User's Manual (Cat. No.    |
|                          |                                               | V125)                            |
| Project System Menu Set- | Used to set the method for starting the Sys-  | 6-2-6 System Menu Settings       |
| tings                    | tem Menu.                                     | (Project System Menu) on page    |
|                          |                                               | 6-9                              |
| Device System Menu       | Used to perform transfer, etc.                | Device System Menu on page       |
|                          |                                               | 6-6                              |

### • Project System Menu (2/2)



| Item                 | Introduction                               | Reference                          |
|----------------------|--------------------------------------------|------------------------------------|
| Print Settings       | Used to make print/capture settings on the | 6-2-7 Print Settings (Project Sys- |
|                      | Soft-NA window.                            | tem Menu) on page 6-9              |
| Buzzer Settings      | For future expansion.                      | -                                  |
| Operation Log Viewer | Displays the Operation Log Viewer.         | 4-4-10 Operation Log Viewer in     |
|                      |                                            | NA-series Programmable Termi-      |
|                      |                                            | nal Hardware(-V1) User's Manual    |
|                      |                                            | (Cat. No. V125)                    |
| Safety Monitor       | Displays the Safety Monitor.               | 4-4-11 Safety Monitor in           |
|                      |                                            | NA-series Programmable Termi-      |
|                      |                                            | nal Hardware(-V1) User's Manual    |
|                      |                                            | (Cat. No. V125)                    |

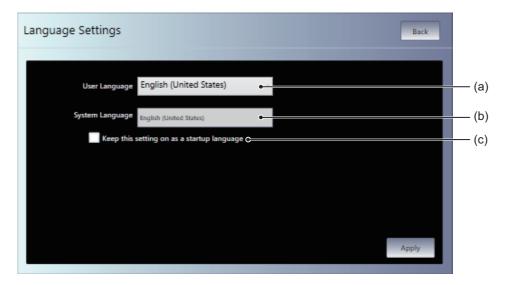
### • Device System Menu



| Item                | Introduction                               | Reference                         |
|---------------------|--------------------------------------------|-----------------------------------|
| Display Settings    | Used to set the screen mode, etc.          | 6-2-8 Display Settings (Device    |
|                     |                                            | System Menu) on page 6-10         |
| Language Settings   | Used to make settings for the system lan-  | 6-2-9 Language Settings (Device   |
|                     | guage.                                     | System Menu) on page 6-10         |
| Interface Settings  | Used to set the port number, etc.          | 6-2-10 Interface Settings (Device |
|                     |                                            | System Menu) on page 6-11         |
| Storage Settings    | Used to make the storage mapping settings. | 6-2-11 Storage Settings (Device   |
|                     |                                            | System Menu) on page 6-11         |
| Transfer Operations | Used to transfer the project.              | 6-2-12 Transfer Operations        |
|                     |                                            | (Device System Menu) on page      |
|                     |                                            | 6-12                              |
| Shut down PC        | Used to exit the Soft-NA and shut down the | When exiting from the System      |
|                     | PC.                                        | <i>Menu</i> on page 3-6           |

# 6-2-3 Language Settings (Project System Menu)

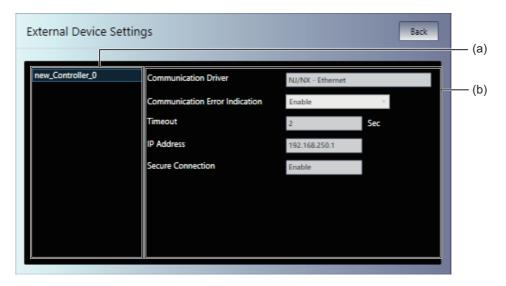
You can use the Language Settings to set the following items.



| No. | Item                                | Functionality                                                        |
|-----|-------------------------------------|----------------------------------------------------------------------|
| (a) | User Language                       | Used to set the user language.                                       |
| (b) | System Language                     | Displays the system language that is associated with the user lan-   |
|     |                                     | guage.                                                               |
| (c) | Keep this setting on a startup lan- | If you select this check box, the language that is set as the system |
|     | guage                               | language is used as the startup language.                            |

# 6-2-4 External Device Settings (Project System Menu)

You can use the External Device Settings to set the following items.



| No. | Item                        | Functionality                                                       |
|-----|-----------------------------|---------------------------------------------------------------------|
| (a) | Connected Device List       | Displays a list of the connected devices that are registered in the |
|     |                             | project.                                                            |
| (b) | Connected Device Communica- | Displays the communication settings of the connected device that    |
|     | tions Settings              | is selected in the list. Refer to the NA-series Programmable Termi- |
|     |                             | nal Device Connection User's Manual (Cat. No. V119) for details.    |

#### 6-2-5 **User Accounts (Project System Menu)**

You can use the User Accounts to set the following items.



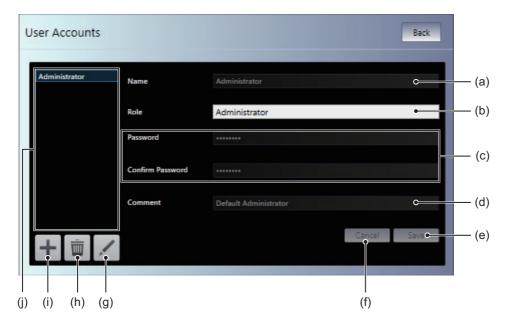
#### **Precautions for Safe Use**

When you change a password, do not reset the Soft-NA or turn OFF the power supply before writing the new password is completed. A failure to store the password may cause the project to fail to function.



### **Additional Information**

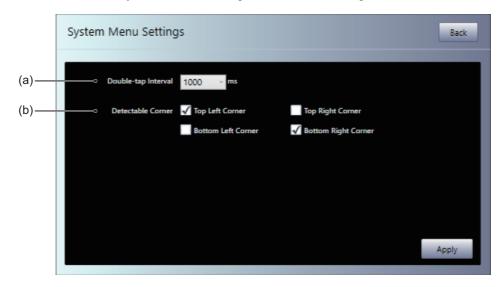
If you forget a password, there is no way to check for the password on the Soft-NA. Use the Sysmac Studio to check.



| No. | Item               | Functionality                                                     |
|-----|--------------------|-------------------------------------------------------------------|
| (a) | Name               | Used to set the name.                                             |
| (b) | Role               | Used to select a role.                                            |
| (c) | Password           | Used to set the password.                                         |
| (d) | Comment            | Used to set a comment.                                            |
| (e) | Save               | Used to save the changes.                                         |
| (f) | Cancel             | Used to discard the changes.                                      |
| (g) | /                  | Used to edit the selected user account.                           |
| (h) |                    | Used to delete the selected user account.                         |
| (i) | +                  | Used to add a new user account.                                   |
| (j) | User account table | A list of the user accounts that are currently registered is dis- |
|     |                    | played.                                                           |

# 6-2-6 System Menu Settings (Project System Menu)

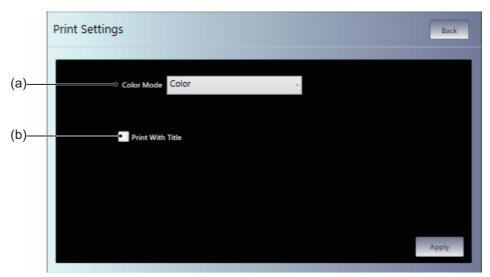
You can use the System Menu Settings to set the following items.



| No. | Item                | Functionality                                                       |
|-----|---------------------|---------------------------------------------------------------------|
| (a) | Double-tap Interval | Set the double-tap interval for the operation to start the System   |
|     |                     | Menu.                                                               |
| (b) | Detectable Corner   | Used to set the double-tap detection positions for the operation to |
|     |                     | start the System Menu.                                              |

# 6-2-7 Print Settings (Project System Menu)

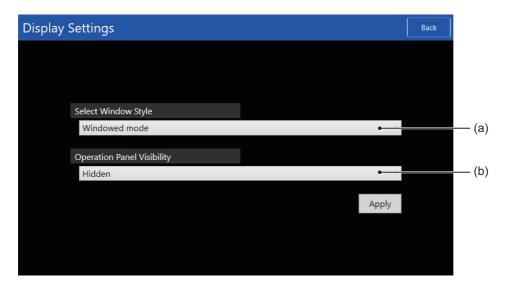
You can use the Print Settings to set the following items.



| No. | Item             | Functionality                                                                                               |
|-----|------------------|-------------------------------------------------------------------------------------------------------------|
| (a) | Color Mode       | Select from among the following options for colors and/or reverse display of printing or capturing screens: |
|     |                  | • Color                                                                                                     |
|     |                  | Grayscale                                                                                                   |
|     |                  | Reverse Grayscale                                                                                           |
| (b) | Print With Title | Select this check box to insert a screen title during printing/captur-                                      |
|     |                  | ing of the screen.                                                                                          |

#### **Display Settings (Device System Menu)** 6-2-8

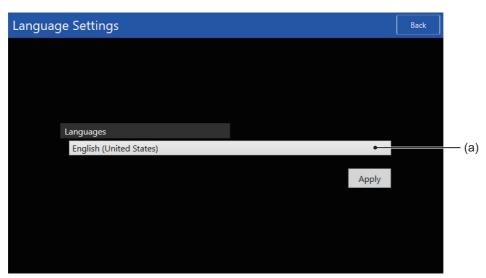
You can use the Display Settings to set the following items.



| N  | lo. | Item                       | Functionality                                            |
|----|-----|----------------------------|----------------------------------------------------------|
| (; | (a) | Select Window Style        | Used to set a window style.                              |
| (  | (b) | Operation Panel Visibility | Used to set the display position of the operation panel. |

#### 6-2-9 **Language Settings (Device System Menu)**

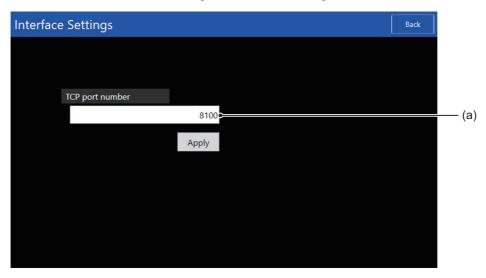
You can use the Language Settings to set the following items.



| No. | ltem      | Functionality                                                 |
|-----|-----------|---------------------------------------------------------------|
| (a) | Languages | Used to set the system language. Note that the Project System |
|     |           | Menu Language Settings are given priority as the system lan-  |
|     |           | guage settings.                                               |

#### 6-2-10 Interface Settings (Device System Menu)

You can use the Interface Settings to set the following items.



| 1 | No. | Item            | Functionality                                                            |
|---|-----|-----------------|--------------------------------------------------------------------------|
|   | (a) | TCP port number | Used to set the port number used for synchronization with Sysmac Studio. |

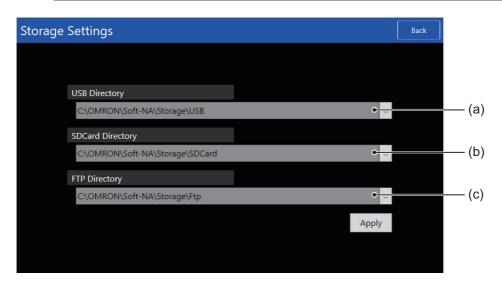
#### 6-2-11 Storage Settings (Device System Menu)

You can use the Storage Settings to set the folder to which the definition expressing the device is to be assigned. After changing these settings, Soft-NA needs to be restarted.



#### **Additional Information**

- The Soft-NA does not support "USBDisk2".
- The operation is not guaranteed if a folder on the network is assigned.
- · Do not set the assigned folder to read-only.

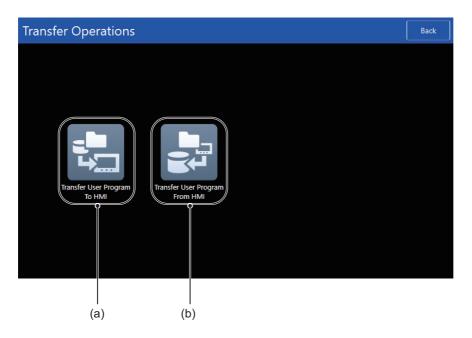


| No. | Item             | Functionality                                                |
|-----|------------------|--------------------------------------------------------------|
| (a) | USB Directory    | Used to set the folder to which "USBDisk" is to be assigned. |
| (b) | SDCard Directory | Used to set the folder to which "SDCard" is to be assigned.  |
| (c) | FTP directory    | Used to set the folder to which "FTP" is to be assigned.     |

#### 6-2-12 Transfer Operations (Device System Menu)

This screen is used to transfer the project and other data.

You can click any of the icons to display the individual transfer screens.



| I | No. | Item                           | Functionality                 |
|---|-----|--------------------------------|-------------------------------|
|   | (a) | Transfer User Program To HMI   | Used to download the project. |
|   | (b) | Transfer User Program From HMI | Used to upload the project.   |

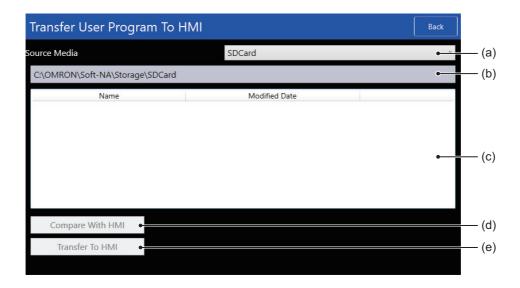


#### **Additional Information**

The Soft-NA does not support Transfer Data To HMI and Transfer Data From HMI. Directly acquire the data from the folder set in the Storage Settings.

## **Transfer User Program To HMI**

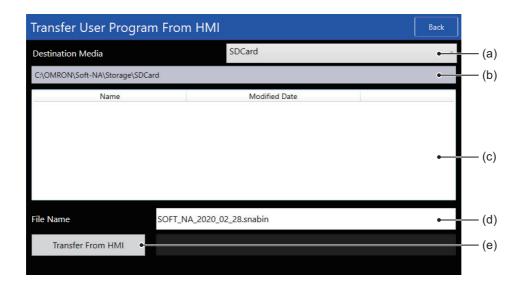
This screen is used to download the project from the specified location.



| No  | . Item           | Functionality                                                     |
|-----|------------------|-------------------------------------------------------------------|
| (a) | Source Media     | Specifies the media that contains the project to download. Select |
|     |                  | Custom to select any folder.                                      |
| (b) | Path             | Displays the path of the folder displayed in (c).                 |
| (c) | Folder Contents  | Displays the files and folders in the currently open folder.      |
| (d) | Compare With HMI | Used to compare the selected project and project in HMI.          |
| (e) | Transfer To HMI  | Used to download the selected project to HMI.                     |

# Transfer User Program From HMI

This screen is used to upload the project to the specified location.



| No. | Item              | Functionality                                                            |
|-----|-------------------|--------------------------------------------------------------------------|
| (a) | Destination Media | Specifies the media to which to upload the project. Select <b>Custom</b> |
|     |                   | to select any folder.                                                    |
| (b) | Path              | Displays the path of the folder displayed in (c).                        |
| (c) | Folder Contents   | Displays the files and folders in the currently open folder.             |
| (d) | File Name         | Specifies the file name.                                                 |
| (e) | Transfer From HMI | Used to upload the selected project to the destination media.            |



# **Handling Errors**

This section describes how to troubleshoot errors in the Soft-NA.

| 7-1 | Opera | ition after an Error                                                       |
|-----|-------|----------------------------------------------------------------------------|
| 7-2 | Troub | leshooting                                                                 |
|     | 7-2-1 | When the Soft-NA does not start                                            |
|     | 7-2-2 | Causes and Correction When You Cannot Go Online from the Sysmac Studio 7-3 |
|     | 7-2-3 | Troubleshooting Soft-NA Errors                                             |

# Operation after an Error

Because the Soft-NA is a Windows application, the operation in the case of an error is same as a general Windows application.

Also, the error status is output in the Windows log - application.



#### **Additional Information**

To address problems due to updating Windows as well as security measures, always use the latest Soft-NA.

#### **Troubleshooting 7-2**

This section provides flowcharts for basic error identification and troubleshooting, and error corrections in the case of occurrence of an error in the Soft-NA.

#### 7-2-1 When the Soft-NA does not start

The general actions to be taken when the Soft-NA does not start are described below.



#### **Additional Information**

If the Soft-NA is started immediately after starting Windows, it may not start normally.

This may be because the start of services necessary for the execution of the Soft-NA and identification of the USB dongle are not complete immediately after Windows is started. Wait for some time before starting the Soft-NA.

#### When the Soft-NA window is not displayed at all

The following are possible causes.

- There is a problem with the installation status of the Soft-NA.
- · There is a problem in Windows.
- The Soft-NA was not exited by the correct procedure last time.

Execute the following steps, and check if the problem does not occur any more.

- Start the Soft-NA after restarting Windows.
- Start the Soft-NA after stopping the anti-virus software.
- Start the Soft-NA after reinstalling the latest version.
- Execute Windows Update, and start the Soft-NA after setting Windows to the recent state.
- Start the Soft-NA after reinstalling Windows.

#### When the Soft-NA window is displayed

There could be a problem in the project data. Again transfer the project data from Sysmac Studio to check if the problem still occurs.

If there is no improvement even after transferring the project data again, also refer to the actions to be taken under *When the Soft-NA window is not displayed at all* on page 7-2.

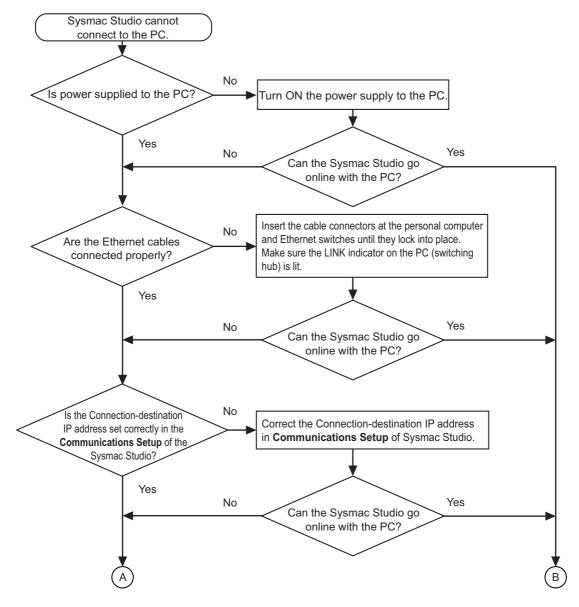
#### 7-2-2 Causes and Correction When You Cannot Go Online from the Sysmac Studio

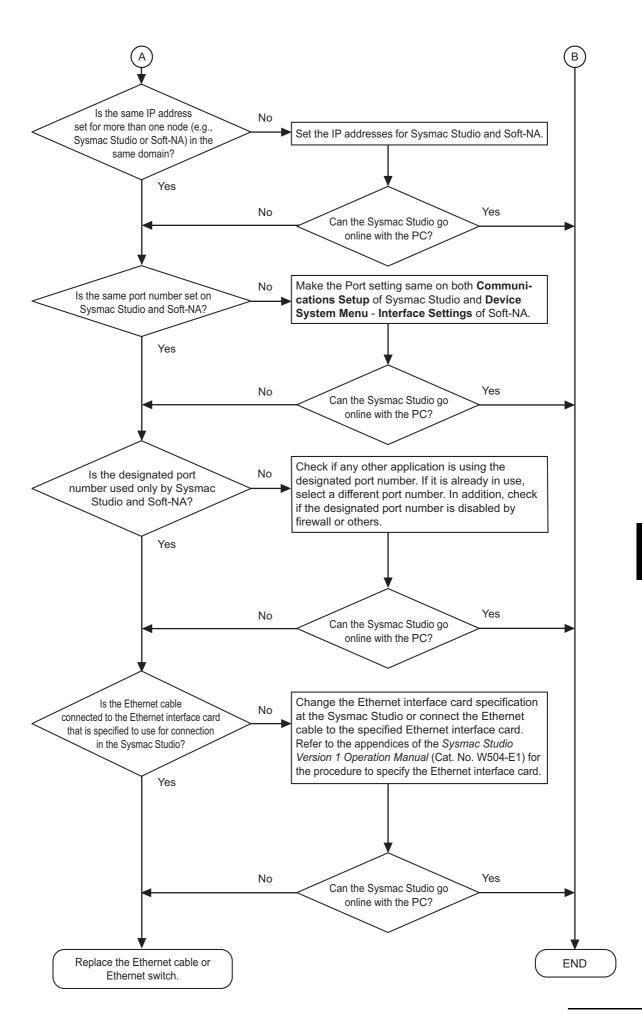
The following table lists the possible causes when you cannot go online with the Soft-NA from the Sysmac Studio.

| Cause                                            | Description                                                                                                                          | Correction                                                                                                                                                |
|--------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Incorrect settings or faulty communications path | There is a mistake in the settings that the Sysmac Studio uses to go online with the Soft-NA. Or, the communications path is faulty. | Refer to <i>Troubleshooting Incorrect Settings and Faulty Communications Path</i> on page 7-4.                                                            |
| Inability to operate the Soft-NA                 | An error according to which the operation of the Soft-NA stops has occurred.                                                         | Restart the Soft-NA or PC.                                                                                                                                |
| High load on the PC                              | The load on the PC is too high and there is not enough time to connect to Sysmac Studio.                                             | Exit the other applications. Also, execute the operation after waiting for processes being executed in the background, such as a virus scan, etc. to end. |

## **Troubleshooting Incorrect Settings and Faulty Communications Path**

The actions to take for "Incorrect settings or faulty communications path" are described below.





#### 7-2-3 **Troubleshooting Soft-NA Errors**

The actions to take when an error occurs in the Soft-NA are described below.

# Soft-NA is running

### • Errors determined from Soft-NA symptoms

| Soft-NA symptom                   | Cause                                | Correction                                   |
|-----------------------------------|--------------------------------------|----------------------------------------------|
| Nothing is displayed on the       | The screen saver functionality       | This is not an error. Disable the screen     |
| screen                            | has been activated.                  | saver by clicking the mouse or perform-      |
|                                   |                                      | ing some other action.                       |
| There is no response to clicking. | External noise has caused a mal-     | Shut down the PC and take measures           |
|                                   | function.                            | against noise.                               |
|                                   | A problem has occurred in an         | Check if the input device is operating       |
|                                   | input device, such as the mouse.     | normally in an application other than the    |
|                                   |                                      | Soft-NA.                                     |
|                                   | The application response is          | Exit the other applications. Also, wait for  |
|                                   | delayed due to a high load.          | processes executed temporarily in the        |
|                                   |                                      | background, such as Windows Update,          |
|                                   |                                      | etc. to end.                                 |
| The display is dark               | There is a problem in Windows or     | Check Windows and display settings.          |
|                                   | the display settings.                |                                              |
| Numbers or characters are         | Communications are not stable        | Separate the communications cables           |
| refreshed too slowly              | due to external noise.               | from power lines and perform other           |
|                                   |                                      | noise countermeasures.                       |
|                                   | There are too many objects on        | Decrease the number of objects on the        |
|                                   | the display screen.                  | screens for which refreshing is slow.        |
|                                   | There is a heavy processing load     | Reduce the cycle time of the connected       |
|                                   | on the connected device that is      | device.                                      |
|                                   | resulting in extended cycle times.   |                                              |
|                                   | The message communications           | Shorten the refreshing interval of the       |
|                                   | interval is too long.                | variable that is allocated to the object.    |
| Gauges are refreshed too slowly   | Too many objects overlap the         | If multiple images are stacked behind the    |
|                                   | gauges.                              | gauges, put them together in a single        |
|                                   |                                      | image.                                       |
|                                   |                                      | Lay out the gauges so that they do not       |
|                                   |                                      | overlap with other objects.                  |
| Some of the objects on the        | The IsVisible Check Box is not       | Select the <b>IsVisible</b> Check Box in the |
| screen are not displayed          | selected in the object settings.     | object properties on the Sysmac Studio.      |
|                                   |                                      | If you change the IsVisible property, e.g.,  |
|                                   |                                      | from a subroutine, set it to True.           |
| The trend graph display does not  | The communications address           | Increase the ON/OFF interval for the         |
| match the actual log timing       | that is set as the event for the log | communications address used as the           |
|                                   | timing is turning ON and OFF at a    | event.                                       |
|                                   | high speed.                          |                                              |
| Numeric values cannot be input    | The upper/lower limit check for      | Check the minimum value and maximum          |
|                                   | numeric inputs is operating.         | value properties of the object on the Sys-   |
|                                   |                                      | mac Studio and correct them as               |
|                                   |                                      | required.                                    |

| Soft-NA symptom                   | Cause                                 | Correction                                   |
|-----------------------------------|---------------------------------------|----------------------------------------------|
| When an object is touched, noth-  | A communications error                | Check the connection between the             |
| ing is input or executed          | occurred.                             | Soft-NA and connected device.                |
|                                   | The <b>IsEnabled</b> Check Box is not | Select the <b>IsEnabled</b> Check Box in the |
|                                   | selected in the object settings.      | object properties on the Sysmac Studio.      |
|                                   | Security is set.                      | If you change the IsEnabled property,        |
|                                   |                                       | e.g., from a subroutine, set it to True.     |
| Operation is not possible for all | The Soft-NA is in Input Prohibited    | Use the EnableInputOperation function        |
| objects                           | Mode.                                 | or EnableInputOperation action to            |
|                                   |                                       | enable the inputs that are currently pro-    |
|                                   |                                       | hibited.                                     |
|                                   |                                       | Log in at a level where input is allowed.    |
| It is not possible to move to the | The currently logged in user does     | Go to the System Menu and log in as a        |
| System Menu                       | not have permission.                  | level that has permission to display the     |
|                                   |                                       | System Menu.                                 |

#### • Errors determined with messages

| Output message                    | Cause                                                        | Correction                                                         |
|-----------------------------------|--------------------------------------------------------------|--------------------------------------------------------------------|
| E_SNA_999                         | An unexpected error occurred                                 | Restart the Soft-NA.                                               |
| An unexpected error has occurred. | during Runtime execution.                                    |                                                                    |
| Restart the Soft-NA.              |                                                              |                                                                    |
| E_SNA_001                         | There is a problem in the project                            | Transfer the project data again from Sys-                          |
| The project data is corrupted.    | data.                                                        | mac Studio.                                                        |
| Transfer the project data again.  |                                                              |                                                                    |
| E_SNA_100                         | The Soft-NA was started when                                 | Exit the running Soft-NA, and then                                 |
| The Soft-NA is already running.   | it was already running.                                      | execute it.                                                        |
|                                   | Soft-NA was started after<br>Soft-NA terminated incorrectly. | Restart the PC.                                                    |
| E_SNA_101                         | An unexpected error occurred                                 | Restart the Soft-NA.                                               |
| An unexpected error has           | during Runtime execution.                                    |                                                                    |
| occurred.                         |                                                              |                                                                    |
| Restart the Soft-NA.              |                                                              |                                                                    |
| E_SNA_102                         | There is a problem in the project                            | Transfer the project data again from Sys-                          |
| The project data is corrupted.    | data.                                                        | mac Studio.                                                        |
| Transfer the project data again.  |                                                              |                                                                    |
| E_SNA_103                         | There is a problem in the project                            | Transfer the project data again from Sys-                          |
| The project data is corrupted.    | data.                                                        | mac Studio.                                                        |
| Transfer the project data again.  |                                                              |                                                                    |
| E_SNA_104                         | The USB dongle cannot be                                     | Insert the USB dongle for the Soft-NA                              |
| Insert the USB dongle for         | accessed from the Soft-NA.                                   | into the PC.                                                       |
| Soft-NA.                          |                                                              | • Restart the PC.                                                  |
|                                   |                                                              | Try restarting the Soft-NA after waiting<br>for around 30 seconds. |
| E_SNA_105                         | The USB dongle cannot be                                     | Insert the USB dongle for the Soft-NA                              |
| Insert the USB dongle for         | accessed from the Soft-NA.                                   | into the PC.                                                       |
| Soft-NA.                          |                                                              | Restart the PC.                                                    |
|                                   |                                                              | Try restarting the Soft-NA after waiting<br>for around 30 seconds. |

| Output message                                                        | Cause                                                                                                                                       | Correction                                                                         |
|-----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| "Transferring project data to HMI' failed.                            | Failed to transfer the project data.                                                                                                        | Assign write permission for <soft-na<br>Installation Drive&gt;\OMRON.</soft-na<br> |
| Transfer the project data again.                                      |                                                                                                                                             | Again create the project data for trans-<br>fer in Sysmac Studio.                  |
| "Transferring project data from HMI' failed.                          | Failed to transfer the project data.                                                                                                        | Check if the folder specified as the transfer destination can be accessed.         |
| Check the settings on the transfer destination.                       |                                                                                                                                             | Assign write permission for the trans-<br>fer destination.                         |
| Failed to display documention. Install the corresponding application. | The application for displaying the document is not installed.                                                                               | Install the application corresponding to the document attempted to be viewed.      |
| Failed to display documention. Please use PDF, WORD, Excel files.     | A file with an unsupported format is set as the document.                                                                                   | Convert the file to a supported file format.                                       |
| Unexpected error in media player.                                     | <ul> <li>Windows Media Player is not installed.</li> <li>An attempt is made to play back a file with an unsupported file format.</li> </ul> | Install the Windows Media Player.     Convert the file to a supported file format. |



# **Appendices**

The appendices provide the version upgrade history and other information.

| A-1 Differ |                         | ences between the Soft-NA and the Simulator                      |     |
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# A-1 Differences between the Soft-NA and the Simulator

The following major differences exist between the Soft-NA and the Simulator. In addition, the display by the Simulator is not guaranteed to be completely compatible with the Soft-NA. Always perform the final check with the Soft-NA on a PC which is going to be used.

- Trend Graph and Broken-line Graph Objects
   The Simulator does not update graphic displays. Fixed still images are displayed.
- ShowTroubleshooter Action and ShowTroubleshooter Function Not operated by the Simulator.
- Media Player Object
   There may be some differences in the behavior or timing when a video is replayed. Moreover, the action or function for operating the Media Player Object is not executed.
- System Menu
   Not operated by the Simulator.

# **A-2 Version Upgrade History**

This section describes the functions that have been added or enhanced as a result of a version upgrade.

# A-2-1 Common Version Upgrade History for Sysmac Studio and the Soft-NA

Sysmac Studio Ver.1.40, Soft-NA Ver.1.00

| Item          | Description         |  |
|---------------|---------------------|--|
| First release | Support for Soft-NA |  |

Sysmac Studio Ver.1.45, Soft-NA Ver.1.02

| Item                      | Description                                    |
|---------------------------|------------------------------------------------|
| Supported Runtime version | Support for Runtime Ver.1.12, 1.13, 1.14, 1.15 |

Sysmac Studio Ver.1.54, Soft-NA Ver.1.02

| Item                      | Description                        |
|---------------------------|------------------------------------|
| Supported Runtime version | Support for Runtime Ver.1.16, 1.17 |

Sysmac Studio Ver.1.64, Soft-NA Ver.1.04

| Item                      | Description                  |
|---------------------------|------------------------------|
| Supported Runtime version | Support for Runtime Ver.1.18 |

## A-2-2 Soft-NA Version Upgrade History

Soft-NA Ver.1.00

| Item          | Description   |
|---------------|---------------|
| First release | First release |

Soft-NA Ver.1.02

| Item                      | Description                          |
|---------------------------|--------------------------------------|
| Supported Runtime version | Support for Runtime Ver.1.12 to 1.17 |

Soft-NA Ver.1.04

| Item                      | Description                  |
|---------------------------|------------------------------|
| Supported Runtime version | Support for Runtime Ver.1.18 |

# A-2-3 Sysmac Studio Corresponding Versions

The table below shows the latest Runtime and Soft-NA versions supported by each version of Sysmac Studio.

| Sysmac Studio | Runtime | Soft-NA |
|---------------|---------|---------|
| 1.40          | 1.11    | 1.00    |
| 1.45          | 1.12    | 1.02    |
|               | 1.13    |         |
|               | 1.14    |         |
|               | 1.15    |         |
| 1.54          | 1.16    |         |
|               | 1.17    |         |
| 1.64          | 1.18    | 1.04    |



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| Media Player Object                                                  | -                       |     |
| N                                                                    |                         |     |
| NY-series                                                            | -                       |     |
| P                                                                    |                         |     |
| Port                                                                 |                         |     |
| S                                                                    |                         |     |
| Simulator A.O.                                                       | _                       |     |
| Simulator                                                            |                         |     |
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